

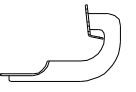









INSTALLATION INSTRUCTION  
For Ford Expedition 97-13  
ITEM NO:4503

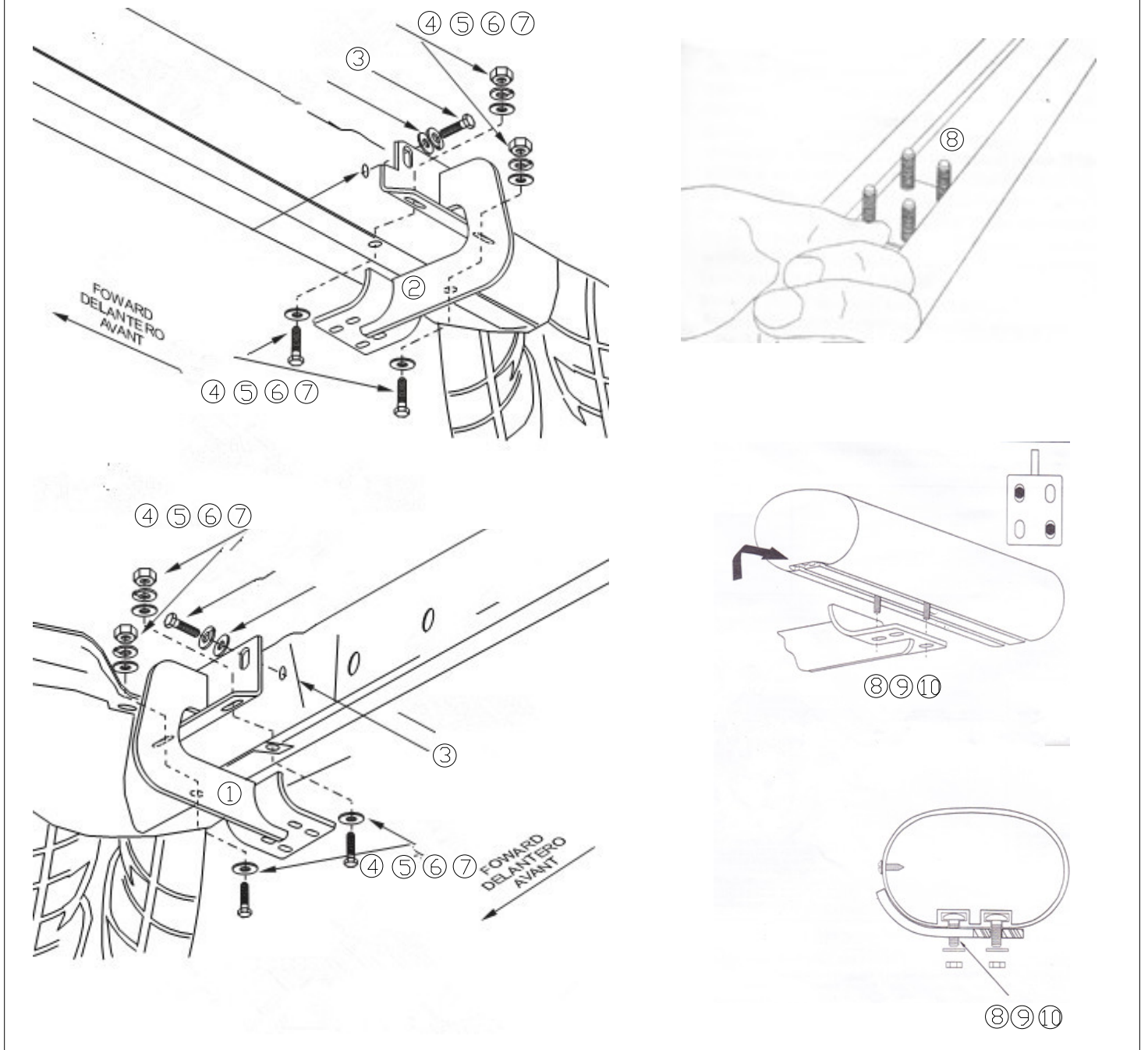
**ATTENTION**

1. Please read this installation instruction before installing this part.  
When install it, please pay attention to protecting your vehicles.
2. When you use it, please check this parts at a fix time-lapse, such as one month or two month.

**PARTS LIST**

No	Name	Photo	Qty	Remarks	No	Name	Photo	Qty	Remarks
①	Mount Bracket1		2	lateral symmetry	⑧	"T"Bolt		4	
②	Mount Bracket2		2	lateral symmetry	⑨	flat washer		16	M6
③	M8 Hex Bolt		8	M8*30	⑩	LOCK NUT		16	M6
④	M8 Hex Bolt		8	M8*25					
⑤	Flat Washer		16	M8					
⑥	Lock Washer		8	M8					
⑦	Hex Nut		8	M8					

## Installation Diagram



### INSTALLATION STEPS

STEP 1: Check the parts in the box carefully if match above list .

STEP 2: Pls prepare the tools for installation, follow as: 10-12 wrench, 14-17 wrench .

STEP 3: Put the mount bracket into the girder of the car, and tighten it with ③④ .

STEP 4: Install the Side Bar to the mount bracket, and tighten it with ⑧ .

STEP 5: Installation is finished.

Learn more about other running boards and step bars by [Aries](#) on our website.