

Parts List

2	D-ring
4	Button head bolt, M12 - 1.75mm x 25mm
2	Neoprene rubber rod
2	Back plate

Tools Required

Allen wrench, M8

Torque Specifications

	METRIC		
	M6 bolt	3 ft.-lbs.	
	M8 bolt	7 ft.-lbs.	
	M10 bolt	16 ft.-lbs.	
	M12 bolt	28 ft.-lbs.	
	SAE		
	1/4" bolt	3 ft.-lbs.	
	5/16" bolt	7 ft.-lbs.	
	3/8" bolt	16 ft.-lbs.	
	7/16" bolt	20 ft.-lbs.	
	1/2" bolt	28 ft.-lbs.	

Level of Difficulty

Easy

Product Image**Notes and Maintenance**

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

For black finishes, mild soap may be used to clean the product.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Step 1

Locate the two slots on the driver-side front face of the modular bumper.

Insert one back plate in through the large slot below the two slots.



Step 2

Flip the D-ring over and insert one rubber rod into the hole on the back of the D-ring.



Step 3

Align the back plate with the slots.

Place the D-ring over the mounting slots. Secure using two M12 button head bolts.

Snug the hardware, but do not fully tighten.

Repeat steps 1 through 3 to install the passenger side D-ring.



Step 4

Adjust and level the D-ring.

Tighten hardware to the recommended torque specifications listed on the first page.

Congratulations on the installation of your new ARIES D-rings.

