



Part Number: 350-3004

Application: FORD 1/2 DIA. SHANK x 7/16-20 THD

Ring Gear Bolt with Washer- Installation

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] Position the chamfered side of the washer on the bolt so it faces the bolt head. This is done to clear the radius on the under head of the bolt. **Note:** Improper installation of the washer will cause premature bolt failure.
- [3] Lubricate the threads of the bolt with **LOCTITE 242** and the under head of the bolt with **ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT**.
- [4] Install the ring gear onto the differential and tighten the bolts hand tight.
- [5] Using an alternating or criss cross pattern, torque the bolts to **85 ft lbs using the specified lubricants in Step 3.**