

Parts List

1	Driver / left rocker step
1	Passenger / right rocker step
12	Hex bolt, M8
12	Flat washer, M8
12	Lock washer, M8
6	Hex bolt, M10
6	Flat washer, M10
6	Lock washer, M10
6	Bolt, M12 / Nut, M10 plate
6	Flat washer, M12
6	Lock washer, M12
6	Hex nut, M12

Level of Difficulty

Easy

Product Image



Tools Required

Torque wrench	Extension
Socket, 13mm	Socket, 18mm
Socket, 16mm	

Torque Specifications

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METRIC	M6 bolt	3 ft.-lbs.
	M8 bolt	7 ft.-lbs.
	M10 bolt	16 ft.-lbs.
	M12 bolt	28 ft.-lbs.
SAE	1/4" bolt	3 ft.-lbs.
	5/16" bolt	7 ft.-lbs.
	3/8" bolt	16 ft.-lbs.
	7/16" bolt	20 ft.-lbs.
	1/2" bolt	28 ft.-lbs.

Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

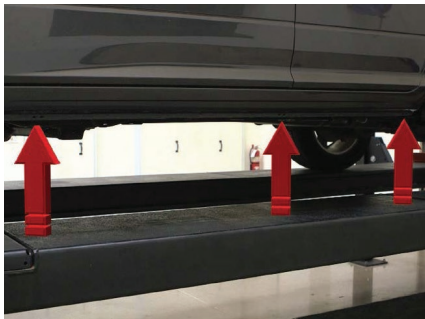
Proper tools will improve the quality of installation and reduce the time required.

For black finishes, mild soap may be used to clean the product.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

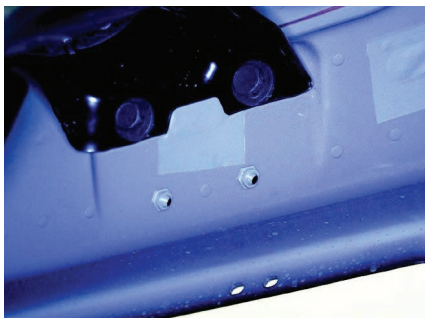
Step 1

Starting on the driver-side, locate the three mounting locations underneath the vehicle.



Step 2

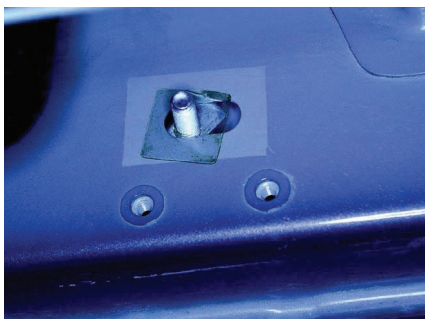
Using a utility knife, cut and remove the tape plug covering the third mounting point for the front mounting bracket.



Step 3

With help lift the board and align the front bracket with the mounting locations and secure it with an M12 hex nut, lock washer, flat washer and either two M8 hex bolts, lock washers and flat washers, or an M10 hex bolt, flat washer and lock washer.

Note: On vehicles not equipped with M8 threaded inserts, align the M10 nut on the M12 bolt plate with either hole location on the bracket. Secure using an M10 hex bolt, lock washer and flat washer.



Step 4

Repeat steps 2 and 3 to secure the middle and rear mounting bracket.

Tighten all hardware.

Step 5

Repeat steps 1 through 4 on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES rocker steps.

With the rocker steps installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

