



Part Number: 247-7201

**Application: DODGE CUMMINS 24V 98 AND
LATER ROCKER PEDESTAL STUD KIT**

Installation Procedure

1. Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages.
2. To ensure proper engagement and accurate torque readings, clean the female threads of the cylinder head. Use a thread chaser if needed.
3. Screw the studs into the cylinder head hand tight only, do not apply torque.
4. Put the rocker pedestal in place.
5. Lubricate the stud threads and nut bearing surface with ARP Ultra-Torque Fastener Assembly Lubricant.
6. Thread the nut onto the stud hand tight then torque the nut to: **38 ft-lbs**