



INSTRUCTIONS

MOUNT KIT 223005 (1999-04 FORD F-250-350 SUPER CAB)
MOUNT KIT 223006 (1999-04 FORD F-250/350 CREW CAB)

| <u>QTY.</u> | <u>CONTENTS</u> |
|-------------|---------------------------------|
| 2 | OVAL SIDE TUBES |
| 4 | MOUNT BRACKETS |
| 12 | 5/16 –18 X 1.25 HEX BOLT |
| 20 | 5/16 –FLAT WASHER |
| 12 | 5/16 –LOCK WASHER |
| 4 | 5/16-NUT CLIP |
| 8 | 5/16 –18 HEX NUTS |
| 8 | 1/4" BOLTS |
| 8 | 1/4 FLAT WASHERS |
| 8 | 1/4" LOCK WASHERS |
| 8 | 1/4 " HEX NUT |

STEP 1 REMOVE CONTENTS FROM BOX AND VERIFY ALL PART ARE PRESENT. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING.

STEP 2 INSTALL NUT CLIPS AS SHOWN (SEE FIGURE 1)

STEP 3 INSTALL MOUNT BRACKETS AS SHOWN USING 5/16" HARDWARE. HAND TIGHTEN (SEE FIGURE 2).

STEP 4 LINE BRACKET HOLES WITH THE THOSE OF THE OVAL TUBE. ASSEMBLE 1/4" HARDWARE.

STEP 5 MAKE SURE STEP BAR AND BRACKETS ARE PROPERLY ALIGNED. TIGHTEN AND TORQUE 5/16" HARDWARE TO 19 FT-LBS. AND 1/4" HARDWARE TO 9 FT-LBS.

FIGURE 1

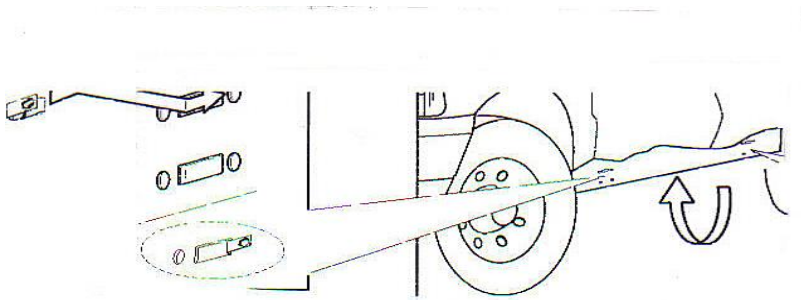
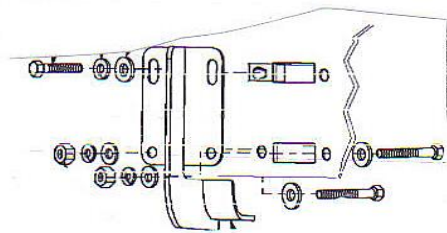


FIGURE 2



FINISH PROTECTION- ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

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