

INSTALLATION INSTRUCTIONS

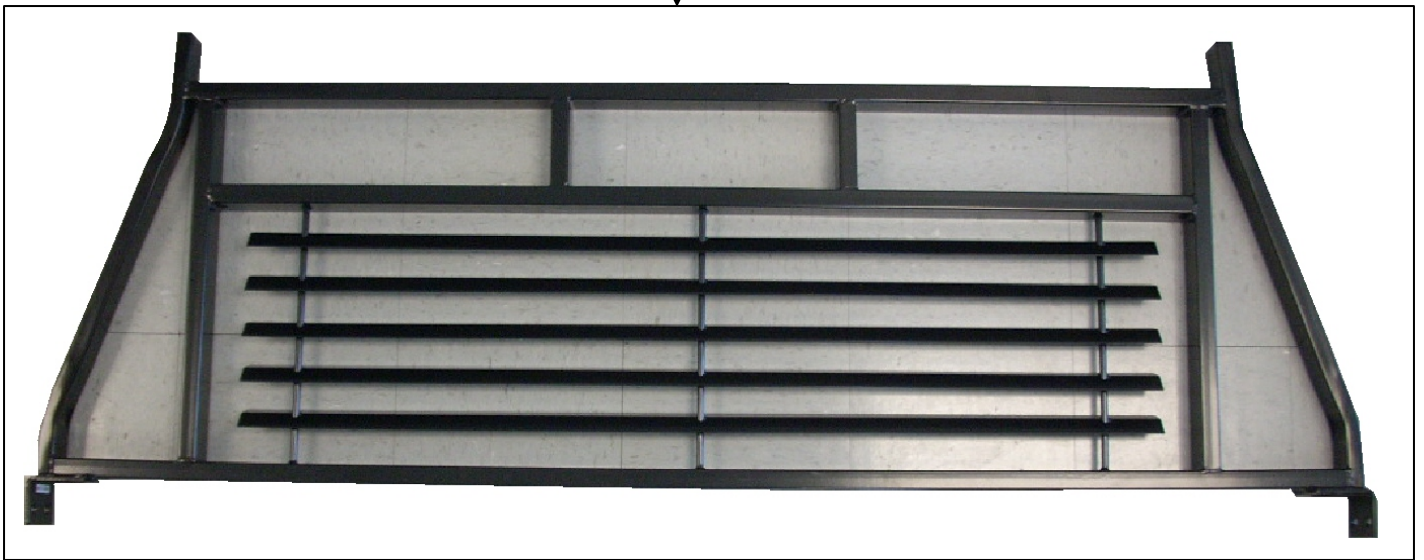
1999-2012 FORD F250, SUPER DUTY
(LARGER MULTI FIT BLACK) PART # 111001

PARTS LIST:



Qty	Description	Qty	Description
1	Headache Rack	4	12mm x 50mm Hex Bolts
1	Driver/Left Mounting Bracket	8	12mm Lock Washers
1	Passenger/Right Mounting Bracket	16	12mm Flat Washers
4	12mm x 40mm Hex Bolts	8	12mm Hex Nuts

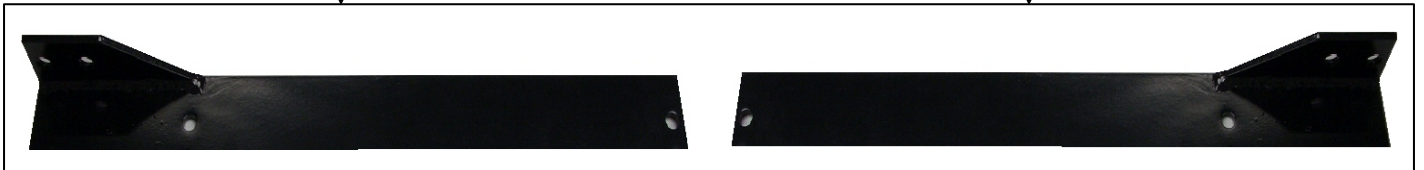
Headache Rack



Driver/left side
Mounting Bracket



Passenger/right side
Mounting Bracket



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. From the list above select the Driver/Left side mounting bracket and secure to the bottom of the outside mount of the Headache rack with (2) 12mm x 40mm Hex Bolts, (4) 12mm Flat Washer, (2) 12mm Lock Washers and (2) 12mm nuts, repeat this process for Passenger/right side mounting bracket, **(Fig 1)** shows Driver/left side bracket attached to Headache rack, Snug but do not tighten hardware at this time.
3. Next, with help place the Headache rack up on the upper rails of the trucks box and begin to align the rack to the edge of the truck box (were the box ends not to where it meets the cab) **(Fig 2)** shows brackets lined up on the truck rails, ounce you have it aligned and are satisfied with the look and fit mark your mounting holes, and begin to drill the 12mm holes on the upper rails ounce done fasten the Headache rack to the truck rails with (2) 12mm x 50mm Hex Bolts, (4) 12mm Flat Washer, (2) 12mm Lock Washers and (2) 12mm nuts per side **(Fig 2A & 2B)** shows bracket attached to Truck rails, Snug but do not tighten hardware at this time.
4. Level and align Headache Rack properly; then tighten all hardware at this time.
5. Do periodic inspections to the installation to make sure all hardware is secure and tight.

DRIVER SIDE SHOWN

