



**Part Number: 256-1001**

**Application: FORD 4.6L & 5.4L MODULAR M12**

### **Cam Bolt Installation**

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages, plus proper fit, length and dimension.
- [3] Lubricate the threads of the bolt and the under head of the bolt with **ARP Ultra-Torque Fastener Assembly Lubricant**.
- [4] Install the camshafts, the camshaft caps and the timing gears as described in the factory service manual (if removed). Then install the bolt(s) onto the camshaft(s) and tighten them hand tight.
- [5] While keeping the camshaft(s) from rotating, torque the bolts to **90 ft lbs with ARP Ultra-Torque Fastener Assembly Lubricant**.