

# **INSTALLATION MANUAL**

2074153

Parts List		
1	Driver / left rocker step	
1	Passenger / left rocker step	
12	Hex bolt, M8	
12	Flat washer, M8	
12	Lock washer, M8	

Tools Required		
Ratchet	Torque wrench	
Extension	Socket, 13mm	
Flathead screwdriver	Level	

	Torque Speci	fications
METRIC	M6 bolt	3 ftlbs.
	M8 bolt	7 ftlbs.
	M10 bolt	16 ftlbs.
	M12 bolt	28 ftlbs.
SAE	1/4" bolt	3 ftlbs.
	5/16" bolt	7 ftlbs.
	3/8" bolt	16 ftlbs.
	7/16" bolt	20 ftlbs.
	1/2" bolt	28 ftlbs.

# Level of Difficulty Easy



Notes and Maintenance
Before you begin installation, read all instructions thoroughly.
Proper tools will improve the quality of installation and reduce the time required.
To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.
For black finishes, mild soap may be used to clean the product.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

#### Step 1

Starting on the driver side, locate the three mounting locations underneath the vehicle.



#### Step 2

With help, lift the rocker step into position and align the brackets on the rocker step with the mounting points on the vehicle.

Secure the front mounting location to the vehicle with two M8 hex bolts, two lock washers and two flat washers.

Snug the hardware, but do not fully tighten.





## Step 3

Repeat step 2 to secure the middle and rear mounting locations to the vehicle.

Tighten all hardware to the recommended torque specifications listed in the table on the first page.





### Step 4

Repeat steps 1 through 3 on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES rocker steps.

With the rocker steps installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

