



Part No. 201002, 201002-2

Application: 2002-05 JEEP LIBERTY SPORT, LIMITED

PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1.	STEP BAR ASSEMBLY, PASSENGER SIDE	1
2.	STEP BAR ASSEMBLY, DRIVER SIDE	1
3.	FRONT MOUNT BRACKET, PASSENGER	1
4.	FRONT MOUNT BRACKET, DRIVER	1
5.	REAR MOUNT BRACKET, PASSENGER	1
6.	REAR MOUNT BRACKET, DRIVER	1
7.	BOLT PLATE	6
8.	PLASTIC WASHER	6
9.	3/8-16 X 1.00" BUTTON HEAD CAP SCREW	8
10.	3/8" INTERNAL TOOTH LOCK WASHER	8
11.	1/2" FLAT WASHER	8
12.	1/2" SPLIT LOCK WASHER	8
13.	1/2"-13 HEX NUT	6
14.	5/8" FLAT WASHER	2
15.	M12-1.75 HEX NUT	2

TOOLS REQUIRED

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1.	3/4" SOCKET	1
2.	19MM COMBINATION WRENCH	1
3.	7/32" HEX WRENCH (ALLEN)	1
4.	RATCHET	1
5.	TORQUE WRENCH	1

INSTALLATION INSTRUCTIONS

STEP 1

Remove the contents from the box and check for any damage. Verify all parts against the parts list.

STEP 2

Read and understand instructions completely before beginning installation.

STEP 3

Determine driver front and rear mount brackets. Locate mount holes on frame for front and rear brackets. For rear mount location, install (1) bolt plate through large hole on bottom of frame into small hole on side of frame and use (1) plastic washer to hold in place. For front mount location, insert (2) bolt plates through large hole so that they protrude through smaller holes adjacent and use (2) plastic washer to hold in place. **See figure 1.**

STEP 4

Position driver rear bracket in place with (1) 5/8" flat washer above bracket as a spacer. Fasten 12mm stud and 1/2" bolt plate using (1) 1/2 -13 hex nut, (1) M12 -1.75 hex nut, (2) 1/2" flat washer and (2) 1/2" lock washer. Leave fasteners loose.

STEP 5

Position driver rear bracket in place to the bolt plates using (2) ½” flat washer, (2) ½” lock washer, and (2) ½” -13 hex nut. Leave loose.

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