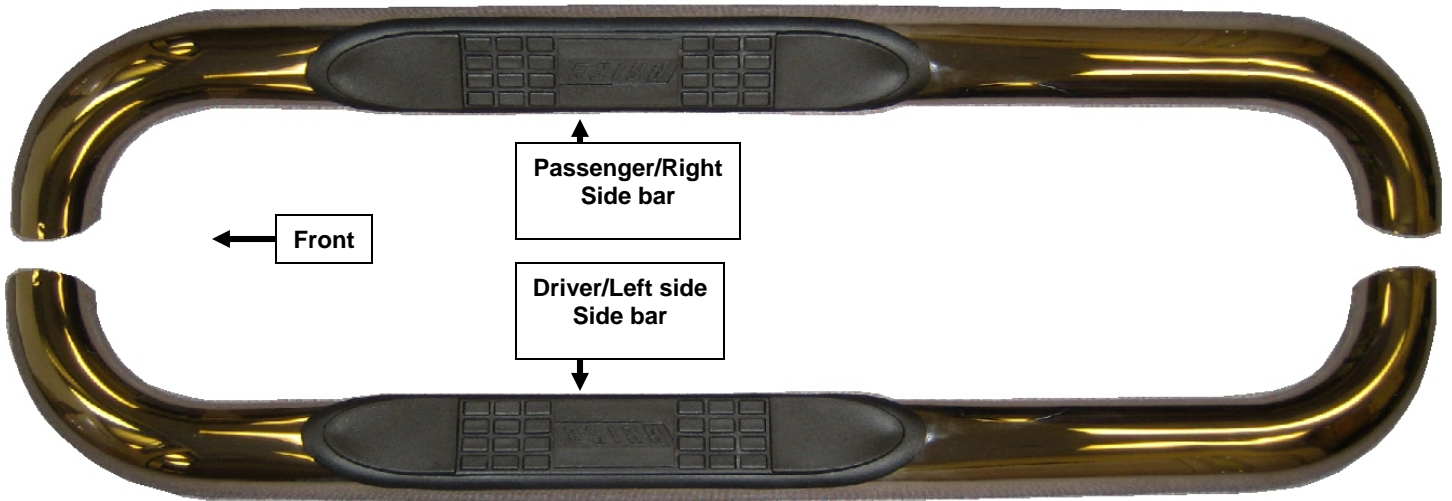


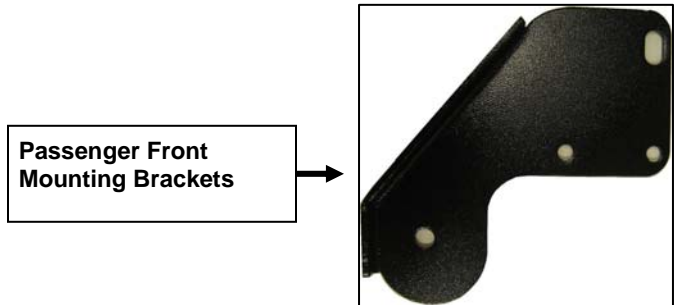

INSTALLATION INSTRUCTIONS
 203014 / 203014-2
1999-10 FORD F250/350 SUP.DTY.REG CAB

PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Side Bar	4	12mm Flat Washer
1	Passenger/Right Side Bar	4	12mm Lock Washer
1	Driver/Left Front Mounting Bracket	4	10mm Clip Nuts
1	Passenger/Right Front Mounting Bracket	12	10mm x 30mm Hex Bolt
1	Driver/Left Rear Mounting Bracket	20	10mm x Flat Washer
1	Passenger/ Rear Mounting Bracket	12	10mm x Lock Washer
4	12mm x 50mm Hex Bolt	8	10mm x Hex Nut



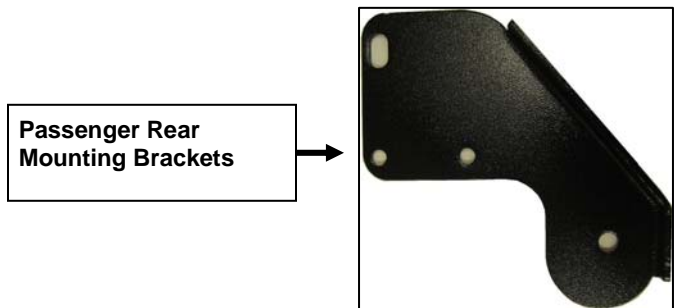
Driver Front Mounting Brackets



Passenger Front Mounting Brackets



Driver Rear Mounting Brackets



Passenger Rear Mounting Brackets

PROCEDURE:

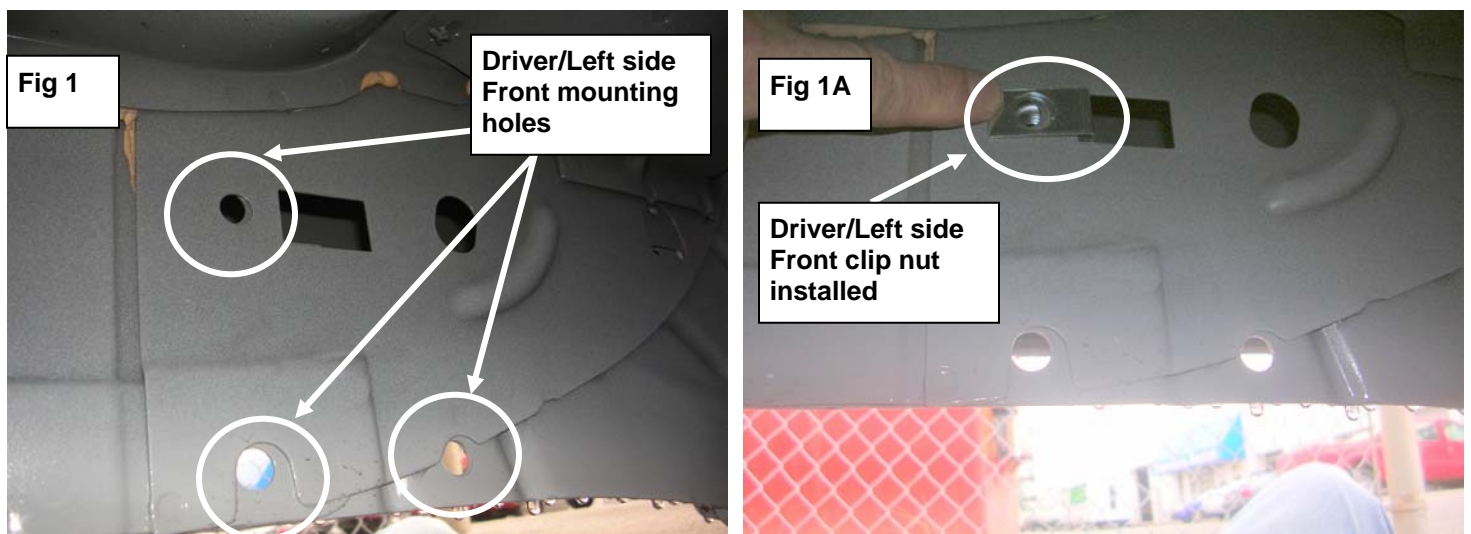
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Starting with the Driver/Left side, Proceed with your install by locating the factory mounting holes underneath Vehicle (**Fig 1**) shows location of mounting holes, **note:** on some vehicles you may need to remove the factory tape covering these holes. Install the 10mm Clip nuts as seen in (**Fig 1A**) Select the Driver/Left side front mounting bracket from the list above, and attach to Vehicle with the supplied (3) 10mm Hex bolts (5) 10mm flat washers (3) 10mm lock washers & (2) 10mm Hex Nuts (**Fig 1B**) shows bracket attached. Snug but do not tighten hardware at this time.
3. Begin to now install the Driver/Left rear mounting brackets (**Fig 2**) shows location of mounting holes, **note:** on some vehicles you may need to remove the factory tape covering these holes. Install the 10mm Clip nuts as seen in (**Fig 2A**) Select the Driver/Left side rear mounting bracket from the list above, and attach to Vehicle with the supplied (3) 10mm Hex bolts (5) 10mm flat washers (3) 10mm lock washers & (2) 10mm Hex Nuts (**Fig 2B**) shows bracket attached. Snug but do not tighten hardware at this time.
4. With the brackets attached select the Driver/Left sidebar and install to brackets with the supplied hardware (2) 12mm x 50mm Hex bolts, (2) 12mm flat washers (2) 12mm lock washers (**Fig 4**) shows front bracket attached. Snug but do not tighten hardware at this time
5. Level and align Sidebar properly; then tighten all hardware at this time.
6. Repeat steps 2-4 for Passenger/right Sidebar.
7. Do periodic inspections to the installation to make sure all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

DRIVER/LEFT SIDE INSTALLATION PICTURED



DRIVER/LEFT SIDE INSTALLATION PICTURED

