

# Installation Manual

AS-2581  
ARNOTT REMANUFACTURED  
FRONT LEFT AIR STRUT  
FOR 2003-2012 BENTLEY CONTINENTAL GT  
FOR 2006-2012 BENTLEY FLYING SPUR



Congratulations on your purchase of an Arnett® air suspension product. We at Arnett Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

**"Engineered to Ride, Built to Last®"**



**WARNING:** *The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.*

## KIT CONTAINS:

### PARTS LIST

P/N	QTY	DESCRIPTION
21-6193	1	ARNOTT LEFT <a href="#">FRONT AIR STRUT</a>
21-7137	1	INSTRUCTION PACKET

## GENERAL INFORMATION:

- Not to be stored below 5°F (-15°C) or above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

**CAUTION:** *Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.*



*To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.*



*Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.*

## AIR STRUT REMOVAL

1. SET STEERING TO STRAIGHT AHEAD.
2. RAISE VEHICLE.
3. REMOVE FRONT WHEEL. (FIGURE 1)



FIGURE 1

4. LOOSEN AND REMOVE AIR LINE. REMOVE THE AIR LINE FITTING FROM THE AIR HOSE AND DISCARD. (FIGURE 2)



FIGURE 2

5. LOOSEN AND REMOVE THE TOP PINCH NUT/BOLT FROM THE SPINDLE/BALL JOINT ASSEMBLY. (FIGURE 3, 4)



FIGURE 3



FIGURE 4

6. LOOSEN THE LOWER STRUT MOUNTING NUT/BOLT. (FIGURE 5)



FIGURE 5



7. RAISE THE HOOD AND DISCONNECT THE AIR STRUT'S ELECTRICAL PLUG. (FIGURE 6)



FIGURE 6

8. REMOVE THE WEATHER STRIP AND PLASTIC COVER TO ACCESS THE THREE (3) TOP MOUNTING BOLTS. (FIGURE 7, 8)



FIGURE 7

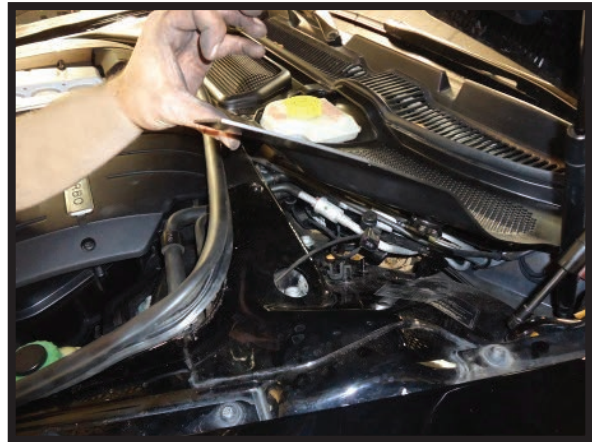


FIGURE 8

9. LOOSEN AND REMOVE THE THREE (3) TOP MOUNTING BOLTS. (FIGURE 9, 10)



FIGURE 9

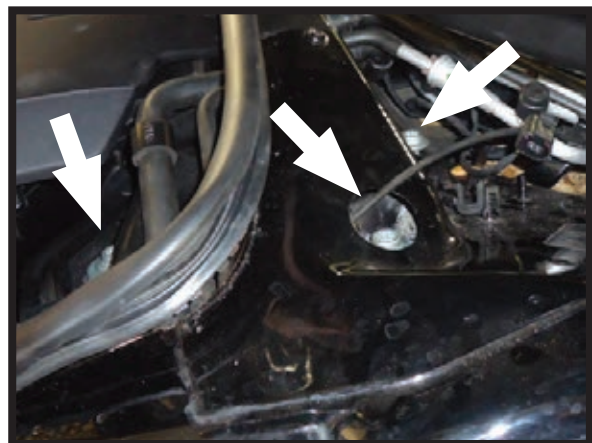


FIGURE 10

10. REMOVE THE LOWER AIR STRUT MOUNTING BOLT. (FIGURE 11)



FIGURE 11

11. REMOVE THE AIR STRUT ASSEMBLY FROM THE VEHICLE. (FIGURE 12)



FIGURE 12

12. REMOVE THE FOUR (4) TOP NUTS TO SEPARATE THE AIR STRUT FROM THE TOP MOUNT. (FIGURE 13, 14)



FIGURE 13



FIGURE 14

13. REMOVAL COMPLETE.

## AIR STRUT INSTALLATION



*Tighten all nuts and bolts to manufacturer's specifications during the installation process.*



*Do not remove the air fitting from the air strut. Doing so may cause damage and/or void warranty. Remove the white shipping pin from the new air fitting and insert the air line until fully seated.*

1. INSTALLATION IS IN THE REVERSE ORDER OF AIR STRUT REMOVAL.