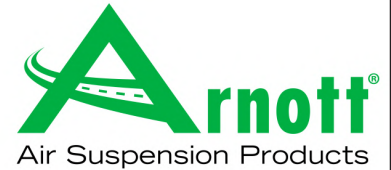


# Installation Manual

**AS-3594  
ARNOTT  
NEW FRONT LEFT AIR STRUT  
2013-2019 MERCEDES-BENZ GL/GLS (X166)  
2012-2018 MERCEDES-BENZ ML/GLE (W166)  
w/ADS Plus Only**



Congratulations on your purchase of an Arnott® air suspension product. We at Arnott Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

**"Engineered to Ride, Built to Last™"**



**WARNING:** *The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.*

**Arnott® is committed to the quality of its products.**

## GENERAL INFORMATION:

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

**CAUTION:** *Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.*



*To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.*



*Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.*

## AIR STRUT REMOVAL

1. SET STEERING TO STRAIGHT AHEAD.
2. RAISE VEHICLE.
3. REMOVE THE LEFT FRONT WHEEL.
4. OPEN THE HOOD.
5. REMOVE ANY APPLICABLE RUBBER TRIM DEPICTED AS NEEDED. (FIGURES 1, 2)



FIGURE 1

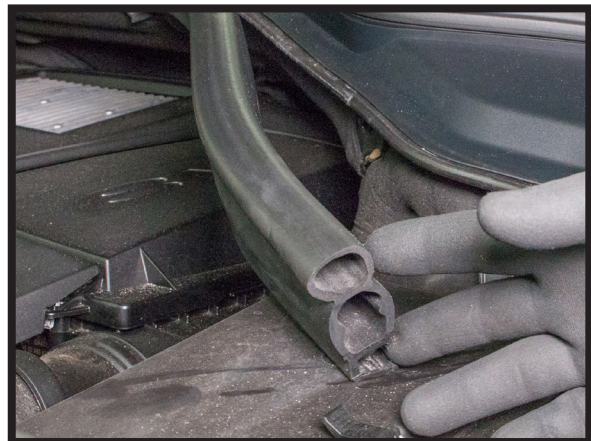


FIGURE 2

6. REMOVE PANEL TO GAIN ACCESS TO THE AIR STRUT TOP MOUNT. (FIGURE 3)



FIGURE 3

7. DISCONNECT THE AIR LINE FROM THE STRUT ASSEMBLY. (FIGURE 4)

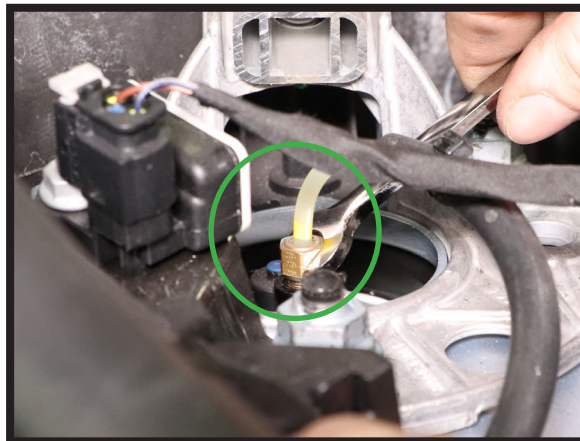


FIGURE 4

8. DISCONNECT BOTH DAMPING COIL ELECTRICAL CONNECTIONS. (FIGURE 5)

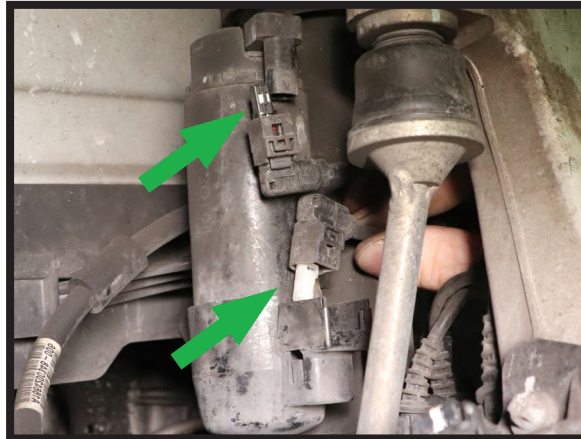


FIGURE 5

9. UNROUTE WIRES FROM THE STRUT WIRE HARNESS BRACKET. (FIGURE 6)



FIGURE 6

10. REMOVE THE UPPER SWAY ARM LINK NUT. (FIGURE 7)



FIGURE 7

11. DISCONNECT THE STEERING LINK FROM THE WHEEL CARRIER MOUNT. (FIGURES 8, 9)

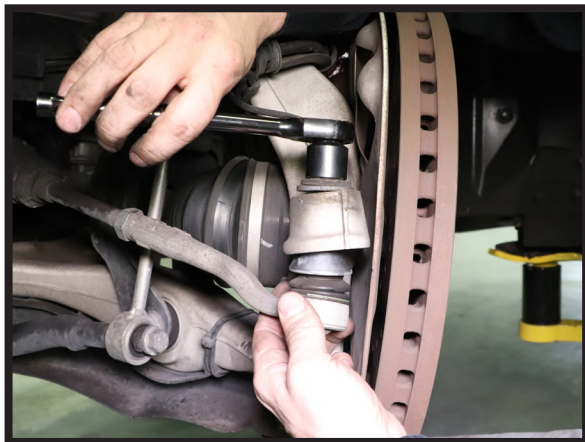


FIGURE 8

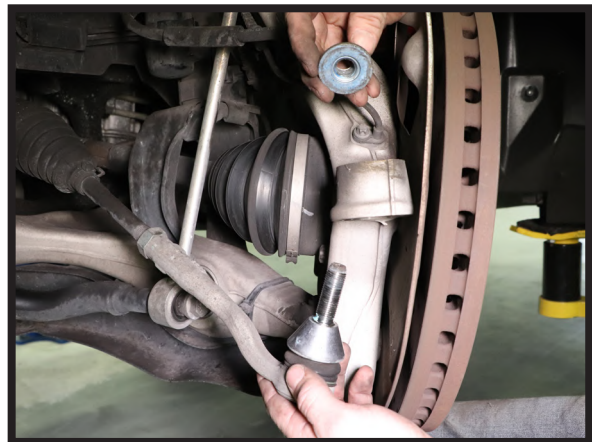


FIGURE 9

12. REMOVE THE BOTTOM STRUT MOUNT BOLT. (FIGURE 10)

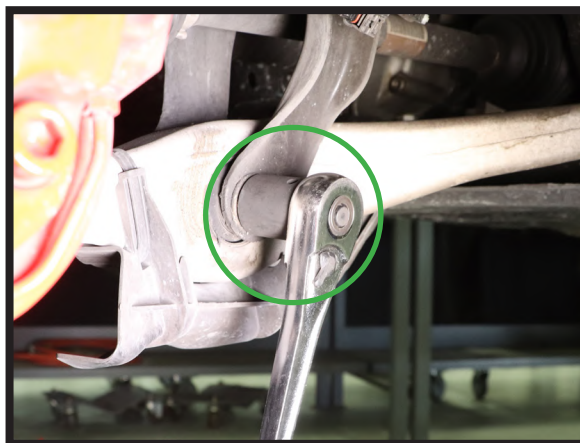


FIGURE 10

13. DISCONNECT AND SEPARATE THE WHEEL CARRIER AND UPPER CONTROL ARM. (FIGURES 11, 12)



FIGURE 11

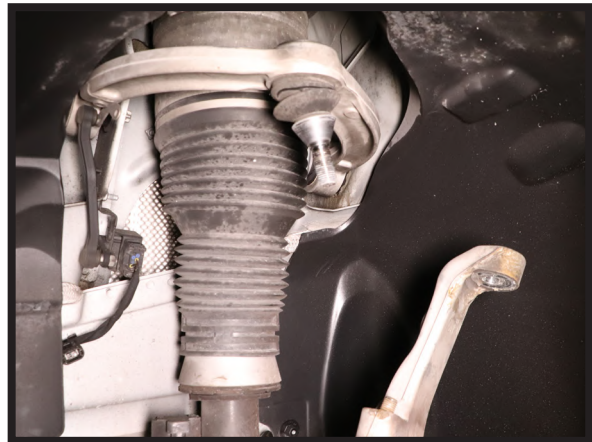


FIGURE 12

14. SEPARATE THE SWAY ARM LINK FROM THE WHEEL CARRIER MOUNT. (FIGURE 13)

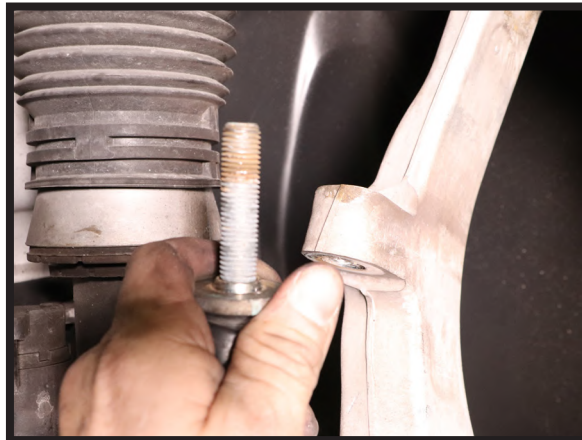


FIGURE 13

15. DISCONNECT AXLE AT THE GEARBOX ENOUGH TO HELP MANEUVER STRUT REMOVAL. (FIGURE 14)



FIGURE 14

16. REMOVE THE THREE (3) TOP STRUT MOUNT NUTS. (FIGURE 15)

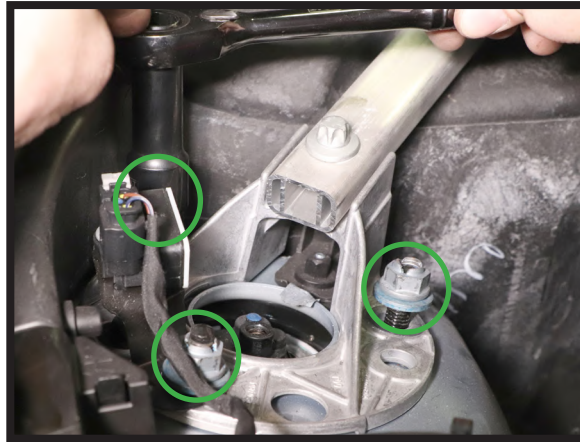


FIGURE 15

17. CAREFULLY REMOVE THE AIR STRUT. (FIGURE 16)



FIGURE 16

18. REMOVAL COMPLETE.

## AIR STRUT INSTALLATION



*Tighten all nuts and bolts to manufacturer's specifications during the installation process.*



*Do not remove the air fitting from the air strut. Doing so may cause damage and/or void warranty. Remove the white shipping pin from the new air fitting and insert the air line until fully seated.*

1. CAREFULLY INSTALL THE STRUT INTO THE VEHICLE. (FIGURE 17)

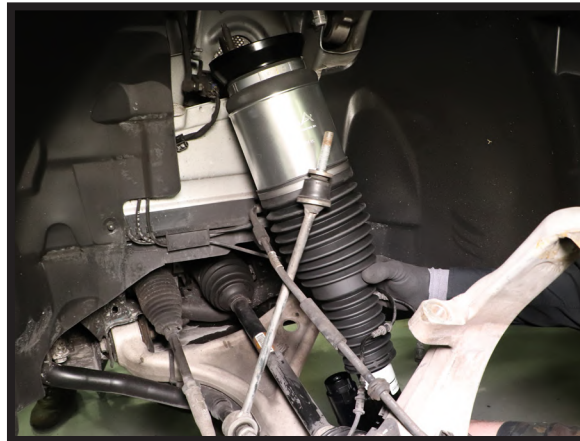


FIGURE 17

2. INSTALL THE THREE (3) TOP STRUT MOUNT NUTS. TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURE 18)

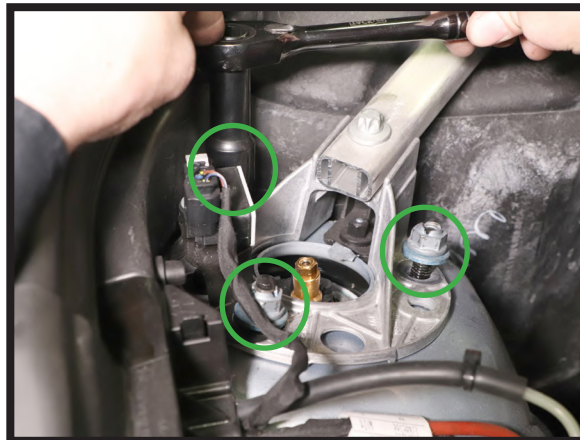


FIGURE 18



3. REINSTALL THE AXLE BACK INTO THE GEARBOX. (FIGURE 19)

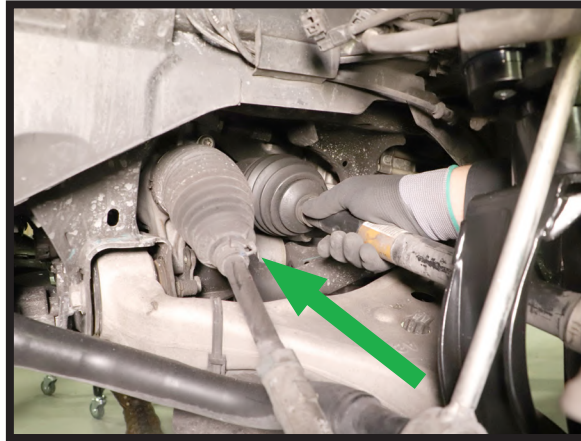


FIGURE 19

4. RECONNECT THE SWAY ARM LINK AT THE WHEEL CARRIER MOUNT. (FIGURE 20)



FIGURE 20

5. RECONNECT THE WHEEL CARRIER AND UPPER CONTROL ARM. TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 21, 22)



FIGURE 21

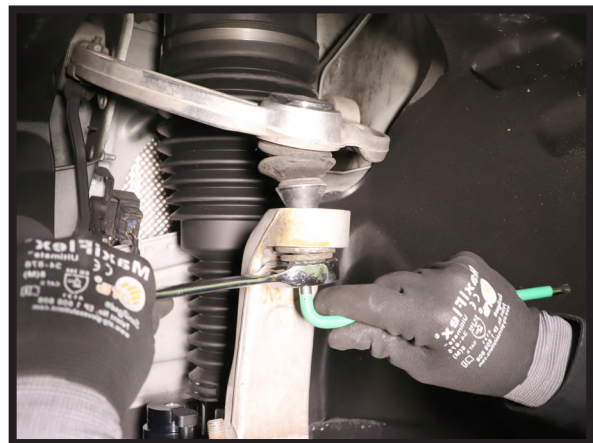


FIGURE 22

6. INSTALL THE BOTTOM NUT AND BOLT AND TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 23, 24)



FIGURE 23



FIGURE 24

7. RECONNECT THE STEERING LINK TO THE WHEEL CARRIER MOUNT AND TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 25, 26)



FIGURE 25



FIGURE 26

8. REINSTALL SWAY ARM LINK NUT AND TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURE 27)



FIGURE 27

9. RECONNECT AND SECURE STRUT DAMPING COIL WIRES. (FIGURES 28, 29)

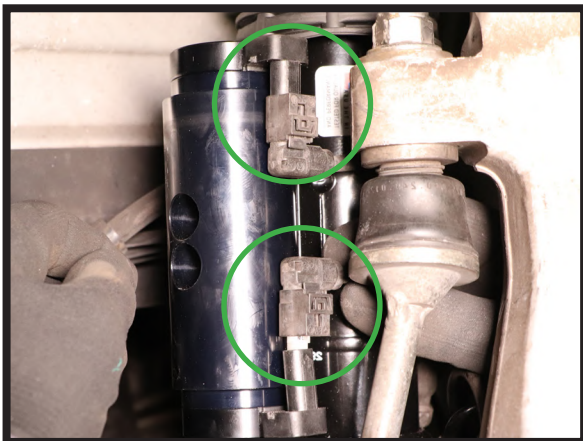


FIGURE 28

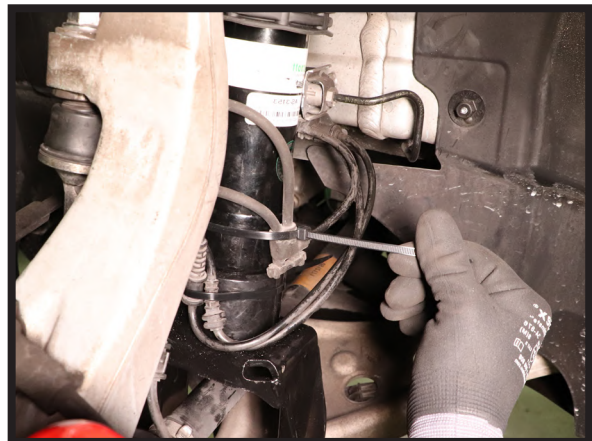


FIGURE 29

10. REMOVE THE WHITE SHIPPING PIN ON THE NEW AIR LINE FITTING. INSERT THE AIR LINE INTO THE NEW AIR FITTING UNTIL THE AIR LINE IS FIRMLY SEATED WITHIN THE FITTING. (FIGURES 30, 31)



FIGURE 30

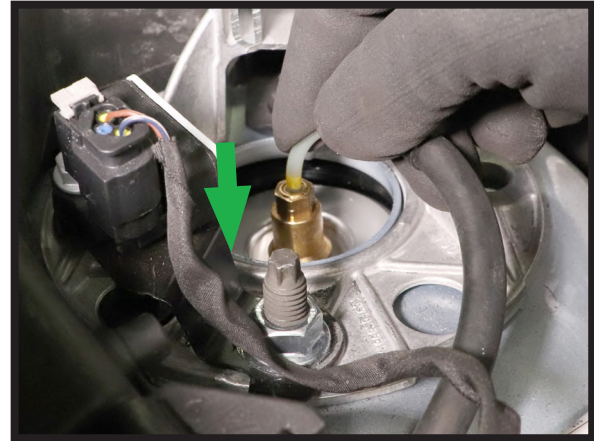


FIGURE 31

11. REINSTALL THE PANEL COVERING THE AIR STRUT TOP MOUNT.
12. REINSTALL ANY ADDITIONAL APPLICABLE RUBBER TRIM OR PANELING.
13. REINSTALL THE LEFT FRONT WHEEL.
14. INFLATE THE AIR SYSTEM PER MANUFACTURER'S SPECIFICATIONS.
15. LOWER THE VEHICLE.
16. INSTALLATION COMPLETE.