

Parts List

1	Driver / left rocker step
1	Passenger / right rocker step
12	Hex bolt, M8
12	Flat washer, M8
12	Lock washer, M8
6	Hex bolt, M10
6	Flat washer, M10
6	Lock washer, M10
6	Bolt (M12) & nut plate (M10)
6	Flat washer, M12
6	Lock washer, M12
6	Hex nut, M12
6	Plastic bolt retainer, M12

Level of Difficulty

Easy

Product Image



Tools Required

Torque wrench	Socket, 13mm
Utility knife	Socket, 16mm
Level	Socket, 18mm

Notes and Maintenance

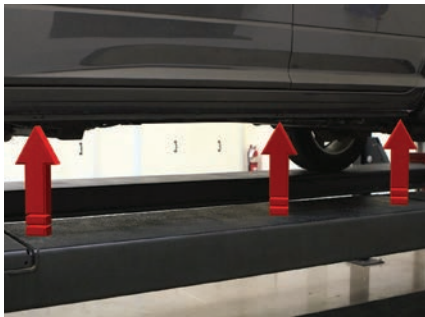
- Before you begin installation, read all instructions thoroughly.
- Proper tools will improve the quality of installation and reduce the time required.
- For black finishes, mild soap may be used to clean the product.
- Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Torque Specifications

	Torque Specifications	
METRIC	M6 bolt	3 ft.-lbs.
	M8 bolt	7 ft.-lbs.
	M10 bolt	16 ft.-lbs.
	M12 bolt	28 ft.-lbs.
SAE	1/4" bolt	3 ft.-lbs.
	5/16" bolt	7 ft.-lbs.
	3/8" bolt	16 ft.-lbs.
	7/16" bolt	20 ft.-lbs.
	1/2" bolt	28 ft.-lbs.

Step 1

Starting on the driver-side, locate the three mounting locations underneath the vehicle.



Step 2

Locate the driver-side front mounting point. Using a utility knife, cut and remove the tape plug covering the third mounting point for the front mounting bracket.



Step 3

Insert an M12 bolt plate into the opening.

Slide a plastic bolt retainer over the thread of the bolt to hold the bolt in place.

Repeat steps 2 and 3 to install the bolt plates into each of the driver-side mounting points.



Step 4

With help, lift the rocker step into position.

Secure the front mounting bracket using an M12 flat washer, M12 lock washer and M12 hex nut on the stud of the bolt plate.

Finish securing the bracket by inserting two M8 hex bolts, two M8 lock washers and two M8 flat washers into the bottom holes of the mounting brackets.

Note: On vehicles not equipped with M8 thread inserts, align the M10 nut on the M12 bolt plate with either hole location on the bracket. Secure the M10 hex bolt, lock washer and flat washer.



Step 5

Repeat steps 3 and 4 on the middle and rear mounting points to finish installing the driver-side rocker step.

Tighten all hardware to the recommended torque specifications listed in the table on the first page.



Step 6

Repeat steps 1 through 5 on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES rocker steps.

With the rocker steps installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

