

INSTALLATION MANUAL

2074113

Level of Difficulty

Easy

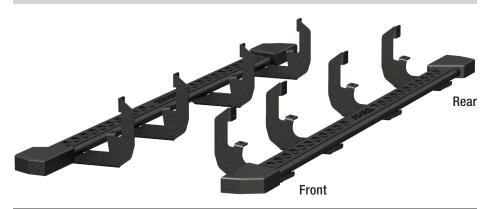
Parts List			
1	Driver / left Rocker Step		
1	Passenger / right Rocker Step		
4	Driver / left mounting bracket, universal		
4	Passenger / right mounting bracket, universal		
16	Flat washer, M8		
16	Lock washer, M8		
16	Hex bolt. M8		

Tools Required			
Torque wrench	Wrench		
Socket, 13mm	Flathead screwdriver		

Torque Specifications*			
	M6 bolt	3 ft-lbs.	
Metric	M8 bolt	7 ft-lbs.	
	M10 bolt	16 ft-lbs.	
	M12 bolt	28 ft-lbs.	
SAE	1/4" bolt	3 ft-lbs.	
	5/16" bolt	7 ft-lbs.	
	3/8" bolt	16 ft-lbs.	
	7/16" bolt	20 ft-lbs.	
	1/2" bolt	28 ft-lbs.	

Use above torque setting unless otherwise noted

Product Photo



NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

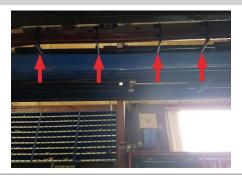
For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Step 1

Starting on the driver side, locate the four mounting points along the rocker panel of the vehicle.



Step 2

Lift the Rocker Step into position and align the brackets on the Rocker Step with the mounting points on the vehicle.

Secure all mounting points using two M8 hex bolts, lock washers and flat washers.

Tighten all hardware to the recommended torque specifications listed in the table on the first page.



Step 3

Repeat steps 1 through 2 on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES Rocker Steps.

With the rocker steps installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

