

Arnott Inc.
1995-2002 Lincoln Continental
Rear Coil Spring Conversion Instructions.

1. Turn air suspension switch to the off position. (Switch is located on the driver side of the trunk)
2. Raise vehicle with proper lifting equipment. The tires must be off the ground. Suspension must be fully down with no load. **ALWAYS USE EXTREME CAUTION WHEN LIFTING VEHICLE!** (Refer to shop manual for lifting instructions)
3. Remove wheel(s).



4. Remove solenoid-retaining clip. ↑



5. Rotate solenoid counterclockwise to the first stop, then pull outward on solenoid. **Make sure all the air vents out of the air spring.**
↑ Rotate again and remove solenoid.



6. Remove air hose and unplug power to the solenoid. **To remove the air hose, push down on the orange ring while pulling out on the nylon tubing.** ↑



7. Depress the two plastic locking fingers on the top air spring cap. Push down on air spring and remove from top body bracket. ↑

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8. Depress the four locking clips on the lower air spring piston. Push up through spring seat. ↑



9. Remove old air spring from vehicle. ↑



10. Remove lower spring seat nuts and bolts. ↑



11. Remove lower spring seat. ↑



12. Unbolt the top and bottom shock absorber retaining nuts and bolts. ↑



13. Install coil spring to upper and lower spring mounts using the aluminum spring mounts supplied with conversion kit. **(Very carefully, jack up on the center of the lower spring seat).** ↑

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14. Align the three bolt holes up, and replace ↑
the bolts from the outside as shown in
picture.



15. Using a wrench, replace the three lower ↑
spring seat nuts.

16. Tie back nylon tubing and electrical plug.

17. Replace wheel and lower suspension.