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# Installation Instructions

**Universal Guide for  
ARK Exhaust Systems  
GRiP, DT-S, or N-II**

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**Congratulations on purchasing an ARK Performance premium exhaust system!** Please read and understand these instructions before beginning work on the installation of your new ARK Performance exhaust system.

We recommend that this exhaust system be **installed by someone qualified for this work or by a certified mechanic** with access to the appropriate hand or power tools. It is also recommended that a lift or hoist be used during the installation. By installing this ARK Performance exhaust system, you indicate that you have read the instructions and you agree with the terms and conditions stated.

It is your responsibility to **follow the instructions provided** for this ARK Performance exhaust system and exercise all necessary safety precautions. ARK Performance assumes no responsibility for damages occurring from improper installation, operation, maintenance, or from incompatibility with other manufacturer's products.

### **Important Information:**

#### **Exclusion of Certain Liability**

1. The manufacturer, importer, and dealer of ARK Performance products hold no responsibility for any incidental damage such as personal injury or any other damages due to improper installation or operation of an ARK Performance exhaust system.

When installing an ARK Performance exhaust system, make sure the exhaust system does not touch other parts of the vehicle that are sensitive to high temperature.

2. ARK Performance will not warranty any damages caused by improper installation, use, and maintenance of the ARK Performance exhaust system. The warranty is limited to defects that are recognized by our technical department, this excludes items subject to normal wear such as the flange gaskets. This warranty is void in the case of an accident, modification, improper use, or competition use.

3. Do not install any ARK Performance exhaust system on a vehicle model for which it was not intended for.

4. The exhaust system will be very hot during and immediately after operation of the vehicle, please be careful not to burn yourself on the exhaust system or parts which are in direct contact with it. Also please protect other people, especially children, from any injuries due to the hot exhaust system.

5. Technical specifications of ARK Performance exhaust systems and related products are subject to change without notice.

6. Before removing the original exhaust system from your vehicle, please compare the parts that you received with the list of materials provided in the installation instructions. If anything is missing, contact ARK Performance before beginning installation.

7. The instructions for installation should serve as a guideline only, actual installation of exhaust systems may vary.

8. The process of uninstalling the original exhaust system may vary depending on the existing exhaust system so please follow the original exhaust system manufacturer's instructions for removal.

9. If there are any issues with installation (fitment or missing parts), please contact us right away before continuing. If the exhaust system is modified in any way, there is no refund or warranty.

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## Contents (For most systems)

- Muffler(s)
- Front pipe(s) or X-pipe
- Mid pipe(s)
- Gaskets/Hardware Kit

## Recommended Tools (May not be exact)

- Socket Wrench/Wrench:
  - 10 mm
  - 14 mm
  - 16 mm (5/8 in)
  - 17 mm
  - 18 mm
  - 19 mm
- Socket Wrench Extension
- Lubricant (WD-40)
- Hanger Remover

## Warning

- Before removing the original exhaust system, be sure to give sufficient time for the exhaust piping and surrounding parts to cool down. They can be extremely hot!
- If any items in the package are missing please contact ARK or your authorized dealer before installation.
- We advise you to have an experienced person or certified mechanic install the exhaust system.
- Loosely fasten all nuts and bolts until everything is installed, then tighten them down to the proper torque specs as you align the exhaust system.

## First Operation

Before starting the vehicle, be sure that no part of the exhaust system is touching a heat sensitive area or an area that will cause a rattle and vibration.

It is normal to have white smoke and a different smell come from the exhaust system upon first start up and operation while it is “breaking in”.

Be sure to check that there are no exhaust leaks, this can be done by revving the motor in neutral to 2,000-3,000 rpm and listen to the piping for any leaks.

## Maintenance

Please do not use any acidic chemicals or abrasive materials when cleaning your ARK Performance exhaust system.

We recommended that you **ONLY** use water and/or automotive soap when cleaning either the Burnt or Tecno tips.

It is recommended to check the nuts and bolts periodically to make sure they have not come loose, re-tighten them if necessary.

