



Installation Instructions

C2875

Level of Difficulty

Easy

This is the second of two manuals required to complete this installation. The first manual is included with your mounting brackets.

Parts List

- | | |
|---|--|
| 1 | Driver / left RidgeStep™ running board |
| 1 | Passenger / right RidgeStep™ running board |
| 8 | C-shape mounting plate |

Attachment hardware is supplied with the mounting brackets. Hardware quantities will vary depending on the vehicle application.

Tools Required

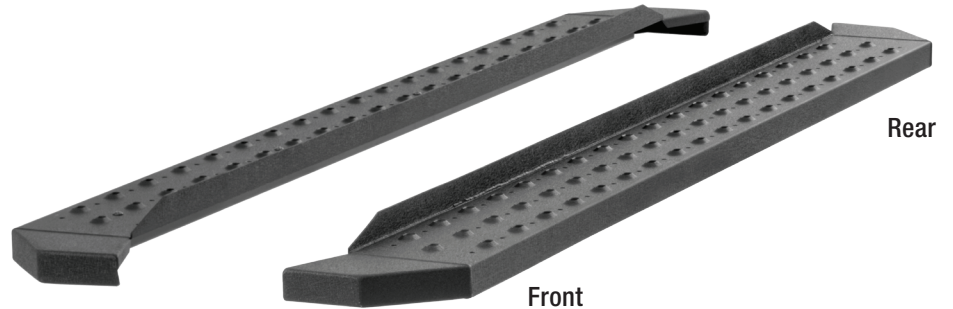
Ratchet set	Torque wrench
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Torque Specifications

	Metric	SAE
	M6 bolt	3 ft-lbs.
	M8 bolt	7 ft-lbs.
	M10 bolt	16 ft-lbs.
	M12 bolt	28 ft-lbs.
	1/4" bolt	3 ft-lbs.
	5/16" bolt	7 ft-lbs.
	3/8" bolt	16 ft-lbs.
	7/16" bolt	20 ft-lbs.
	1/2" bolt	28 ft-lbs.

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

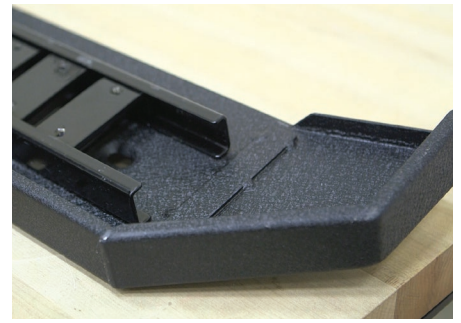
Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Step 1

Place the C-shaped mounting plates into the track on the running board.

Note: The number of mounting brackets may vary based on application. Use one C-shaped mounting plate per bracket.



Step 2

Carefully place the running board onto the mounting brackets.

Slide the C-shaped mounting plates along the track to align with the mounting brackets on the vehicle.



Step 3

Secure the running board to the mounting brackets using two M8 hex bolts, two lock washers and two flat washers.

At this time, adjust the running board to the desired location.

With the running board in position, it is recommended to tighten all brackets to the vehicle first, followed by the running board connections.

For recommended torque specifications, refer to the table on page 1.



Step 4

Repeat all steps for the passenger side of the vehicle.

Congratulations on the installation of your new ARIES RidgeStep™ running boards.

With the running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this installation manual.

