



Part No. 204018, 204018-2

Application: 1988-99 GM C/K SERIES PICKUP EXT. CAB

1992-00 GM C/K SERIES PICKUP CREW CAB

1997-99 GM/CK SERIES PICKUP 3 DOOR

1995-99 CHEVY TAHOE 2 DOOR

1988-99 GM C/K SERIES PICKUP REG. CAB

1992-94 CHEVY BLAZER FULLSIZE 2 DOOR

1992-99 GMC YUKON 2 DOOR

PARTS LIST

| <u>ITEM</u> | <u>DESCRIPTION</u> | <u>QUANTITY</u> |
|-------------|---------------------------------------|-----------------|
| 1. | STEP BAR-DRIVER SIDE | 1 |
| 2. | STEP BAR-PASSENGER SIDE | 1 |
| 3. | FRONT MOUNT BRACKET | 2 |
| 4. | REAR MOUNT BRACKET | 2 |
| 5. | 1/2 -13 X 2.00" HEX HEAD BOLT | 4 |
| 6. | M12 – 1.75 X 120 MM LG. HEX HEAD BOLT | 4 |
| 7. | 1/2" LOCK WASHER, ZINC PLATED | 8 |
| 8. | 1/2" FLAT WASHER, ZINC PLATED | 8 |

TOOLS REQUIRED

| <u>ITEM</u> | <u>DESCRIPTION</u> | <u>QUANTITY</u> |
|-------------|-------------------------|-----------------|
| 1. | 15MM SOCKET | 1 |
| 2. | 18MM SOCKET | 1 |
| 3. | 3/4" –SOCKET | 1 |
| 4. | 3/4" COMBINATION WRENCH | 1 |
| 5. | TORQUE WRENCH | 1 |
| 6. | RATCET | 1 |

INSTALLATION INSTRUCTIONS

STEP 1

Remove the contents from the box and check for any damage. Verify all parts against the parts list.

STEP 2

Read and understand instructions completely before beginning installation.

STEP 3

Bolt mount brackets to vehicle body mounts using metric bolts provided in parts kit. **See figure 1.**

STEP 4

Position step bar up to the mount brackets and fasten with the 1/2" bolts and washers provided in the parts kit. Secure rear leg of step bar to correct hole location for your vehicle. Tube should not touch vehicle body. **See figure 1.**

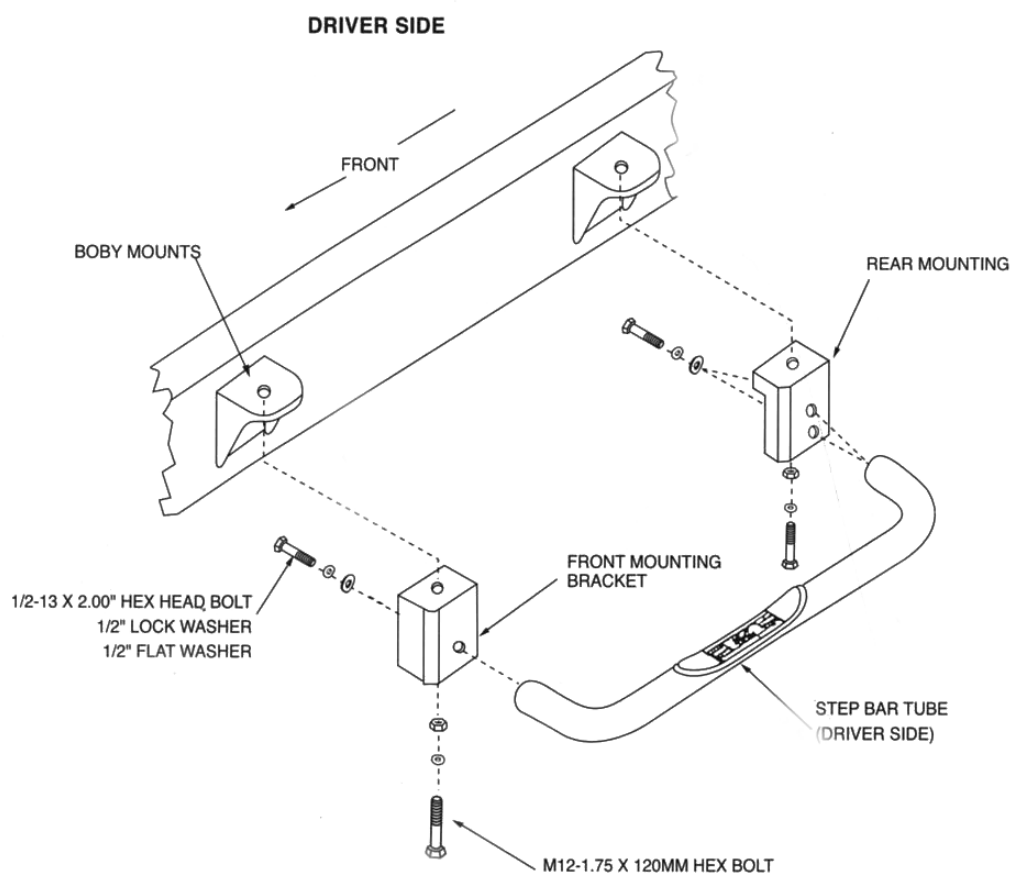
STEP 5

Check to be sure Step Bar is properly aligned with vehicle. Tighten and torque all mounting bracket bolts to 55 FT.LBS.

FINISH PROTECTION- ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

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FIGURE 1



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER SIDE OPPOSITE