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INSTALLATION INSTRUCTIONS  
4042 CHEVROLET/GMC  
88-98 PICK UP 92-99 SUBURBAN 95-99 TAHOE  
95-99 YUKON

**PARTS LIST**

- |                         |                              |
|-------------------------|------------------------------|
| (1) FRONT ARIES BAR     | (6) 7/16" X 1 1/4" HEX BOLTS |
| (2) FRAME BRACKETS      | (6) 7/16" HEX NUTS           |
| (2) BRACE BRACKETS      | (12) 7/16" FLAT WASHERS      |
| (4) 1/4" X 1 CAP SCREWS | (4) 1/4" NYLOCK NUTS         |

**INSTALLATION OF BOTTOM FRAME BRACKET**

Remove tow hooks from front of vehicle.

Using the bolts that held the tow hooks in place (two bolts per hook) attach the mounting brackets as per diagram1 below. Don't fasten too tightly to allow for adjustment.

**INSTALLATION OF BRACE BRACKETS**

Remove 3 bumper mounting bolts from the front of the frame and the 2 side support bracket bolts from each side of the vehicle. Lower the bumper so you can see upper bolts that secure the bumper to the bumper mounting brackets. Position large hole of top bracket to upper bumper bolt. Replace the bumper to its original position and position small hole of the brace bracket to the middle plate of the front bar. Adjust bracket bolts, replace bumper and tighten all bolts.

**INSTALLATION OF FRONT BAR**

Line up the 3 holes on the lower portion of the front bar with the 3 holes on the frame mounting brackets (outer edge). Using the 7/16" hex bolts, nuts and washers, fasten the front bar to the mounting brackets, leaving loose for adjustment.

**NOTE: IT IS ADVISABLE TO RE-CHECK ALL FASTENERS FOR TIGHTNESS AFTER ONE WEEK.**

**DIAGRAM 1 DRIVERS SIDE SHOWN**

**DIAGRAM 2 BRACE BRACKETS**

