

# 2051144

Front

### **Parts List**

1	Driver / left running board
1	Passenger / right running board
2	Mounting bracket, front
2	Mounting bracket, rear
4	Connecting bracket
8	T-bolt, 88mm tab
8	Hex bolt, 10mm
16	Flat washer, 10mm
16	Lock washer, 10mm
16	Hex nut, 10mm
8	Bolt retainer, plastic

## Level of Difficulty Easy

# Product Image

### **Additional Hardware\***

12	Hex bolt, 8mm
12	Flat washer, 8mm
12	Lock washer, 8mm
12	Hex nut, 8mm

 \* Running boards are supplied with additional hardware.
Quantities listed are in addition to the standard supplied hardware.

Tools Required			
Ratchet	Socket, 13mm		
Wrench, 17mm	Socket, 17mm		
Flathead screwdriver			

<b>Torque Specifications</b>			
METRIC	M6 bolt	3 ftIbs.	
	M8 bolt	7 ftIbs.	
	M10 bolt	16 ftlbs.	
	M12 bolt	28 ftlbs.	
SAE	1/4" bolt	3 ftIbs.	
	5/16" bolt	7 ftIbs.	
	3/8" bolt	16 ftlbs.	
	7/16" bolt	20 ftIbs.	
	1/2" bolt	28 ftIbs.	

### Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Front

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel and aluminum, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

For black finishes, mild soap may be used to clean the product.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

### Step 1

Starting on the driver side, locate the two mounting locations on the inside of the rocker panel. Locate the front bracket for the driver side.





### Step 2

Locate the two hole plugs on the front driver-side rocker panel and remove them with a flathead screwdriver.

Place an 88mm tab T-bolt into each rocker panel hole. Place a plastic retainer on both T-bolt studs to hold them in place.





### Step 3

Place the front driver-side bracket onto the vehicle and secure with two 10mm hex nuts, two 10mm lock washers and two 10mm flat washers.

Snug the hardware, but do not fully tighten.



### Step 4

Place a connecting bracket against the backside of the front mounting bracket.

Insert a 10mm hex bolt from the outside of the mounting bracket.





### Step 5

Secure the connecting bracket using a 10mm flat washer, 10mm lock washer and 10mm hex nut on each mounting point.

Repeat all the above steps on the driver-side rear mounting bracket.

Snug the hardware, but do not fully tighten.



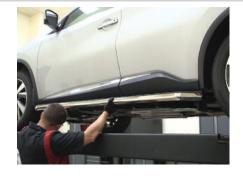


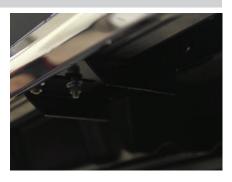
### Step 6

Remove the 8mm nuts, 8mm lock washers and 8mm flat washers from the driver-side running board.

Place the running board onto the brackets and align the 8mm bolts with the slots in the brackets on the vehicle.

Attach the running board to the brackets using six 8mm bolts, six 8mm lock washers, six 8mm flat washers and six 8mm nuts. Snug the hardware, but do not fully tighten.





### Step 7

Adjust and level the running board, centering it between the front and rear wheel wells.

With the running board in position, it is recommended that all brackets first be tightened to the vehicle, followed by the running board connections.



### Step 8

Repeat steps 1 through 7 on the passenger side of the vehicle.

Congratulations on the installation of your brand new ARIES AeroTread<sup>™</sup> running boards.

With the running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

