

INSTALLATION INSTRUCTIONS

2003-09 TOYOTA 4RUNNER

PART# B35-2005 / 35-2005

PARTS LIST:

1	Bull Bar
1	Driver/Left Frame Mounting Bracket
1	Passenger/Right Frame Mounting Bracket
2	12-1.75mm x 50mm Hex Bolts
2	12mm x 37mm OD x 3mm Flat Washers
2	12mm Lock Washers
6	10-1.25mm Flange Nuts



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- From under the driver side, front of the vehicle, remove (3) factory hex flange nuts, (2 to the outside, 1 to the inside of frame channel), securing the bumper bracket to the end of the frame channel, **(Figure 1)**. **NOTE:** Only remove the (3) factory hex nuts required to install the Mounting Bracket.
- Hang the driver side Frame Mounting Bracket from the (3) threaded studs, **(Figure 1)**. Secure the Mounting Bracket to the bumper bracket with the included (3) 10mm Flange Nuts. Snug but do not tighten hardware at this time.
- Repeat Steps 2 - 3 to install the passenger side Frame Mounting Bracket.
- With assistance, line up the ends of the Bull Bar with the (2) previously installed Frame Mounting Brackets. Bolt the Bull Bar to the Frame Mounting Brackets with the included (2) 12mm x 50mm Hex Bolts, (2) 12mm Flat Washers and (2) 12mm Lock Washers, **(Figure 2)**. Snug but do not tighten hardware at this time.
- Level and adjust Bull Bar properly and tighten all hardware, including the hardware on the Mounting Brackets.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Bull Bar.

For gloss black finishes: Mild soap may be used to clean the Bull Bar.

Drive Side Installation Pictured

