



# INSTALLATION MANUAL

## 2074140

### Parts List

1	Driver / left side rocker step
1	Passenger / right side rocker step
12	Flat washer, M8
12	Serrated flange hex nut, M8

### Tools Required

Torque wrench	Socket, 13mm
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### Torque Specifications

	METRIC	SAE
M6 bolt	3 ft.-lbs.	
M8 bolt	7 ft.-lbs.	
M10 bolt	16 ft.-lbs.	
M12 bolt	28 ft.-lbs.	
1/4" bolt		3 ft.-lbs.
5/16" bolt		7 ft.-lbs.
3/8" bolt		16 ft.-lbs.
7/16" bolt		20 ft.-lbs.
1/2" bolt		28 ft.-lbs.

### Level of Difficulty

Easy

### Product Image



### Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

For black finishes, mild soap may be used to clean the product.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

### Step 1

Locate the three mounting points along the bottom edge of the vehicle body.



### Step 2

Starting on the driver side, locate the front mounting point.

With help, lift the rocker step up to the vehicle and secure using two M8 flat washers and two M8 serrated flange hex nuts.

Snug the hardware, but do not fully tighten.



### Step 3

Repeat step 2 to secure the middle and rear mounting brackets to the vehicle.

With the rocker step in position, tighten all mounting hardware to the recommended torque specifications listed in the table on the first page.



### Step 4

Repeat steps 1 through 3 on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES rocker steps.

With the rocker step installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

