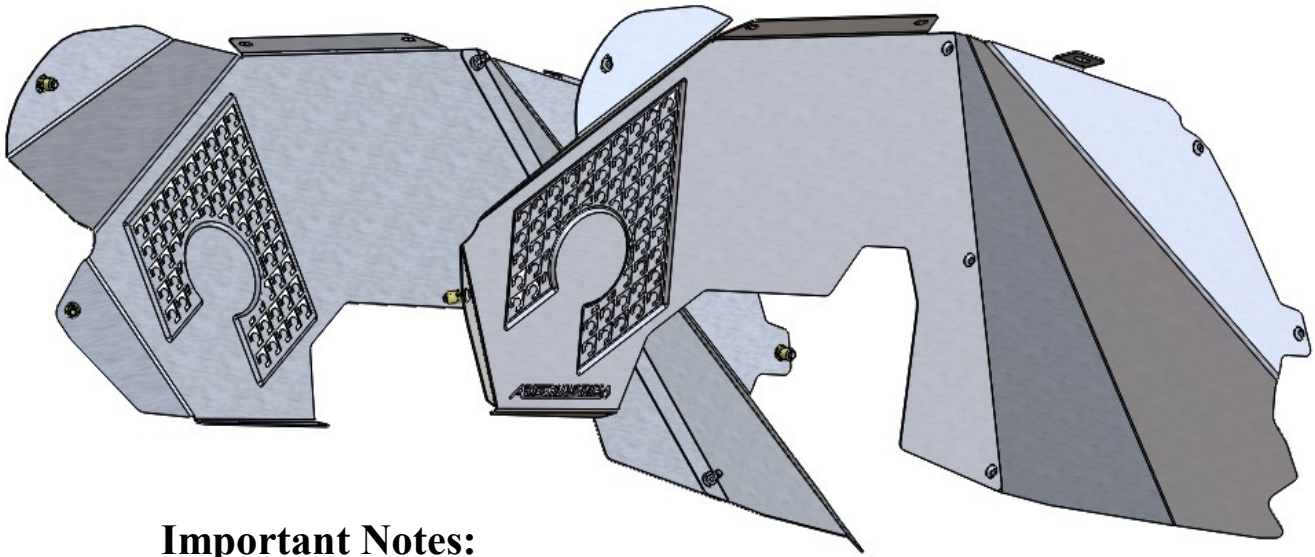


JK Inner Fender Liner Kit Instructions

Kit # JK2106
Kit # JK2107



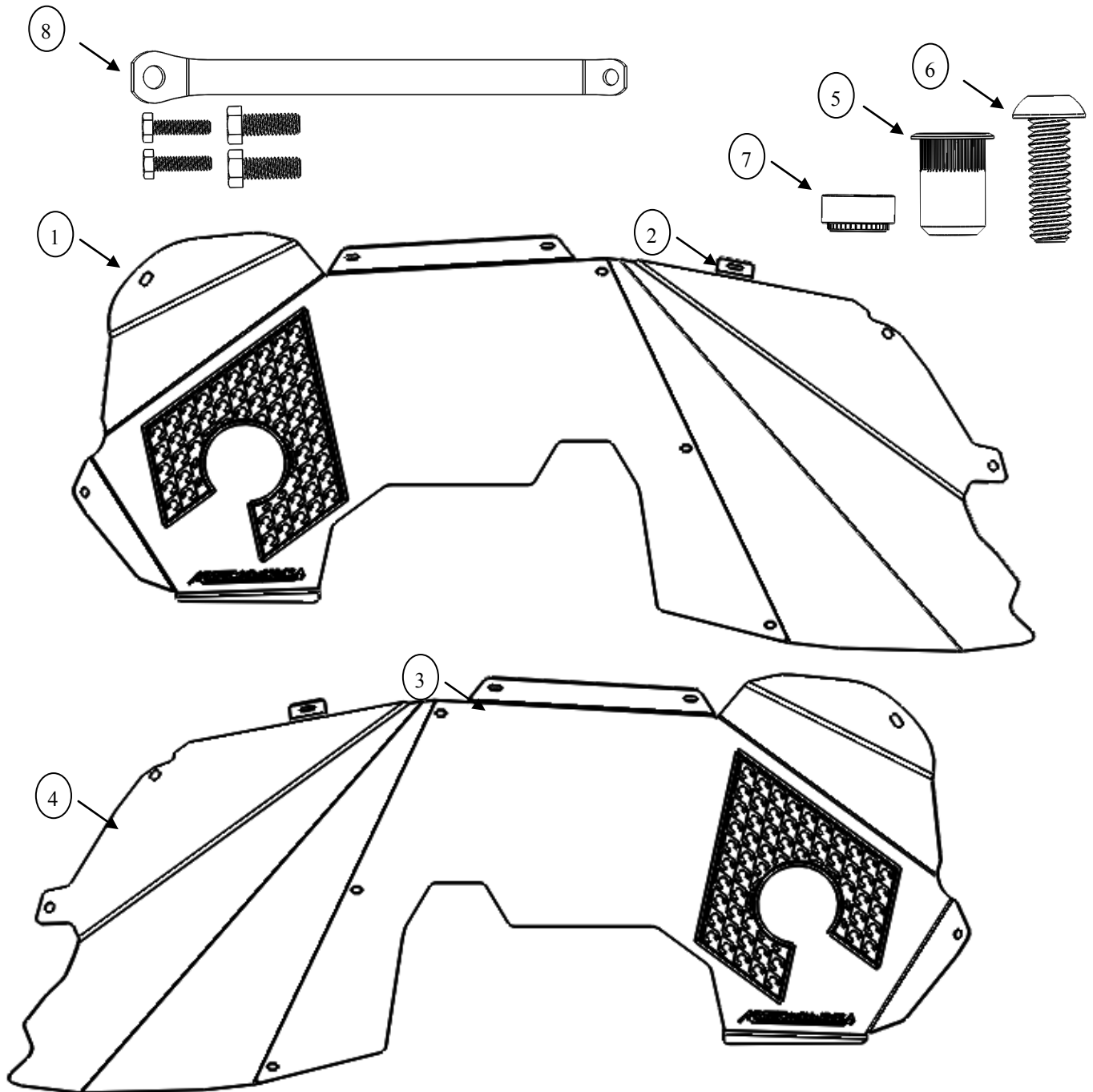
Important Notes:

- Estimated Install Time 1-2 Hours.
- Inner fenders can be used with or without *Nighthawk* Fenders.
- Can easily be trimmed for use with Coilovers.
- Can not be used with factory fender flares.
- Fenders will need to be coated to prevent long term corrosion.
- Prior to beginning the installation review the instructions and determine if you are capable of performing the modifications.
- Prior to beginning the installation review the parts list and verify that all the components and hardware are present.

Tools Required for Install:

- Power Drill
- Center Punch
- Felt tip marker
- 11/32 Drill Bit or equivalent Sheet Metal Annular Cutter
- 10MM Wrench or Socket
- 5/32" Hex Allen Wrench
- Acetone
- Microfiber cloth
- Touch up Paint for drilled holes
- A camera phone to send your buddies a sweet picture.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	JK2106-1/JK2107-1	JK Driver Side Fender Liner Front Portion	1
2	JK2106-2/JK2107-2	JK Driver Side Fender Liner Back Portion	1
3	JK2106-3/JK2107-3	JK Passenger Side Fender Liner Front Portion	1
4	JK2106-4/JK2106-4	JK Passenger Side Fender Liner Back Portion	1
5	HW0060	1/4"-20 Knurled Body Rivet Nut Yellow Zinc	8
6	HW0062	1/4"-20 x 3/4 Button Head Socket Cap Screw Zinc Plated	14
7	HW0074	1/4"-20 Zinc Coated Steel Press Nut 0.047" Panel Thickness	6
8	TC0011	Rivet Nut Tool Kit	1



Note: Item No. 7 is pre-installed for your convenience

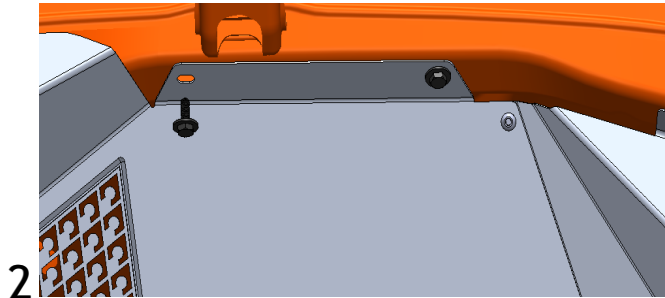
Prior to Installation Perform the Following

- Park Vehicle on level ground and apply parking brake
- Securely raise the front tires off the ground.
- Remove front tires for ease of access to fender cavity.
- We will Start on the Left Side of the vehicle.

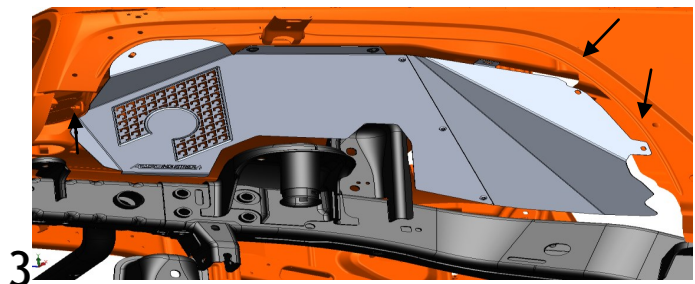
Start by removing the OEM Fender flare. Flares are attached with 6 bolts, use a 10MM to remove. Then disconnect the OEM marker light. The flare is now only held on by plastic clips. Gently pull the assembly until the clips pop out.



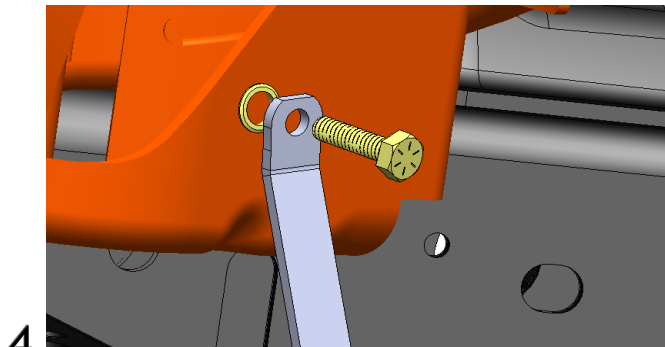
Next loosely assemble the driver side fender using 3 of the supplied #6 bolts. Using 2 of the OEM bolts that you removed in the previous step. Install the liner using the holes shown. (do not tighten the bolts).



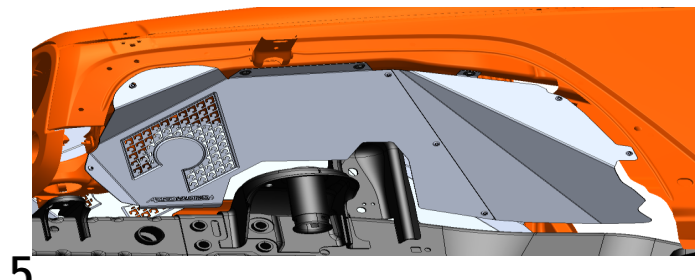
Mark the holes that need to be drilled for rivet nut install. Remove the inner fender. Center punch holes and drill using a 11/32 drill bit. If installing with *Nighthawk* fenders perform this step with the fenders installed.



Install rivet nuts using the provided tool. Ensure rivet nuts are secure and properly installed.



Install inner fender using 3 of the OEM bolts and 3 of the provided #6 bolts. Do not tighten bolts until they are all loosely installed. Tighten all the mounting bolts and then finish by tightening the bolts that connect the two fender pieces.



Perform steps 1-5 on the passenger side of the vehicle.

6

*Artec Industries, LLC is not responsible or liable for improper installation of this kit.
Thank you for your purchase of our JK Front Inner Fenders.