

INSTALLATION MANUAL

2055160

Level of Difficulty

Easy

Parts List

6	Bracket trim, outer
6	Bracket trim, inner

Attachment hardware is supplied with the mounting brackets. Hardware quantities will vary depending on the vehicle application.

Tools Required

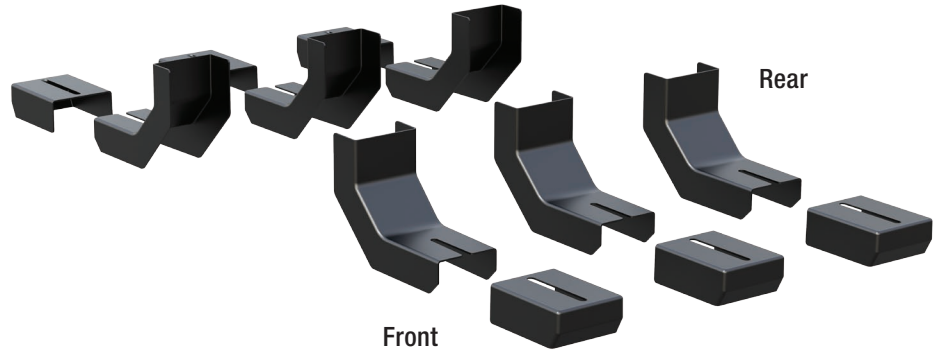
Socket set	Scissors
Torque wrench	--

Torque Specifications

	Metric	SAE
	M6 bolt	3 ft-lbs.
	M8 bolt	7 ft-lbs.
	M10 bolt	16 ft-lbs.
	M12 bolt	28 ft-lbs.
	1/4" bolt	3 ft-lbs.
	5/16" bolt	7 ft-lbs.
	3/8" bolt	16 ft-lbs.
	7/16" bolt	20 ft-lbs.
	1/2" bolt	28 ft-lbs.

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Step 1

VersaTrac™ brackets are required for the installation of the bracket trim. If side bars / running boards are installed, they will need to be removed before proceeding with the bracket trim installation.

Trimming may be required to achieve the best fit for your VersaTrac™ brackets.

Place the inner bracket trim on the VersaTrac™ bracket to determine where to trim. Using a marker, mark where trimming is necessary.

Using scissors, carefully cut the inner bracket trim to fit your VersaTrac™ bracket.



Step 2

Place the trimmed inner bracket trim on the VersaTrac™ bracket followed by the outer bracket trim over the top.

Align the slots in the bracket trim to the slots in the VersaTrac™ brackets.

Repeat steps 1 and 2 for the remaining brackets on your vehicle.



Step 3

Carefully position the sidebar / running board onto the brackets and trim.

With the side bar / running board in position, fasten the side bar / running board to the brackets using the hardware supplied with the mounting brackets.

Torque the hardware to the specifications listed in the table on page one.



Step 4

Congratulations on the installation of your new ARIES VersaTrac™ bracket trim kit.

With the side bars / running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this installation manual.

