
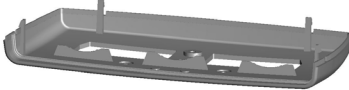
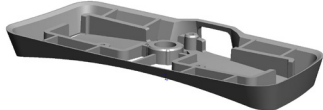





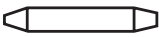
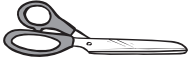







2650-1773-00

# 2014 SCION FRS DIRECT FIT MOUNTING SOLUTION INSTALLATION INSTRUCTIONS



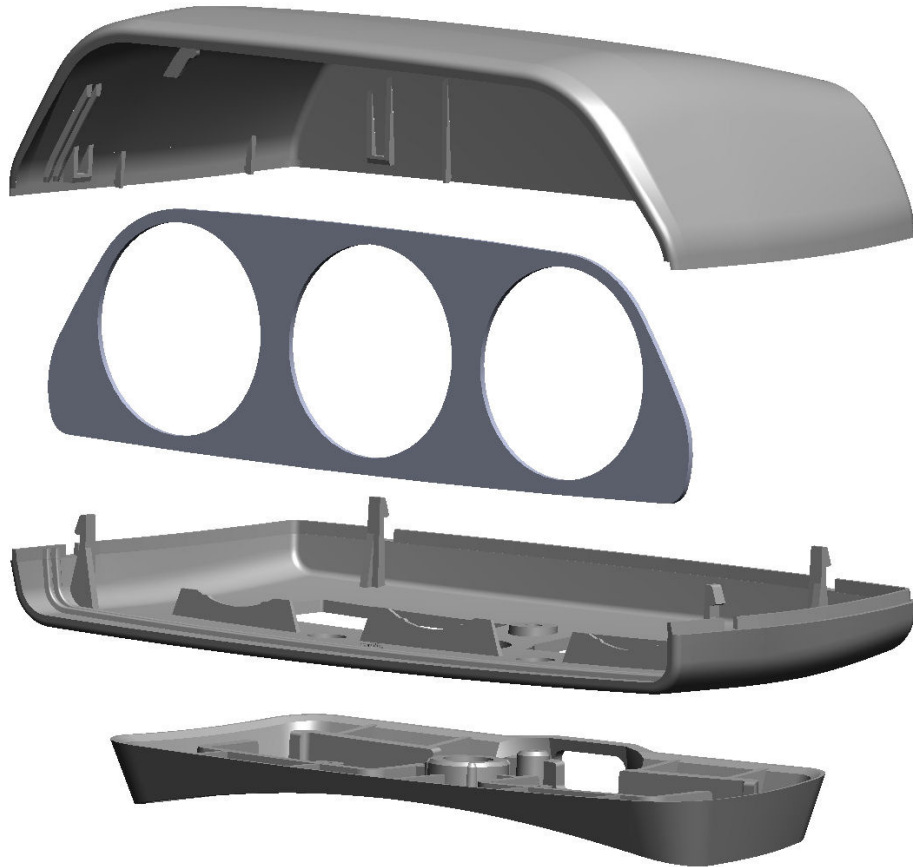
Contents of Package			
#	Component	Picture	Qty.
1	Pod, top		1
2	Pod, bottom		1
3	Pod, pedestal		1
4	Faceplate		1
5	Tape, adhesive	(No Picture)	1
8	#6 x 5/16, Screw		3
9	#6, Lock washer		3
10	Isopropyl Alcohol Wipe (IPA)	(No Picture)	1
11	Adhesion Promotor	(No Picture)	1

TOOLS REQUIRED			
Trim removal tool		Scissors	
#2 Phillips Screw Driver		Flathead Screw Driver	
10 mm Socket		Socket Extension	
Ratchet Wrench			

**NOTE:**

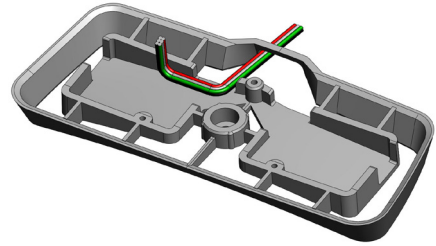
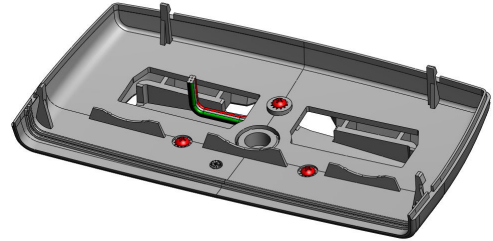
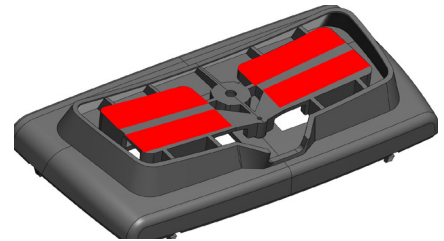
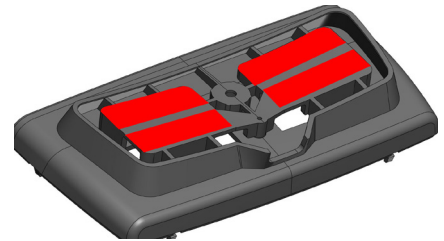
- This pod was designed for Digital Stepper Motor and Short Sweep Electric Auto Meter Gauges.
- Prior to performing a full installation, we recommend doing a dry install without attaching it to the car. This will allow you to get familiar with the product.
- Gauge Pod installation instructions do not cover individual gauge wiring. Consult instructions included with respective gauges for gauge specific wiring directions.

# 2014 SCION FRS DIRECT FIT MOUNTING SOLUTION INSTALLATION INSTRUCTIONS

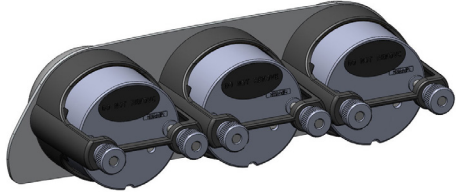
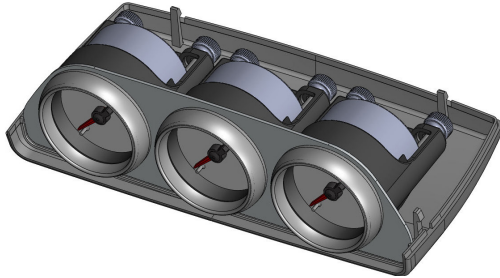
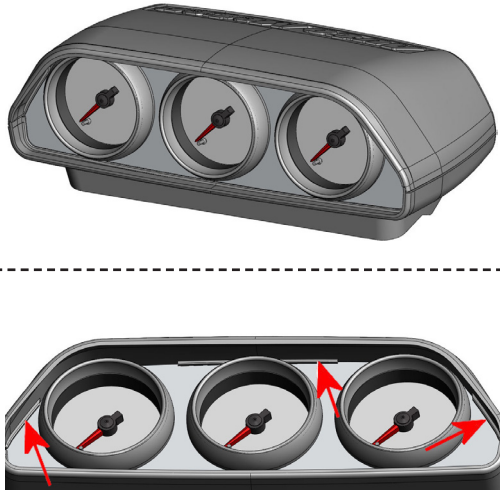


Exploded view of the assembly (without gauges):

## POD PREPARATION

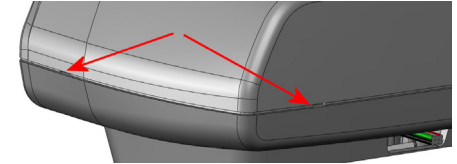
#	DESCRIPTION	PICTURE
1	<p>Route the gauge wiring through the rear of the base of the gauge pod.</p> <p>Tip: Label each set of wires as to what gauge it will go to.</p>	
2	<p>Feed the wiring through the openings in the bottom piece.</p> <p>Put the bottom piece over the pedestal and secure it with the three #6 screws and #6 star washers. <b>Take care not to pinch any wires in the step.</b></p> <p>Tighten the three #6 screws. Torque not to exceed: 5 in/lbs</p>	
3	<p>Wipe dust off the mounting pads on of the pedestal.</p> <p>Scuff the mounting on the bottom of the pedestal with an abrasive pad (similar to 3M™ Scotchbrite™)</p> <p>Wipe the mounting pads on the bottom of the pedestal with IPA.</p> <p>Wipe the mounting pads on the bottom piece with the promoter</p>	
4	<p>Peel off the protective layer on the double sided adhesive tape on one side only.</p> <p>Apply tape to the mounting pads on the bottom of the pedestal.</p>	

# 2014 SCION FRS DIRECT FIT MOUNTING SOLUTION INSTALLATION INSTRUCTIONS

5	<p>Insert three 2" gauges into the face plate. Attach the three gauges to the face plate by using the mounting brackets and hardware that came with each of the gauges. Make sure the gauges are aligned horizontally.</p>	
6	<p>Set the gauge/face plate assembly into the bottom piece. The face plate fits into the receiver groove that runs along the bottom piece.</p>	
7	<p>Connect each gauge with its respective wiring.</p>	<p>No Picture</p>
8	<p>Take the top piece and snap on to the bottom piece.</p> <hr/> <p>This does require that you guide the gauge/face plate assembly into the groove in the top piece.</p> <p>The top piece is held in place by four heavy duty snap hooks.</p>	

## Disassembly / Removal of the top piece:

- The top snaps to the bottom piece via 4 heavy duty snap hooks.
- The receiver features are in the top half.
- The snap hooks are in the bottom half. In order to remove the top from the bottom, insert a very small screwdriver into one of the small slots and push the snap hook inward slightly.





# 2014 SCION FRS DIRECT FIT MOUNTING SOLUTION INSTALLATION INSTRUCTIONS

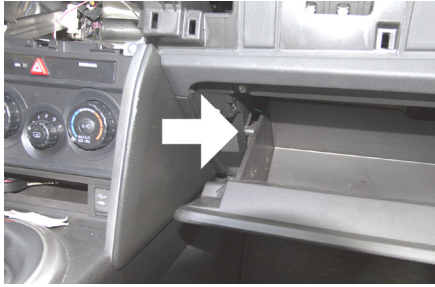


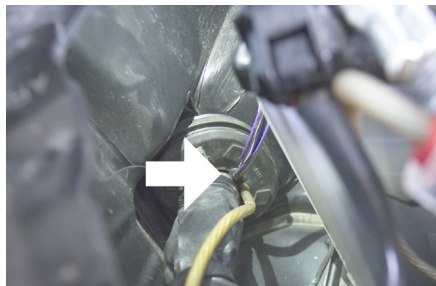



POD INSTALLATION		
#	DESCRIPTION	PICTURE
9	Remove the passenger side dash trim panel by simply pulling the panel straight out to unclip it.	
10	Remove the radio trim surround by pulling it straight out to unlatch the clips.	
11	Remove the four (4) 10mm bolts holding the radio in, two (2) on each side.	
12	Unclip the electrical connectors off of the back of the radio assembly. Place the radio assembly in a safe location.	

POD INSTALLATION		
#	DESCRIPTION	PICTURE
13	Remove the defrost vent trim by gently prying up the edges of the trim, starting with the edge furthest from the window.	
14	Route your wiring harness through the defrost vent. We chose the location just to the right of the center divider. When using a gauge harness that uses a large connector (full-sweep electric oil pressure, wideband, boost/vacuum, etc.) you may need to remove a plastic rib on the vent in order to clear the connector.	
15	Route the harness through the vent hole. If you shine a light, you will find a path that bypasses the ducting, allowing you to pull the harness through towards the radio's normal location. Locate a switched 12v power, lighting power, and ground locations and verify the gauges power on and operate correctly before continuing to the next step.	
16	Position the gauge pod on the dash and center it with the vents. Adjust it until you are satisfied with the position. Using the included alcohol prep, 3M tape, and 3M adhesion promoter, to clean the dash, stick the pod to the dash in the ideal location.	



# 2014 SCION FRS DIRECT FIT MOUNTING SOLUTION INSTALLATION INSTRUCTIONS

POD INSTALLATION			POD INSTALLATION		
#	DESCRIPTION	PICTURE	#	DESCRIPTION	PICTURE
17	An easy pass-through for the gauge wiring is a factory grommet, located near the passenger kick panel. To access this, tip the glove box down by pressing in each side to bypass the bump stops.		20	Route the sender wiring through the factory grommet that is located behind the kick panel. Pull the wiring into the engine bay.	
18	Route the wiring harness behind the glove box.		21	Connect wiring to appropriate senders as per the instructions included with the gauges.	
19	Remove the factory kick panel by releasing the clip with a flathead screwdriver. Pull the panel out, releasing the locking tabs.		22	Interior reassembly is reverse of removal.	