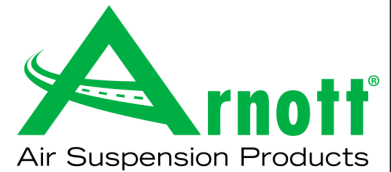


# Installation Manual

## C-2175 ARNOTT REAR COIL SPRING CONVERSION KIT FOR 1995-2003 FORD WINDSTAR



Congratulations on your purchase of an Arnett® air suspension product. We at Arnett Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

## "Engineered to Ride, Built to Last®"



**WARNING:** *The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the [air suspension system](#).*

## GENERAL INFORMATION:

- Not to be stored below 5°F (-15°C) or above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

**CAUTION:** *Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.*



*To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.*



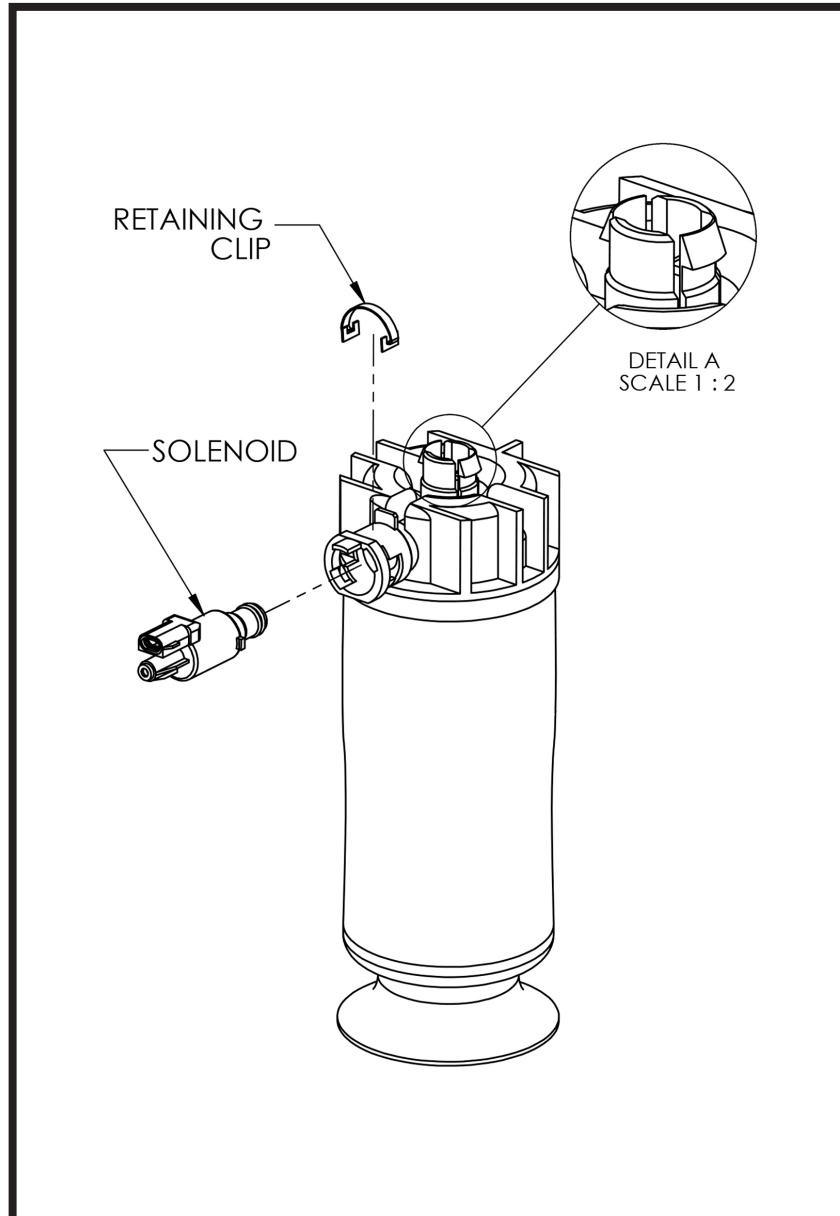
*Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.*

## AIR SPRING REMOVAL

*Note: refer to diagram on pg.3 for air spring removal.*

1. Turn the air suspension switch to the off position. (Switch is located on the front right kick plate.)
2. Lift vehicle and remove both rear wheels.
3. Remove air spring solenoid retaining clip.
4. Rotate solenoid counterclockwise to the first stop, and then carefully pull out to vent the air pressure from the air spring. After air spring is deflated, turn again and completely remove solenoid from air spring.
5. Unclip the top and bottom of the air spring from the vehicle by compressing the plastic locking fingers illustrated in removal diagram (pg.3).
6. Carefully remove air spring from the vehicle.
7. Unplug the air spring solenoid power supply and remove the air hose by pushing down on the orange quick release ring while pulling outward on the hose.
8. Seal off hose to prevent dirt or grease from entering system.
9. Remove both lower shock bolts. Allow axle to hang free unsupported. This Will give you extra clearance for the coil spring.

## REMOVAL DIAGRAM



## COIL SPRING INSTALLATION



*Tighten all nuts and bolts to manufacturer's specifications during the installation process.*

**NOTE:** *Tie the wires and air hose back away from any hot or moving parts.*

1. Place the rubber isolators on the top and bottom of the coil spring.
2. Install the coil springs onto the rear axle.
3. Using a floor jack, raise the rear axle.
4. Install the lower shock absorber retaining nut and bolt to the rear axle.
5. Remove the rear axle support.
6. Replace tire and wheel assembly.
7. Remove all safety stands and lower vehicle.
8. Leave air suspension switch in the OFF position.

### INSTALLATION DIAGRAM

