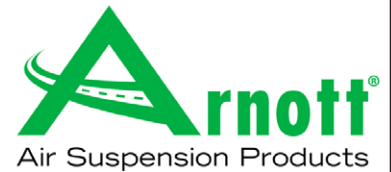


Installation Manual

AS-2809
ARNOTT FRONT AIR STRUT
LAND ROVER LR3/DISCOVERY III
LAND ROVER LR4/DISCOVERY IV
RANGE ROVER SPORT W/O VDS



Congratulations on your purchase of an Arnett® air suspension product. We at Arnett Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

"Engineered to Ride, Built to Last®"



WARNING: *The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the [air suspension system](#).*

GENERAL INFORMATION:

- Not to be stored below 5°F (-15°C) or above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION: *Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.*



To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.



Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

FRONT AIR STRUT REMOVAL

1. Remove front wheel to expose the front air strut. (FIGURES 10-1, 10-2)



FIGURE 10-1



FIGURE 10-2

2. Loosen and remove the three (3) top mounting nuts. (FIGURE 10-3)



FIGURE 10-3

3. Loosen and remove the lower mount nut. Support the air strut and remove the lower mount bolt. (FIGURES 10-4, 10-5)



FIGURE 10-4



FIGURE 10-5

4. Lower the air strut and remove the air line. Remove the air line fitting from the air hose and discard. (FIGURE 10-6)



FIGURE 10-6

5. To remove the air line fitting, remove the collet and the remaining fitting will slide off of air hose. (FIGURE 10-7)

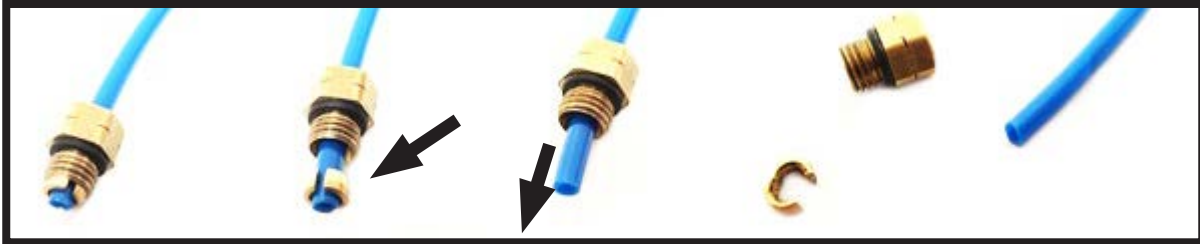


FIGURE 10-7

6. Remove the air strut from the vehicle. (FIGURE 10-8)



FIGURE 10-8

FRONT AIR STRUT INSTALLATION



Tighten all nuts and bolts to manufacturer's specifications during the installation process.

1. Install in reverse order of removal.