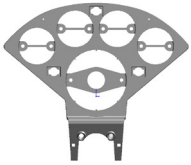

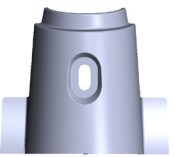
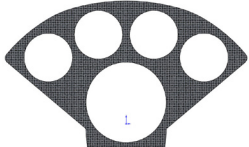
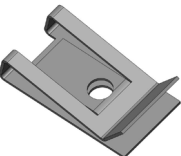
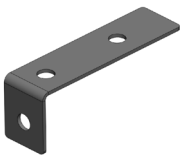





1955 & 1956 CHEVROLET CAR INSTALLATION INSTRUCTIONS

Contents of Package			
#	Component	Picture	Qty.
1	Base Plate		1
2	Bezel		1
3	Lower Steering Column Cover		1
4	Faceplate		1
5	Shipping kit	NO PICTURE	1
5.1	J-clip		2
5.2	Bracket		2

5.3	#6 x 5/16, Screw		2
5.5	#6, Lock washer		2
5.6	Light bulb and socket, blue	NO PICTURE	1
5.7	Light bulb and socket, green	NO PICTURE	2
5.8	#6 Screw		2

TOOLS REQUIRED: Standard tool set that was required to install the original instrument cluster.

NOTE: This installation instruction does not cover the installation of the respective gauge wire harnesses into the vehicle. Especially as it relates to the installation of the harness into the engine compartment.

Prior to performing a full installation, we recommend to do a dry install without attaching it to the car. This will allow you to get familiar with the product.

This installation instruction assumes the following:

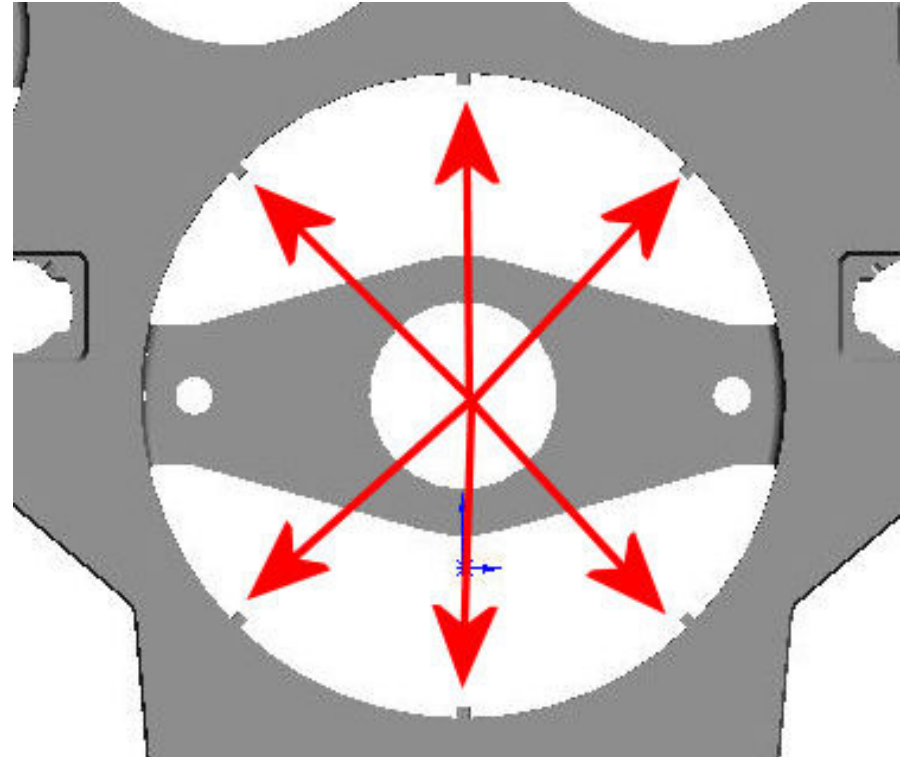
1. The original instrument cluster is present in the vehicle
2. The sheet metal geometry of the dash board, is identical to the original factory geometry.
3. Observe Safety Measures; disconnect the vehicle battery and make sure the vehicle secured in place.

Accommodating various types of 3-3/8" gauges:

The new instrument cluster is designed to receive electric and mechanical 3-3/8" speedometers, as well as 3-3/8" tachometer/speedometer combinations. These gauges have slightly different case diameters, the mechanical gauges typically having the larger case diameter.

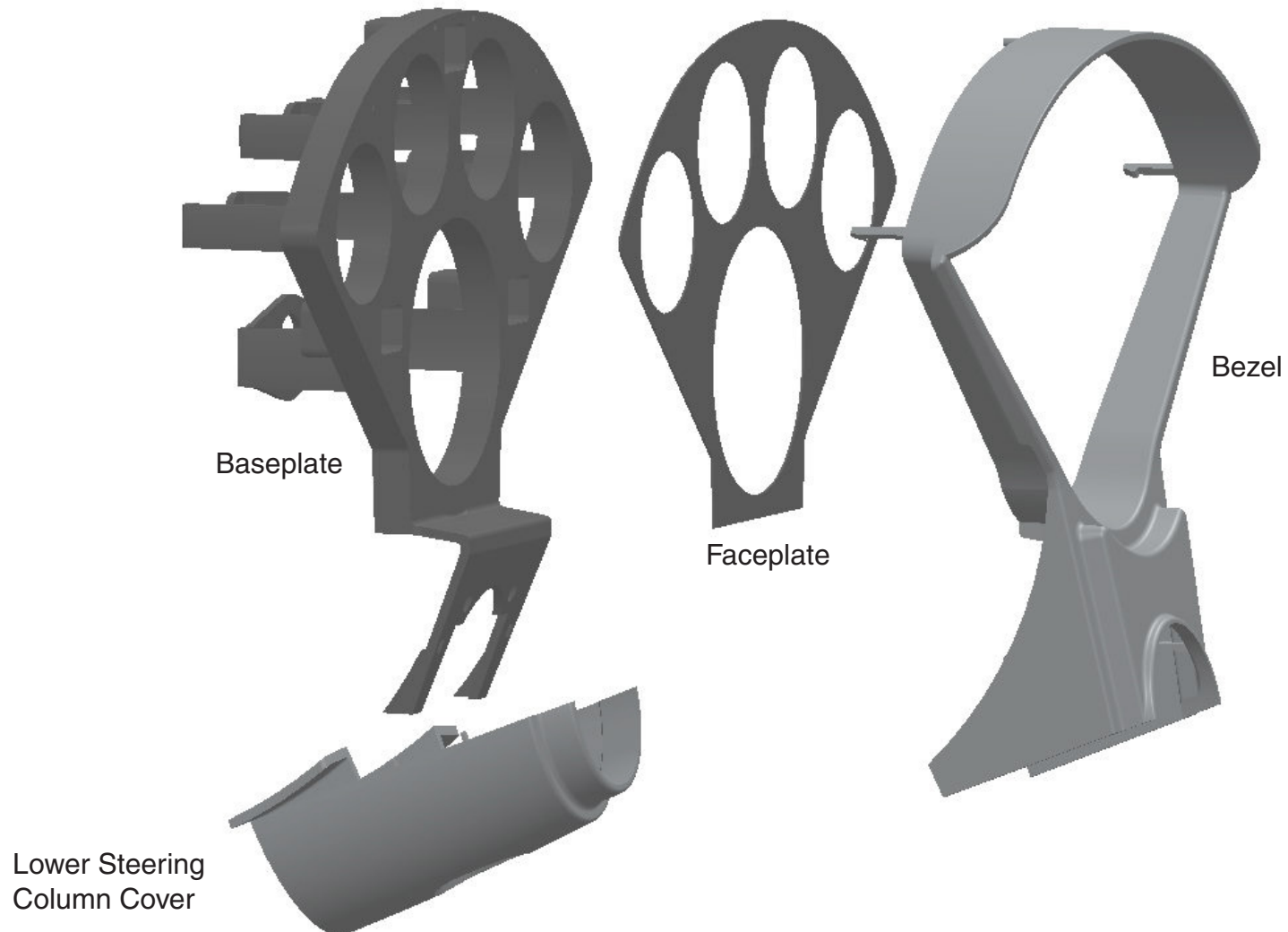
In order to accommodate these different case diameters, the receiver geometry in the base plate, is equipped with 6 ribs. Typically, access to the rear of the dashboard is limited, which makes it difficult to install two thumbs nuts that would secure the 3-3/8" gauge. The 3-3/8" gauge is held in place by a press fit between the gauge case and these six ribs. However using the thumb nuts is still an option if access to the area behind the dash is possible.

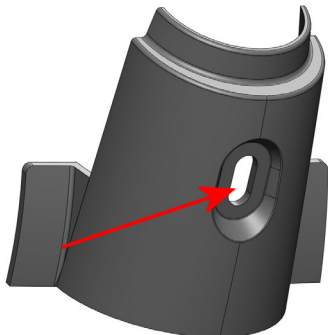
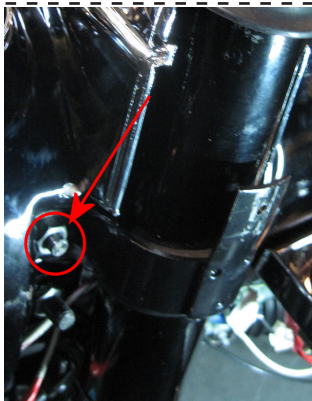
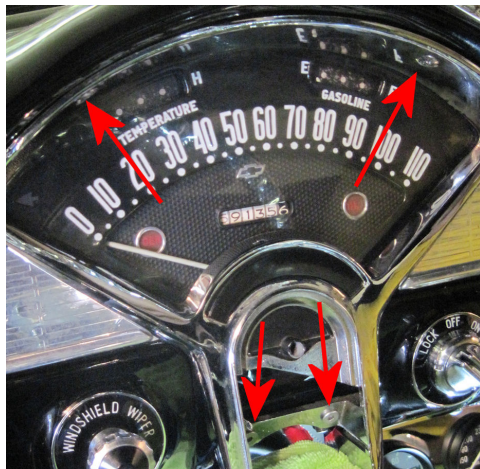
Depending on what gauge type you have selected, you may have to make an adjustment to the inside diameter which is created by these ribs. **DO THIS GRADUALLY AND CAREFULLY WITHOUT HAVING THE BASE PLATE INSTALLED IN THE DASH BOARD.**


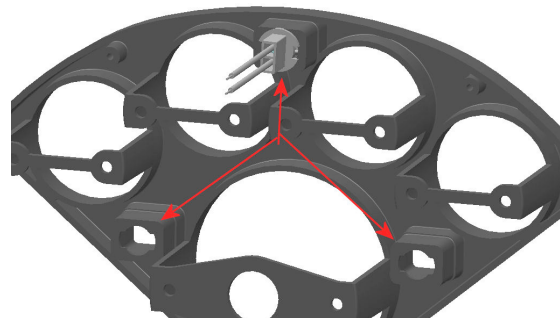


1955 & 1956 CHEVROLET CAR INSTALLATION INSTRUCTIONS

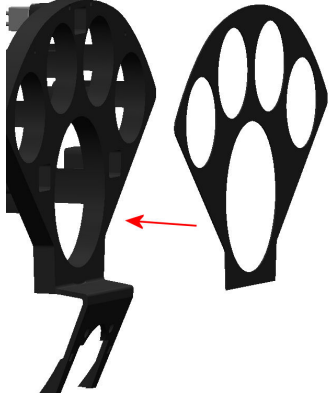
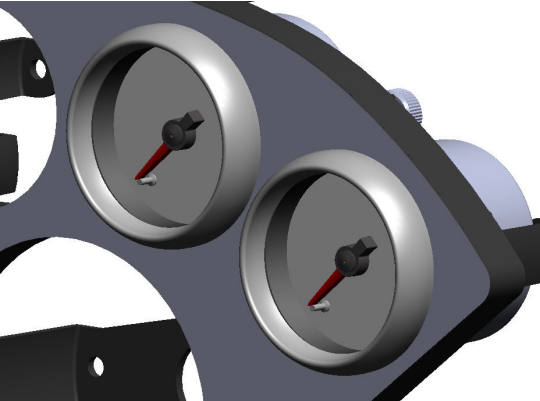
Exploded view of the assembly (without gauges):

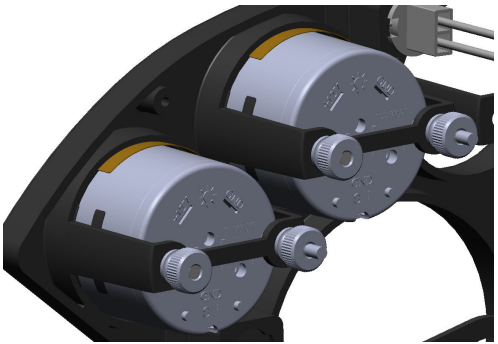
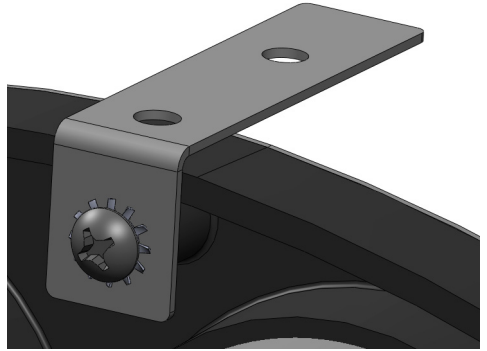


#	DESCRIPTION	PICTURE
	<p>Remove the existing instrument cluster. This requires lowering the steering column</p> <p>Remove lower steering column cover by removing the screw that holds it in place.</p> <p>(CAD Image, screw not shown)</p>	
1	<p>Remove the two bolts and the bracket that hold the steering column, holding the column up while loosening the hardware. Let the column rest in lowered position.</p>	
2	<p>Remove the two screws located in the top crown of the original bezel.</p> <p>NOTE: Screws will not be reused.</p> <p>Remove factory upper steering column cover to reveal mounting hardware.</p> <p>Remove the two lower screws that hold the instrument cluster in place.</p> <p>NOTE: This hardware will be used to attach the new instrument panel. (step #15)</p>	

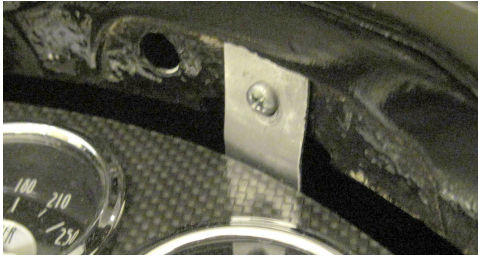

#	DESCRIPTION	PICTURE
3	<p>Pull the original instrument cluster out of the dash and disconnect all electrical connections to the original dash as well as the speedometer cable (if equipped).</p>	NO PICTURE
4	<p>Remove the existing original J-clips from the two tabs at the top of the dash opening.</p> <p>Replace these two J-clips with the new J-clips that come with this ship kit.</p> <p>This picture shows the new J-clip</p>	
5	<p>Wire the high beam indicator light socket and the turn signal sockets to the vehicle wire harness.</p>	NO PICTURE
6	<p>Install the LED light bulbs into the respective sockets.</p> <p>Install the light bulb sockets to the base plate.</p>	

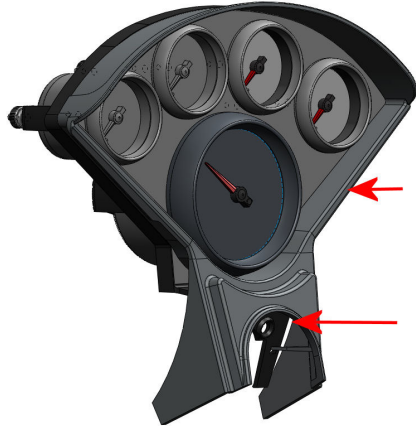
1955 & 1956 CHEVROLET CAR INSTALLATION INSTRUCTIONS

#	DESCRIPTION	PICTURE
7	<p>Install the individual gauge wiring in the vehicle as needed.</p> <p>NOTE: Labeling each harness as to what gauge it will go to will make the final installation easier.</p>	<p>NO PICTURE</p> <p><u>Helpful Tip:</u> Leave enough speedometer wiring length to allow easy connection to the speedometer before speedometer is slid into final position. (Step #16 & 17)</p>
8	<p>Take the face plates, and lay it on the base plate.</p> <p>The appearance of the face plate in this kit may be different from what is shown in the picture.</p>	
9	<p>Insert the four 2-1/16" gauges in the base plates. Only two gauges are shown here.</p> <p>What gauge goes where is entirely up to you.</p>	

#	DESCRIPTION	PICTURE
10	<p>Secure each of the gauges with the lock washers and thumbnuts.</p> <p>NOTE: These components come with the individual gauge ship kit.</p>	
11	<p>Connect each of the 2-1/16" gauges with its respective wiring.</p>	NO PICTURE
12	<p>Install the two sheet metal mounting brackets from the ship kit to the top of the base plate.</p> <p>Use the two provided #6 screws and #6 star washers.</p> <p>Torque: Not to exceed 5 in/lbs.</p>	
13	<p>Now insert the cluster assembly into the opening in the dashboard.</p> <p>NOTE: At this point the 3-3/8" gauge is not yet part of the installation.</p>	NO PICTURE

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#	DESCRIPTION	PICTURE
14	<p>ATTACH THE NEW INSTRUMENT CLUSTER TO THE DASH BOARD: Using the two #6 sheet metal screws, secure the top of the new instrument cluster to the dash.</p> <p>NOTE: The sheet metal mounting brackets are "in front" of the tabs on the dash board.</p> <p>NOTE: Leaving the screws slightly loose until after the next step may help in getting properly aligned.</p>	
15	<p>Using the original hardware (from step# 2), secure the bottom of the new instrument cluster to the dash board.</p> <p>NOTE: Now is a good time to check the tightness of the screws from the previous step.</p>	

#	DESCRIPTION	PICTURE
16	Attach the 3-3/8" gauge to wiring and/or speedometer cable.	NO PICTURE
17	Insert the 3-3/8" gauge into the base plate.	NO PICTURE
18	<p>Turn on power, lights, and test turn signals & high beam indicator prior to final assembly.</p> <p>Take the bezel and snap on to the base plate.</p> <p>CAD image, vehicle not shown here.</p>	
19	Re-attach the steering column to the steering column bracket.	NO PICTURE
20	Use the original mounting hardware to attach the lower steering column cover to the steering column.	NO PICTURE

1955 & 1956 CHEVROLET CAR INSTALLATION INSTRUCTIONS

Disassembly / Removal of the bezel :

The bezel snaps to the base plate via 4 heavy duty snap hooks. In order to remove the bezel gently tug at the points as indicated in the picture below.

