

# INSTALLATION MANUAL

2055115

## Level of Difficulty

Easy

## Parts List

1	Driver / left running board*
1	Passenger / right running board*
1	Driver / left front mounting bracket
1	Driver / left rear mounting bracket
1	Passenger / right front mounting bracket
1	Passenger / right front-middle mounting bracket
1	Passenger / right rear-middle mounting bracket
1	Passenger / right rear mounting bracket
3	Carriage bolt plate
6	C-shaped brackets
20	Hex bolt, M8
20	Lock washer, M8
20	Flat washer, M8
6	Nut plate, long, M8
2	Nut plate, short, M8
1	Bolt plate, M10
1	Bolt retainer, M10
1	Flat washer, M10
1	Lock washer, M10
1	Hex nut, M10
3	Carriage bolt, M12 x 45mm
3	Lock washer, M12
3	Flat washer, M12
3	Hex nut, M12

\*Running boards sold separately

## Tools Required

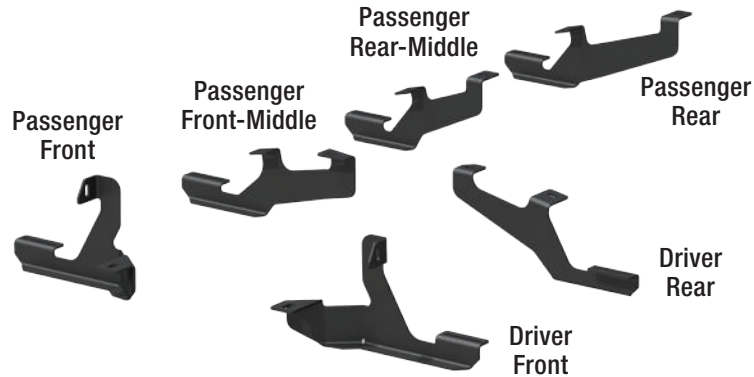
Socket set	Level
Ratchet	--

## Torque Specifications

<b>Metric</b>	M6 bolt	3 ft.-lbs.
	M8 bolt	7 ft.-lbs.
	M10 bolt	16 ft.-lbs.
	M12 bolt	28 ft.-lbs.

Use above torque setting unless otherwise noted

## Product Photo



## RidgeStep™ (not included)



## Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

### Step 1

Starting with the passenger side, locate the front mounting location and attachment points. Remove the plug from the hole in the rocker panel.



### Step 2

Through the opening that faces toward the front of the vehicle, place an M12 carriage bolt plate along with an M12 carriage bolt.

Insert a long M8 nut plate through the hole in the rocker panel where the plug was removed.



### Step 3

Hold the passenger side, front mounting bracket up to the vehicle and fasten to the carriage bolt using an M12 flat washer, lock washer and hex nut. Fasten to the M8 nut plate using a flat washer, lock washer and hex bolt.

Snug the hardware, but do not fully tighten



### Step 4

Locate the second mounting position behind the front mounting bracket and remove the plugs.

Insert a long M8 nut plate in the frame and an M10 bolt plate into the rocker panel. Hold the bolt plate in place using the plastic bolt retainer.

Secure the front-middle bracket to the bolt plate using an M10 flat washer, lock washer and hex nut. Secure to the nut plate using an M8 flat washer, lock washer and hex bolt.



### Step 5

Locate the rear-middle mounting position and its attachment point. Remove the plug from the rocker panel. Place a short M8 nut plate in the rocker panel, and an M12 carriage bolt and bolt plate in the other position.

Secure the rear-middle bracket to the nut plate using an M8 flat washer, lock washer and hex bolt. Secure to the M12 carriage bolt using a flat washer, lock washer and hex nut.



### Step 6

Locate the rear mounting position and remove the plugs from the holes in the frame and rocker panel. Insert a short M8 nut plate in the rocker panel and a long M8 nut plate in the frame.

Attach the rear bracket using two M8 flat washers, lock washers and hex bolts.



### Step 7

On the driver side, locate the attachment points for the front mounting bracket. Remove the plug from the rocker panel. Repeat steps 2 and 3 to install the front mounting bracket.



### Step 8

Locate the driver-side rear mounting position and remove the plugs. Place a long M8 nut plate in the frame and rocker panel. Attach the bracket to each point using an M8 flat washer, lock washer and hex bolt.



### Step 9

Slide the four C-shaped track mounting brackets into the rail slots on the passenger-side board and two on the driver-side board.



### Step 10

Carefully place the running boards onto the mounting brackets.

Align the C-shaped track mounting brackets with the mounting brackets on the vehicle.

Attach the C-shaped track mounting brackets to the vehicle mounting brackets using M8 lock washers, flat washers and hex bolts.



### Step 11

At this time, adjust the running boards to the desired location.

With the running boards in position, it is recommended to tighten all brackets to the vehicle first, followed by the running board connections.

For recommended torque specifications, refer to the table on page two.



### Step 12

Congratulations on the installation of your new ARIES RidgeStep™ running boards.

With the running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

