Part Number: 147-2802
Application: DODGE/CUMMINS 5.9L DIESEL

Flywheel Bolt with Washer- Installation

[1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.

[2] Position the chamfered side of the washer on the bolt so it faces the bolt head. This is done to clear the radius on the under head of the bolt. **Note:** Improper installation of the washer will cause premature bolt failure.

[3] Lubricate the threads of the bolt with **LOCTITE 242** and the under head of the bolt with **ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT.**

[4] Install the flywheel onto the crankshaft and tighten the bolts hand tight.

[5] Using an alternating or criss cross pattern, torque the bolts to **120 ft lbs using the specified lubricants in Step 3.**

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