



INSTALLATION MANUAL

2074112

Level of Difficulty

Easy

Parts List

1	Driver / left rocker step
1	Passenger / right rocker step
18	Flat washer, M8
18	Nylock nut, M8

Tools Required

Ratchet	Socket set
Torque wrench	Level

Torque Specifications

	Metric	
	M6 bolt	3 ft-lbs.
	M8 bolt	7 ft-lbs.
	M10 bolt	16 ft-lbs.
	M12 bolt	28 ft-lbs.
	1/4" bolt	3 ft-lbs.
	5/16" bolt	7 ft-lbs.
SAE	3/8" bolt	16 ft-lbs.
	7/16" bolt	20 ft-lbs.
	1/2" bolt	28 ft-lbs.

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

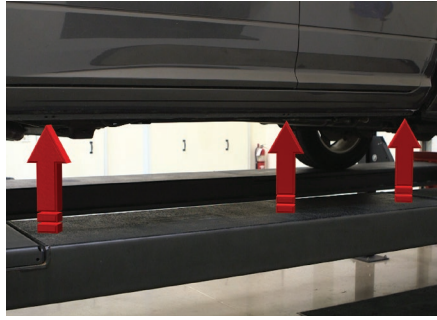
To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Step 1

Starting on the driver side, locate the three mounting studs along the inside edge of the vehicle.



Step 2

Starting at the front mounting location, remove any debris from the factory studs.

Attach the driver-side step using an M8 flat washer and nylock nut.

Note: Apply anti-seize to the studs to keep the nuts from seizing up.

Repeat this process for the middle and rear mounting locations.



Step 3

With the rocker step in position, tighten all brackets to the vehicle.



Step 4

Repeat steps one and two on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES rocker steps.

With the rocker steps installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

