



**Installation Instructions Front Bar Part # 3053**

**2001-04 Ford Ranger XLT/Edge 2/4WD**

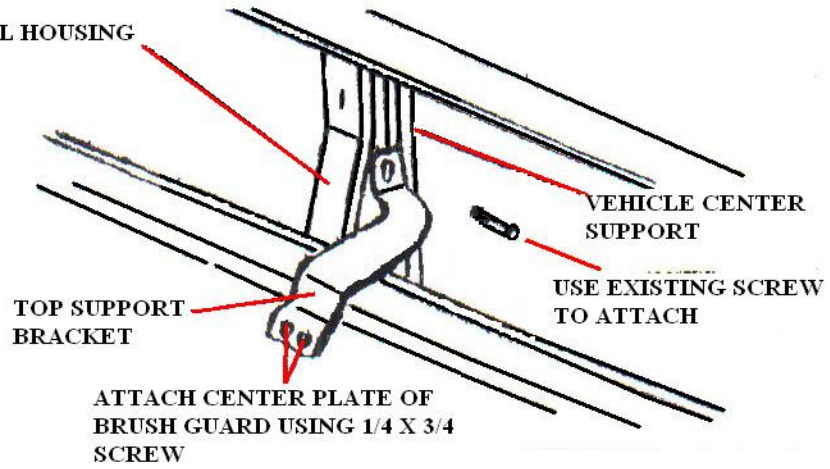
Parts List

1 – Front bar	1 – ¼ x 1 Hex bolts
2 – Frame mounting brackets	1 – ¼ Washers
1 – Support Top Bracket	1 – ¼ Hex Nuts
10 – 7/16 x 1 ¼ Hex bolts	1 – ¼ lock washer
6 – 7/16 Hex nuts	2 – ¼ x ¾ Screws
16 – 7/16 Flat washers	2 – ¼ Black Hex Nuts
2 – 7.16 Nut Plates	

Installing the frame mounting brackets

1. Remove the factory plastic cover on bumper fascia. Located in front of the vehicle.
2. Start with driver side assembly, position one of the nut plates up through the oblong hole in the bottom of the frame rail and align the nut plate with the two matching holes in the frame rail. Loosely attach the frame mounting bracket to the bottom of the frame, using the 7/16 x 1 ¼ hex bolt and washers.
3. Repeat the above for the passenger side.
4. Open the hood and remove the 4 phillips head plastic rivets securing the grill. Pull upward and remove the grill (temporarily) from the vehicle.
5. Remove the five plastic fasteners securing the plastic trim panel and remove the trim panel (temporarily) from the grill opening.
6. Remove the 6MM bolt and u-clip securing the grill housing to the center support.
7. Attach (1) top bracket support to grill housing and center support using the 1/4 x 1 bolt, ¼ flat washer, ¼ lock washer, and ¼ hex nut.
8. Use a utility knife and carefully cut slots in the plastic trim panel to fit around the top support bracket.
9. Re-attach the trim panel and grill.
10. Position the front bar assembly to lower brackets using the 7/16 x 1 1/4 hex bolts, 7/16 hex nuts, and 7/16 washers. Attach the top support bracket using the ¼ x ¾ screws and ¼ black hex nuts.
11. Align the front bar assembly with the front of the vehicle and tighten all fasteners.

GRILL HOUSING



DRIVER SIDE ASSEMBLY

