

Installation Manual

A-2153
ARNOTT REAR AIR SPRING
FOR 1997-2002
LINCOLN NAVIGATOR/FORD EXPEDITION (4X4)



Congratulations on your purchase of an Arnett® air suspension product. We at Arnett Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

"Engineered to Ride, Built to Last™"



WARNING: *The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard protective hand, ear, and eye protection when servicing the air suspension system.*

KIT CONTAINS:

PARTS LIST

P/N	QTY	DESCRIPTION
21-4110	1	ARNOTT REAR AIR SPRING
21-6394	1	ACCESSORY KIT

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GENERAL INFORMATION:

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION: *Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.*



To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.



Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

AIR SPRING REMOVAL



Turn the air suspension switch to the OFF position (switch is located on the passenger front kick plate).

1. SET STEERING TO STRAIGHT AHEAD.
2. RAISE VEHICLE.
3. REMOVE REAR WHEEL.
4. REMOVE AIR SPRING SOLENOID RETAINING-CLIP.
5. ROTATE SOLENOID COUNTERCLOCKWISE TO THE FIRST STOP, AND THEN CAREFULLY PULL OUT TO VENT THE AIR PRESSURE FROM THE AIR SPRING. AFTER AIR SPRING IS DEFLATED, TURN AGAIN AND REMOVE SOLENOID FROM AIR SPRING.
6. WITH PLIERS, OR A SUITABLE HOOKED TOOL, REMOVE THE CLIP THAT SECURES THE TOP OF THE AIR SPRING TO THE CHASSIS. NOTE: TO ACCESS THE CLIP, GO UNDER THE WHEEL ARCH, BETWEEN THE BODY OF THE VEHICLE AND THE CHASSIS.
7. REMOVE THE PISTON-TO-AXLE SPRING SEAT CLIP. (AIR SPRING IS HELD IN PLACE WITH A ROUND RETAINER CLIP UNDER THE PISTON CAP. TO UNSNAP CLIP, GENTLY PRY BETWEEN THE PISTON AND THE AXLE. CLIP WILL UNSNAP WHEN PRESSURE IS APPLIED.)

- CAREFULLY REMOVE AIR SPRING FROM THE VEHICLE.
- SEAL OFF SOLENOID TO PREVENT ANY DIRT OR GREASE FROM ENTERING SYSTEM.

AIR SPRING INSTALLATION



Tighten all nuts and bolts to manufacturer's specifications during the installation process.

- INSTALLATION IS IN THE REVERSE ORDER OF AIR SPRING REMOVAL. USE SUPPLIED O-RINGS FOR THE AIR SPRING SOLENOID.

