

Congratulations on your purchase of an Arnett® air suspension product. We at Arnett Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

## "Engineered to Ride, Built to Last®"



**WARNING:** *The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.*

## GENERAL INFORMATION:

*Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text.*

- Not to be stored below 5°F (-15°C) or above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

**CAUTION:** *Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.*



*To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.*



*Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.*

## AIR SPRING REMOVAL

1. RAISE THE VEHICLE.
2. REMOVE THE APPLICABLE REAR WHEEL.
3. LOCATE AIR SPRING. (FIGURE A)



FIGURE A

4. REMOVE AIR SPRING BY LOOSENING AND REMOVING THE (2) SCREWS HOLDING IT INTO PLACE AND DISCONNECTING THE AIR LINE BY UNSCREWING IT FROM THE AIRSPRING'S TOP MOUNT. (FIGURE B)



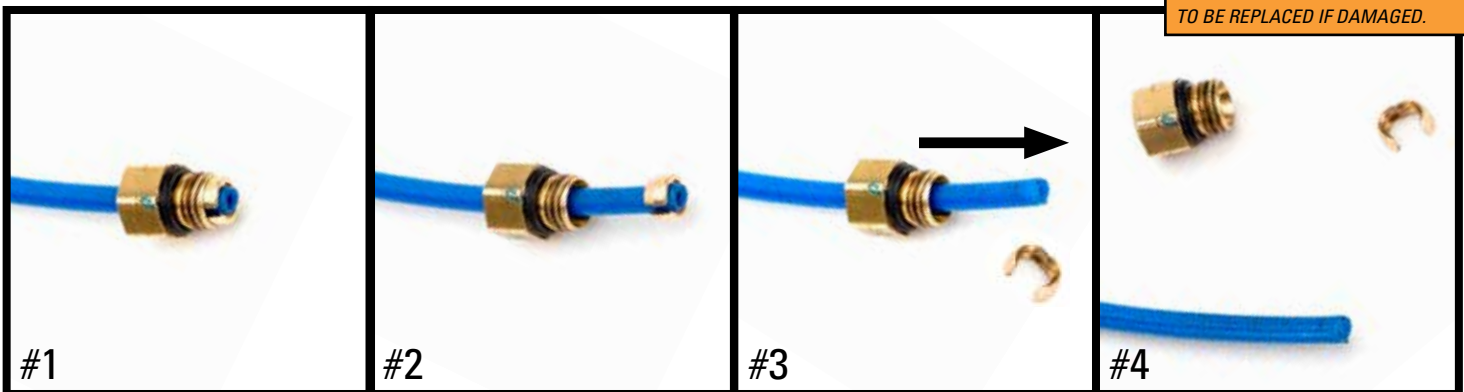
FIGURE B

## AIR FITTING REMOVAL



*Prior to inserting the existing air line into the new air fitting you will need to remove the old original equipment air line fitting.*

**NOTE:** SCRATCHES AND/OR DEEP CUTS IN THE AIR LINE CAN RESULT IN POSSIBLE LEAKS. INSPECT THE AIR LINE BEFORE INSERTION. AIR LINE NEEDS TO BE REPLACED IF DAMAGED.



#1

OE AIR LINE FITTING

#2

SLIDE THE THREADED PORTION UP THE LINE AND SPREAD THE COLLET OPEN TO REMOVE

#3

SLIDE THE AIR FITTING OFF OF THE AIR LINE

#4

AIR LINE IS READY FOR INSTALLATION

5. REMOVAL COMPLETE.

## AIR SPRING INSTALLATION



*Tighten all nuts and bolts to manufacturer's specifications during the installation process.*

1. OBTAIN THE NEW ARNOTT SPRING. (FIGURE C)



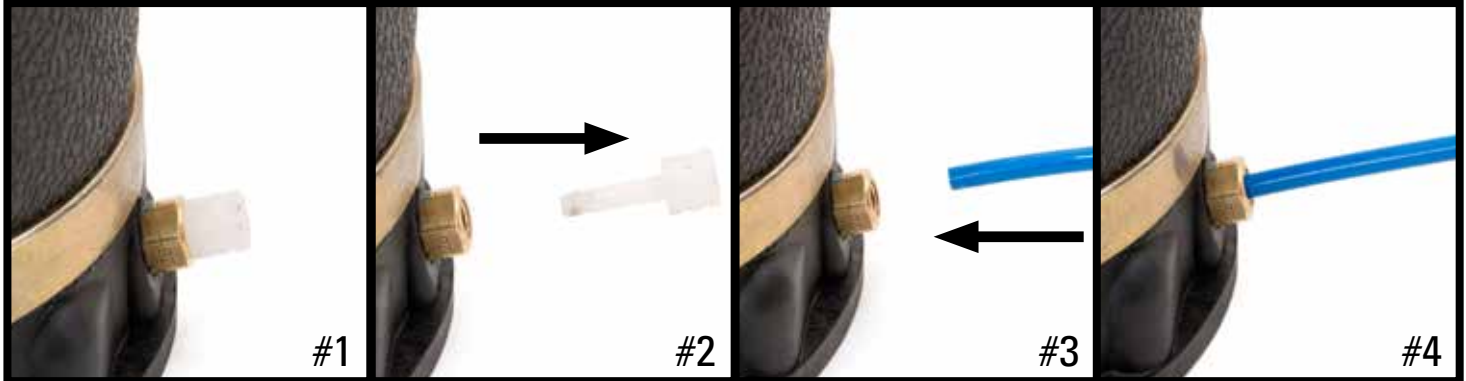
FIGURE C

2. CONNECT THE AIR LINE AT THE TOP OF THE AIR SPRING. (FIGURE D)



FIGURE D

## INSTALLATION -



AS RECEIVED

REMOVE & DISPOSE OF  
SHIPPING PIN

INSERT THE AIR LINE INTO  
THE FITTING AND PRESS  
UNTIL FIRMLY SEATED

WITH THE AIR LINE INSERTED,  
PULL AIR LINE OUTWARD TO  
LOCK AND ENSURE A SECURE  
CONNECTION

3. REINSTALL MOUNTING HARDWARE. TIGHTEN TO MANUFACTURE'S SPECS. (FIGURE E)



FIGURE E

4. RAISE THE REAR AXLE OR REINSTALL THE TIRE AND LOWER THE VEHICLE. ENSURE THE AIR SPRING IS PROPERLY SEATED PRIOR TO INFLATING. (FIGURE F)



FIGURE F

5. INSTALLATION COMPLETE.