



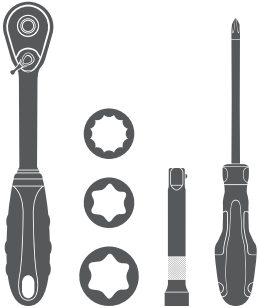
AR15009 INSTALLATION MANUAL

Parts List

1	Driver side door, front
1	Passenger side door, front
4	Lock nut, 8mm
4	Flat washer, 8mm
2	Rubber bushing
4	Cylinder tube, 3" x 1"
4	Flat washer, 1 3/4" out dim. x 1/2"
2	Sheet metal screw, Phillips head

Tools Required

Ratchet	Torx, T40
Extension	Torx, T50
Socket, 13mm	Phillips screwdriver



Level of Difficulty

Easy

Product Image



Notes and Maintenance

Before you begin installation, read all instructions thoroughly

Proper tools will improve the quality of installation and reduce the time required

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

Step 1

Beginning on the front passenger side, remove the factory torque bolts securing the doors onto the hinges with a T50 torx bit.



Step 2

If the vehicle has non-powered mirrors, they can be removed and re-used on the ARIES tubular doors.

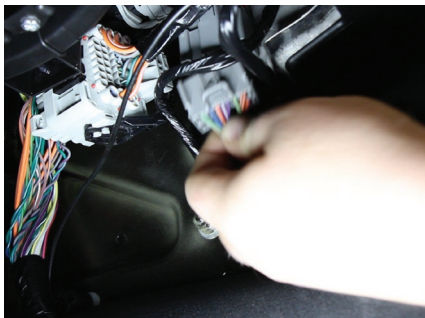
To remove the mirrors, open the passenger door. Using a T40 torx bit, remove the bolts from the inside the door. Be sure to hold the mirror from the outside to prevent accidental dropping or scratching of the door paint.

Place the mirror to the side. If the vehicle has powered mirrors, we recommend purchasing aftermarket mirrors to be attached to the ARIES tubular doors.



Step 3

Remove the dome light wire harness by moving the red clip back to disconnect the light wire from the harness. This is located inside near the lower kick panel.



Step 4

Remove the swing out safety strap. Lift the door off and carefully set aside.



Step 5

Install the new ARIES tubular door by sliding the door pins into the factory hinges. Secure the door with an 8mm flat washer and lock nut.

Snug the hardware but do not tighten.

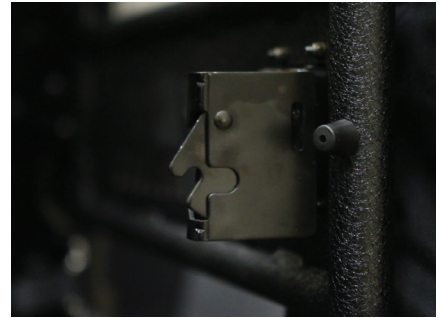


Step 6

Reattach the safety strap.

Before closing the door, attach the rubber bushing to the inside of the door as shown.

The rubber bushing is attached with using the supplied Phillips head sheet metal screws.



Step 7

Check the alignment of the locking door latch with the striker plate inside the door jam. This may need to be adjusted in order for the door to close completely.

To adjust, use a T40 torx bit to loosen the bolts on the striker plate. Align with the door latch, and once in alignment, tighten the torque bolts.



Step 8

When the door is aligned, tighten the hardware on the hinges.

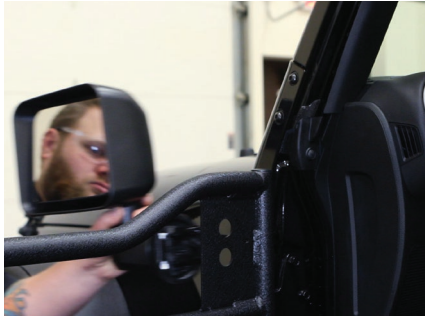
Repeat this entire process on the other side.



Step 9

To install the side mirrors, slide the mirrors two mounting tubes through the mounting locations on the tube doors.

Next slide the 3" cylinder tubes over the mounting tubes on the mirror, and secure with a 1 3/4" OD flat washer and factory bolts.



Step 10

Tighten with a T40 torx bit.

Remember to do periodic inspection to make sure that all the hardware is secure and tight.

To protect the product, we recommend applying a layer of nonabrasive wax.

Congratulations on completing the installation your brand new ARIES tubular doors.

