



## **INSTALLATION INSTRUCTIONS**

### **4" ROUND SIDE BAR**

#### **ROCKER PANEL MOUNT**

**CHEVY SILVERADO/GMC SIERRA 1500 CREW CAB (Rocker Panel Mount) 07-15;**

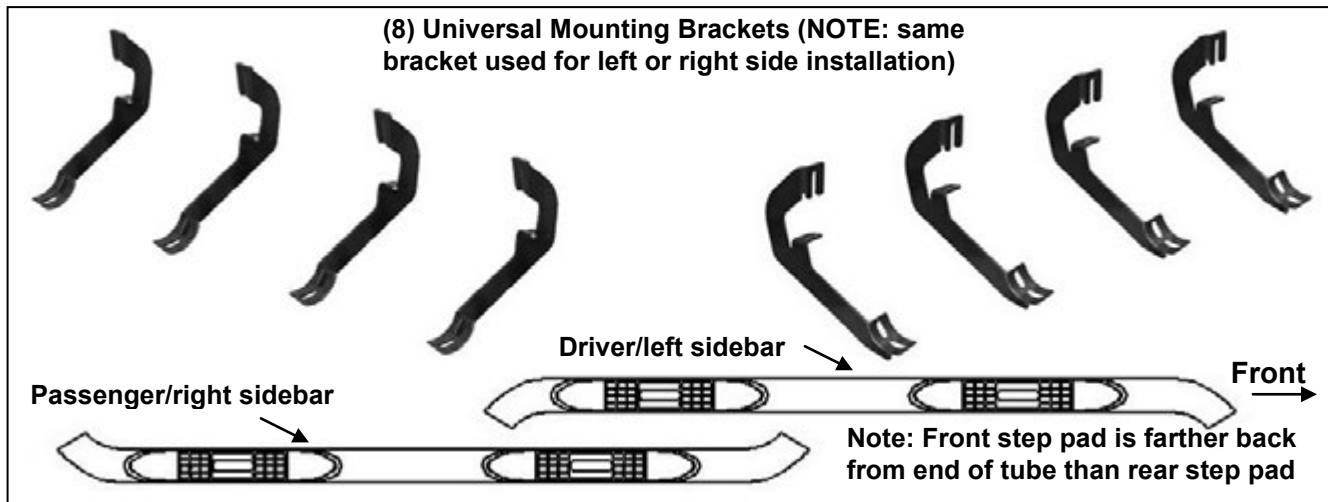
**CHEVY SILVERADO/GMC SIERRA 25-3500 CREW CAB (Rocker Panel Mount)**

**(Excluding Diesel models with DEF tanks) 07-15**

**PART #TB 234045; AL 234045**

**PARTS LIST:**

Qty	Description	Qty	Description
1	Driver/Left Sidebar	32	8-1.25mm x 25mm Hex Bolt
1	Passenger/Right Sidebar	32	8mm x 24mm OD x 2mm Flat Washer
8	3" Sidebar Brackets	32	8mm Lock Washer
12	8-1.25mm Clip-On Nuts		



**PROCEDURE:**

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTALLATION INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**

1. Start the installation under the driver side of the vehicle. Locate the (5) tabs with holes along the bottom edge of the body, **(Figure 1)**. **IMPORTANT:** Installation will use the 1st, 2nd, 4th and 5th mounting tabs only.
2. Select (1) 8mm Clip Nut. Slide the Clip Nut over the first tab with the nut facing up behind the tab, **(Figure 2)**. Line up the threaded nut with the hole in the tab. Next, locate the threaded hole in the inner body panel directly above the Clip Nut, **(Figure 2)**.
3. Select (1) Mounting Bracket. **NOTE:** Brackets are universal and will fit left or right side. Bolt the Mounting Bracket to the Clip Nut and the factory threaded hole with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 3)**. Snug but do not fully tighten the hardware at this time.
4. Repeat **Steps 1 – 3** to install the next Bracket in the 2nd location along the body, **(Figure 2)**.
5. Continue past the 3rd tab and locate the 4th tab along bottom of the body, **(Figure 1)**. Remove the rubber plug from the larger hole, **(Figure 4)**. Slide (1) 8mm Clip Nut over the tab as previously described in Step 2. Slide (1) 8mm Clip Nut into the large hole and line it up over the smaller hole, **(Figure 5)**. Repeat **Step 3** to bolt the Mounting Bracket to the location, **(Figure 6)**.
6. Repeat **Step 5** to install the last Bracket at the back of the cab, **(Figure 7)**.
7. Carefully position the Driver Sidebar onto the (4) Mounting Brackets. Attach the Sidebar to the Mounting Brackets with (8) 8mm x 25mm Hex Bolts, (8) 8mm Lock Washers and (8) 8mm Flat Washers, **(Figures 7 & 8)**. Do not tighten hardware at this time.
8. Level and adjust the Sidebar and tighten all hardware.
9. Repeat **Steps 2 – 8** for passenger Sidebar installation. **NOTE:** cradles on Brackets installed on passenger side will face forward.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

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**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

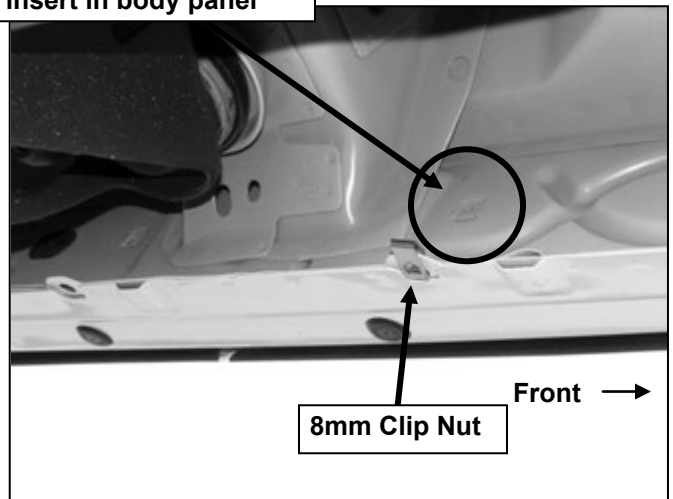
**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

**Driver Side Installation Pictured**



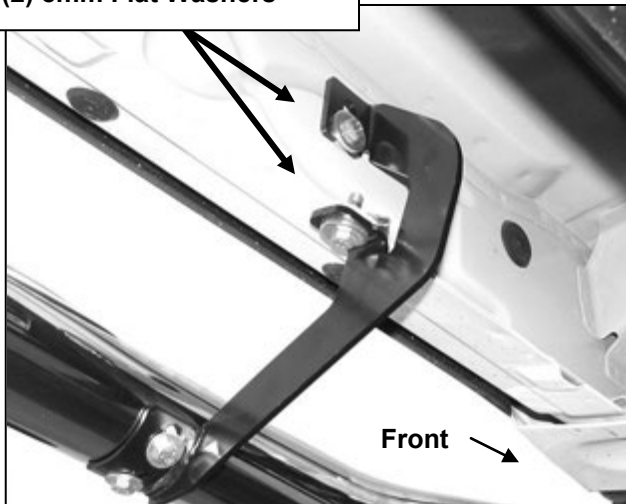
(Fig 1) Driver side (4) mounting locations pictured

Factory 8mm threaded insert in body panel



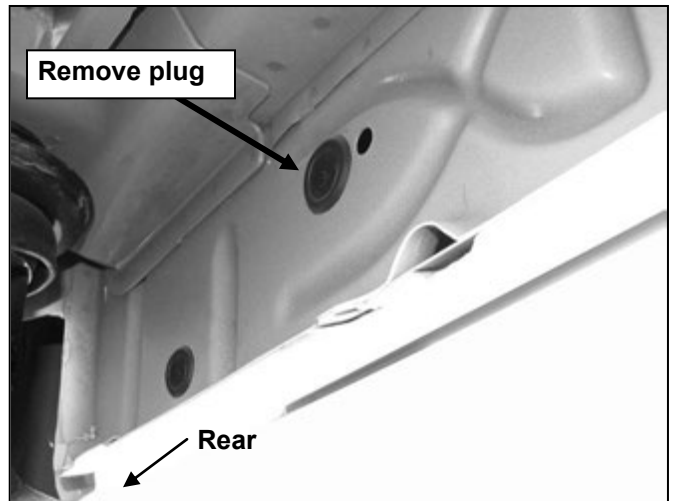
(Fig 2) Driver side 2nd mounting location pictured

- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 3) Driver side front mounting location pictured

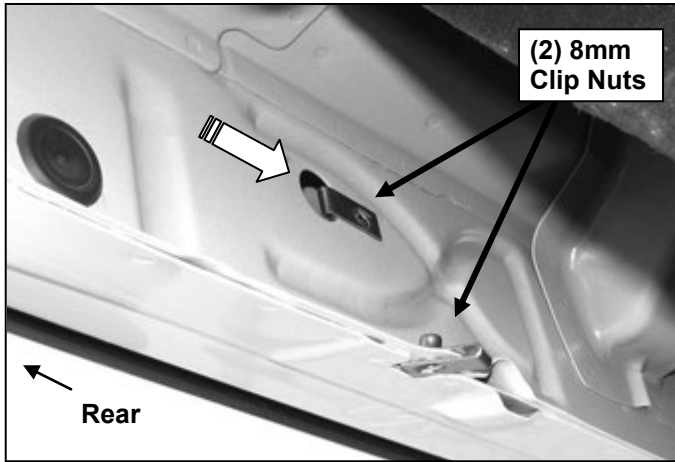
Remove plug



(Fig 4) Driver side rear mounting location pictured

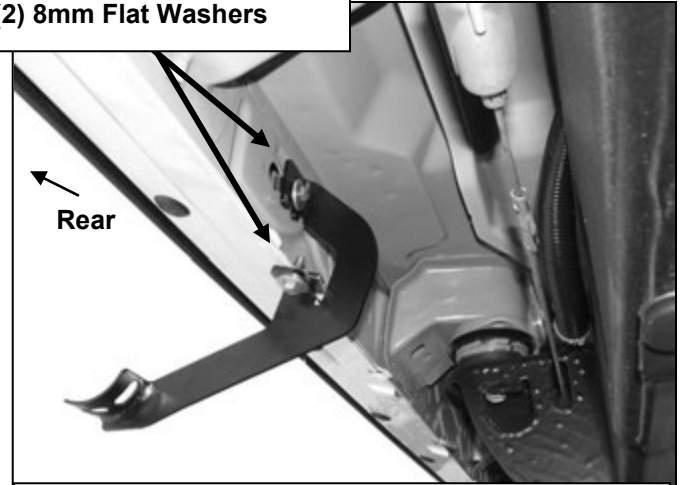
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**Driver Side Installation Pictured**



(Fig 5) Driver side rear mounting location pictured

- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

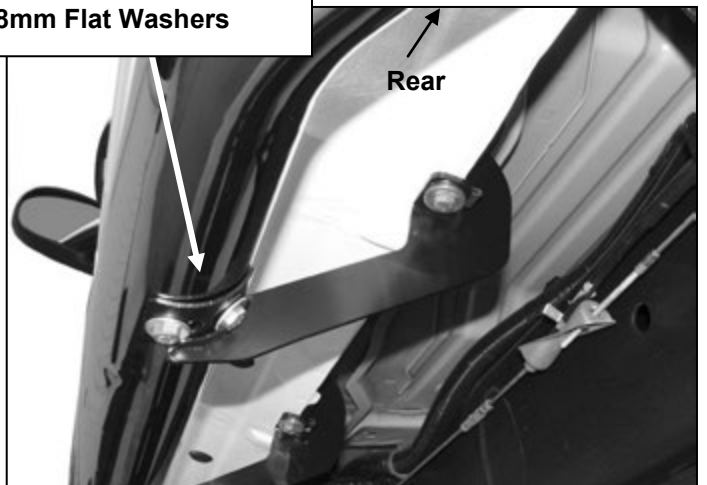


(Fig 6) Driver side 3rd mounting location pictured



(Fig 7) Driver side 3rd mounting location pictured

- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 8) Driver side rear mounting location pictured



Complete Installation