

INSTALLATION MANUAL

4092

Level of Difficulty

Easy

6

2

Desta Link			
Parts List			
1	Grille guard		
2	Frame mounting bracket		
1	Driver / left mounting bracket		
1	Passenger / right mounting bracket		
1	Driver / left top bracket		
1	Passenger / right top bracket		
2	Double bolt plate, 12-1.75mm x 30mm		
2	Single bolt plate, 12-1.75mm x 35mm		
6	Flat washer, 12mm x 24mm OD x 2.5mm		
6	Lock washer, 12mm		
6	Hex nut, 12-1.75mm		
6	Hex bolt, 10-1.50mm x 30mm		
12	Flat washer, 10mm x 27mm OD x 3mm		
6	Lock washer, 10mm		
6	Hex nut, 10-1.50mm		
6	Hex bolt, 8-1.25mm x 30mm		
6	Flat washer, 8mm x 24mm 0D x 2mm		

Tools Required			
Ratchet	Utility knife		
Torque wrench	Socket set		

Lock washer, 8mm

Adhesive backed foam tape

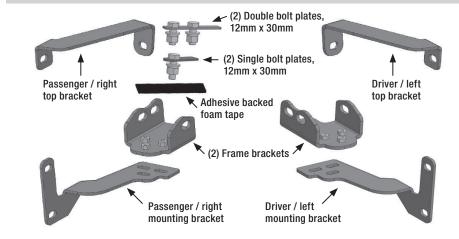
Torque Specifications		
M6 bolt	3 ft-lbs.	
M8 bolt	7 ft-lbs.	
M10 bolt	16 ft-lbs.	
M12 bolt	28 ft-lbs.	

Use above torque setting unless otherwise noted

Product Photo



Brackets and Hardware



NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

PROCEDURE:

REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. CUTTING MAY BE REQUIRED. ASSISTANCE IS HIGHLY RECOMMENDED. INSTALLATION MAY INTERFERE WITH FRONT MOUNTED SENSORS.

1. Remove the factory tow hooks and hardware if equipped, **(Figures 1—3)**. **IMPORTANT**: Tow hooks cannot be reinstalled with the Grille Guard.

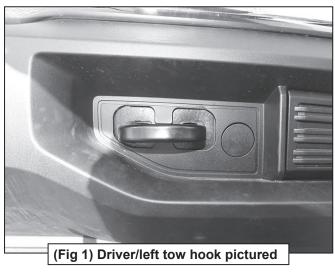
Vehicles without tow hooks:

- **a.** Cut out the indented area in both sides of the plastic bumper insert to clear the Brackets as pictured, **(Figure 4 & 5)**. **IMPORTANT**: Make several small cuts for best fit. Do not cut through the top or bottom edge of the panel.
- 2. Select the driver side Frame Bracket and Mounting Bracket, (Figure 6). Attach the Mounting Bracket to the bottom of the Frame Bracket with (3) 8mm x 30mm Hex Bolts, (3) 8mm Lock Washers and (3) 8mm Flat Washers, (Figure 6). Do not tighten hardware at this time.
- 3. Insert the Frame Bracket assembly through the opening in the bumper, (Figures 3 & 4). NOTE: Trim the opening to clear the Bracket assembly as necessary. Line up the holes in the Frame Bracket with the holes in the end of the frame for the tow hook. Select (1) 12mm Double Bolt Plate, (Figure 7). Insert the Double Bolt Plate into the end of the frame, through the (2) holes in the side of the frame and out through the Frame Bracket, (Figures 9, 10B & 11). Secure the Frame Bracket to the Bolt Plate with (2) 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts. Snug but do not fully tighten hardware at this time.
- **4.** Select (1) 12mm Single Bolt Plate, **(Figure 8)**. Secure Frame Bracket to the Bolt Plate with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut, **(Figures 9, 10A & 11)**. Snug but do not tighten at this time
- 5. Repeat Steps 2—4 to install the passenger/right Frame Mounting Bracket assembly.
- 6. Open the hood and remove the cover between the top of the radiator and the grille, (Figure 12).
- 7. Carefully remove the grille from the vehicle. **NOTE**: Grille is held in place with screws at the top and several clips. Remove the screws and firmly pull the grille straight out from the vehicle to release the grille from clips, (**Figure 13**).
- **8.** Move up to the top of the bumper. Select the Driver/left Top Bracket. Apply a layer of the included Adhesive Backed Foam Tame to the bottom of the Bracket, **(Figure 14)**.
- **9.** Locate the (2) factory hex bolts attaching the top of the bumper to the inner bumper bracket. Remove the outer hex bolt, (**Figure 15**). Reuse the factory outer hex bolt to attach the Top Bracket to the back of the bumper, (**Figure 16**). Do not tighten hardware at this time.
- **10.** Repeat **Steps 6—9** to install the passenger/right Top Bracket.
- **11.** With assistance, hold the Grille Guard up in position on the outside of the Mounting Brackets, **(Figure 17)**. Attach the Grille Guard to the Brackets with (6) 10mm Hex Bolts, (12) 10mm Flat Washers, (6) 10mm Lock Washers and (6) 10mm Hex Nuts, **(Figures 18 & 19)**. Do not tighten hardware at this time.
- **12.** Check the Grille guard alignment with the vehicle. Adjust as required then fully tighten the Bracket to vehicle hardware only. Do not fully tighten the Grille Guard to Bracket hardware at this time.
- **13.** Reinstall the grille and top cover. **NOTE**: Loosen the hardware attaching the Grille Guard to the Brackets and tilt the Grille Gard forward to make room to reinstall the grille. Reinstall the Grille Guard. Level and adjust the Grille Guard and fully tighten all hardware.
- 14. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

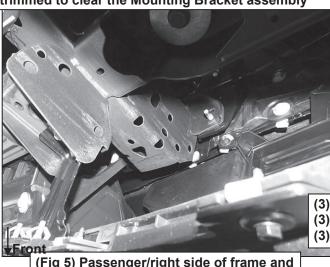
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Grille Guard.

For gloss black finishes: Mild soap may be used to clean the Grille Guard.

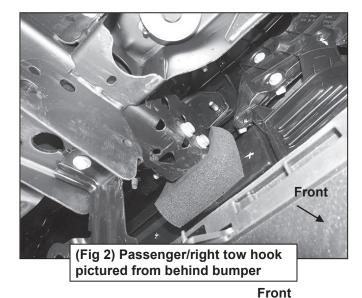




(Fig 3) Tow hook removed. Opening may need to be trimmed to clear the Mounting Bracket assembly

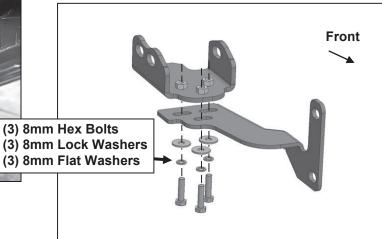


(Fig 5) Passenger/right side of frame and bumper pictured from behind bumper

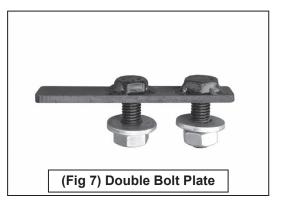


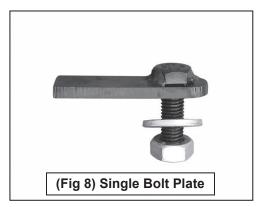
Area to cut out illustrated for example only

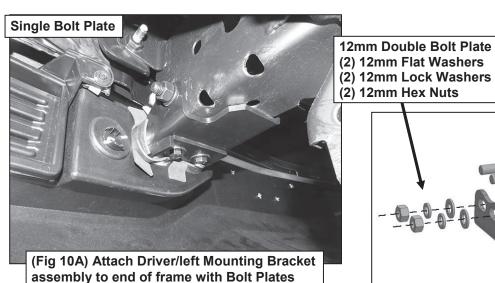
(Fig 4) Example of model without tow hooks, passenger/right side pictured

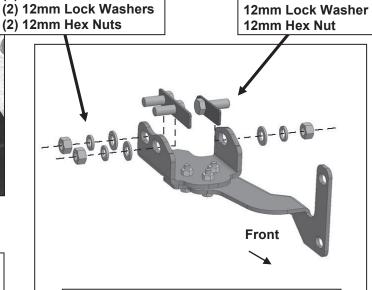


(Fig 6) Attach driver/left Mounting Bracket to bottom of Frame Bracket







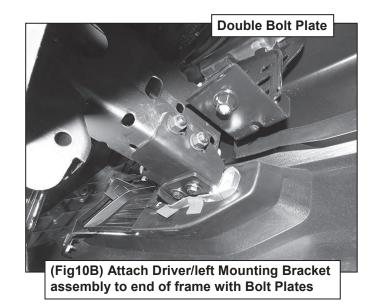


12mm Bolt Plate

12mm Flat Washer

(Fig 11) Driver/left Bracket assembly installed

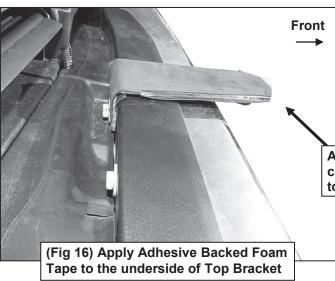
(Fig 9) Attach Driver/left Mounting Bracket assembly to end of frame with Bolt Plates

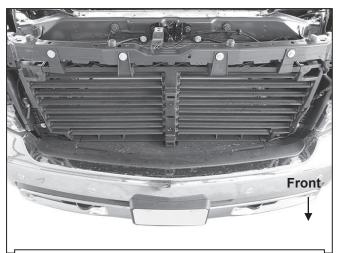




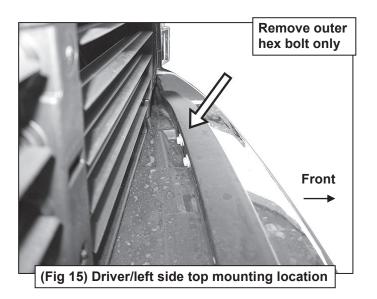


underside of Driver/left Top Bracket

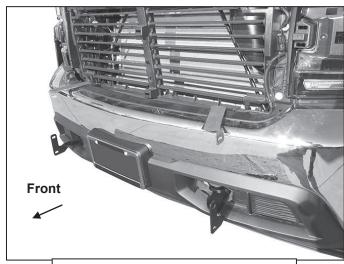




(Fig 13) Remove screws attaching grille and carefully pull grille straight out to remove grille



Any remaining tape can be applied to the top of the Bracket



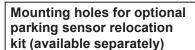
(Fig 17) Mounting Brackets installed

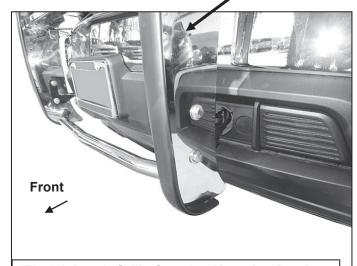
Driver/left
Top Bracket

(6) 10mm Flat Washers
(3) 10mm Lock Washers
(3) 10mm Hex Nuts

(3) 10mm x 30mm Hex Bolts

(Fig 18) Attach Grille Guard to Mounting Brackets





(Fig 19) Attach Grille Guard to Mounting Brackets

