

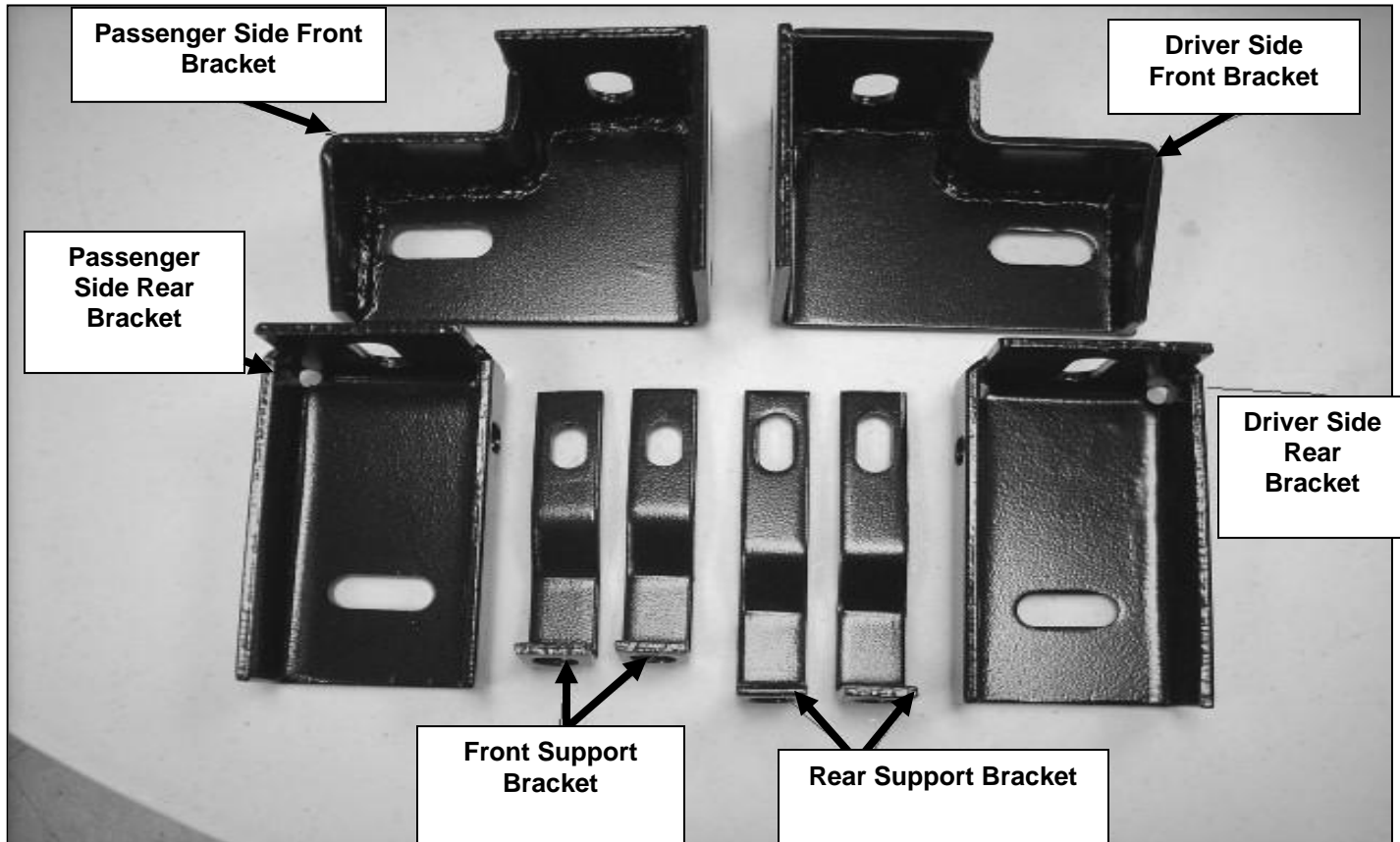
# ARIES OFFROAD

## INSTALLATION INSTRUCTIONS

1976-1991 Chevy K5 Blazer/GMC Jimmy Side Bars  
PART # 204044 / 204044-2

**PARTS LIST:**

1	Passenger Side Bar	1	Driver Side Front Support Bracket
1	Driver Side Bar	4	12mm x 50mm
1	Passenger Side Front Mounting Bracket	4	12mm Flat Washers
1	Driver Side Front Mounting Bracket	4	12mm Lock Washers
1	Passenger Side Rear Mounting Bracket	8	10mm x 30mm Hex Head Bolts
1	Driver Side Rear Mounting Bracket	8	10mm Hex Head Bolts
1	Passenger Side Rear Support Bracket	16	10mm Flat Washers
1	Driver Side Rear Support Bracket	8	10mm Lock Washers
1	Passenger Side Front Support Bracket	8	10mm Hex Nuts



**PROCEDURE:**

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Begin installation by working on driver side front of the vehicle.

3. From underneath truck, loosen and remove body mount bolts that run upward through mounts into floorboard. Do not remove bushings, Attach and secure Front Mount Bracket to underside of vehicles front body mount using factory body mount bolts. Leave loose for adjustment later. Attach Front Support Bracket using (2) 10mm x 30mm hex head bolt with corresponding washers & nuts, leave loose at this time.
4. Attach and secure Rear Mount Bracket to underside of vehicles rear body mount in same manner as the front, also leave loose for adjustment later. Attach Rear Support Bracket to rear of bracket and side bar using (1) 12mm x 50mm hex head bolts with corresponding washers, leave loose at this time.(Note Drilling will be required on Frame to attach Rear Support Bracket attach using (1) 10mm x 30mm Hex Head Bolt with corresponding nut and washers)
5. Carefully position Driver Side Bar onto Mounting Brackets. Attach Side Bar to Mounting Brackets using the included (2) 12mm x 50mm Hex Head Bolts, (2) 12mm Lock Washers, and (2) 12mm Flat Washers. Snug but do not tighten at this time.
6. Level and adjust Side Bar, then tighten all hardware at this time.
7. Repeat steps 2-6 for passenger Side Bar.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Products.

**For gloss black finishes:** Mild soap may be used to clean the Products.

