



INSTALLATION INSTRUCTIONS

GRILLE GUARD

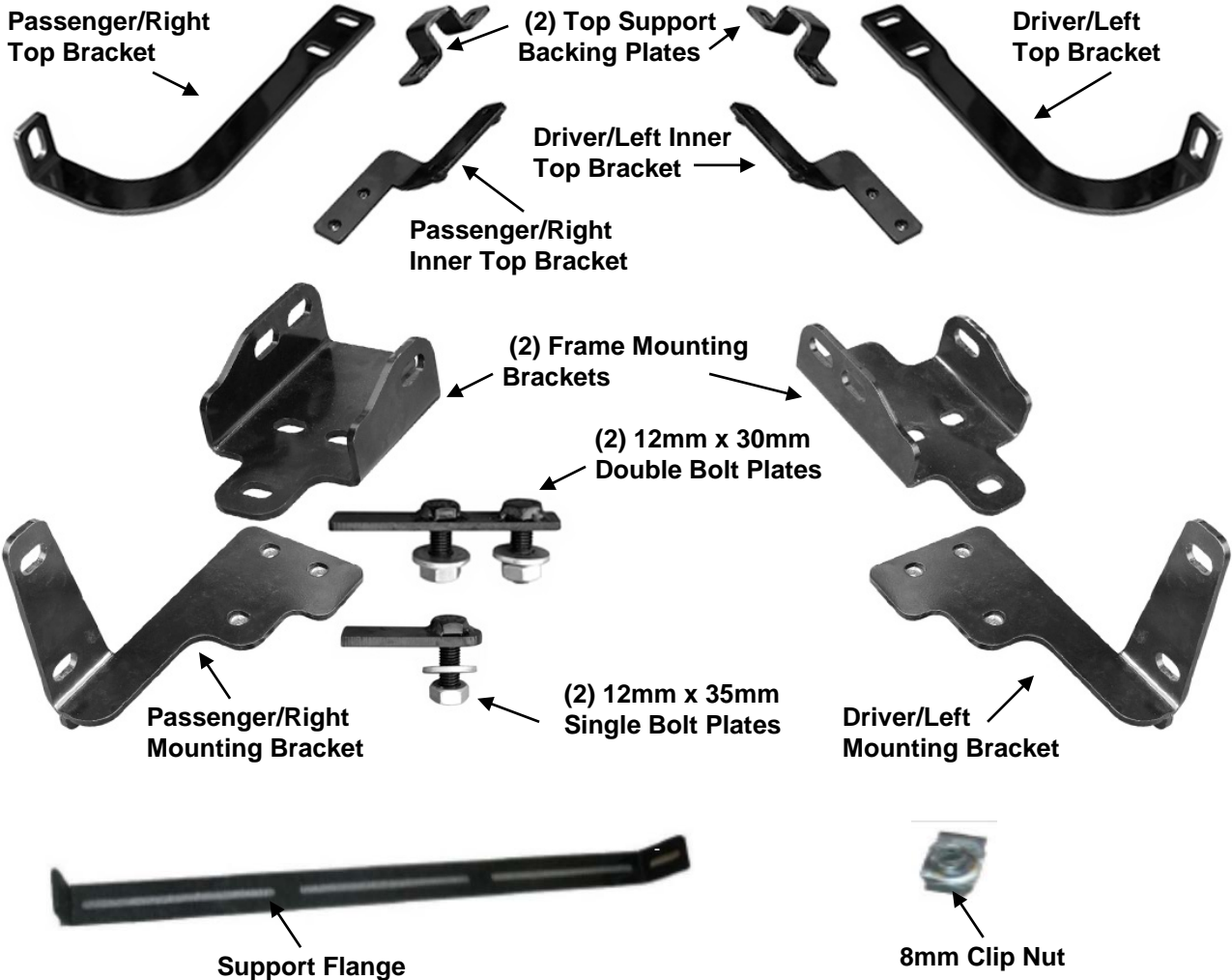
14-15 GMC SIERRA 1500

EXCLUDES DENALI

PART # P4084

PARTS LIST:

Qty	Description	Qty	Description
1	Grille Guard Assembly	6	12-1.75mm Hex Nuts
2	Frame Brackets	4	10-1.50mm x 30mm Hex Bolts
1	Driver/Left Mounting Bracket	8	10mm x 27mm OD x 3mm Flat Washers
1	Passenger/Right Mounting Bracket	4	10mm Lock Washers
1	Driver/Left Top Bracket	4	10-1.50mm Hex Nuts
1	Passenger/Right Top Bracket	2	8-1.25mm x 25mm Button Head Allen Bolts
1	Driver/Left Top Inner Support Bracket	6	8-1.25mm x 25mm Hex Bolts
1	Passenger/Right Top Inner Support Bracket	10	8mm x 16mm OD x 1.6mm Flat Washers
2	Top Support Rear Backing Plates	6	8mm Lock Washers
2	12-1.75mm x 30mm Double Bolt Plates	2	8-1.25mm Nylon Lock Nuts
2	12-1.75mm x 35mm Single Bolt Plates	8	6-1.0mm x 25mm Hex Bolts
6	12mm x 24mm OD x 2.5mm Flat Washers	8	6mm x 18mm OD x 1.6mm Flat Washers
6	12mm Lock Washers	8	6mm Lock Washers
1	Support Flange	2	8mm Clip Nuts



PROCEDURE:

REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. DO NOT ATTEMPT INSTALLATION ALONE; PERSONAL INJURY OR DAMAGE TO THE VEHICLE MAY RESULT. CUTTING MAY BE REQUIRED. ASSISTANCE IS HIGHLY RECOMMENDED. INSTALLATION MAY INTERFERE WITH FRONT MOUNTED SENSORS.

Light Bar Installation

1. Start by Selecting your LED light (Sold Separately) mounting hardware & brackets, you will need to first attached the hardware to the support flange, (Example of LED light attached Fig 1) NOTE: if you have your own LED light, LED Manufactures will have similar but different mounting styles or brackets, once you determine you mounting options attach it to the support flange as seen in (Fig1).
2. With the LED light attached to the support flange select the (2) 8mm nut clips place each nut clip into the slotted holes on either side of the support flange, as seen in (Fig 2) with the support flange prepare you will need to lay the grill guard face down to install the support flange

NOTE: (it is recommended to lay out cardboard or a blanket to protect the grill guard finish).

3. Place the grill guard face down and place the support flange with the LED attached into the center flange. Attach each side of the support flange to the inner brackets inside the center flange of the grill guard with (2) 8mm hex bolts, (2) 8mm flat washers, & (2) 8mm lock washers as seen in (Fig 3) Snug but do not tighten at this time.

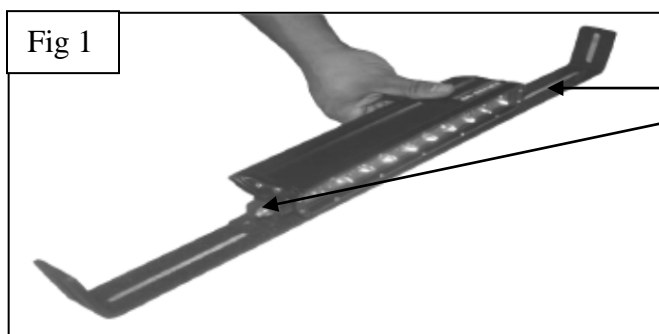


Fig 1

LED light attached to support flange.

NOTE: LED Manufactures will have similar but different mounting styles or brackets, once you determine you mounting options attach it to the support flange as seen.

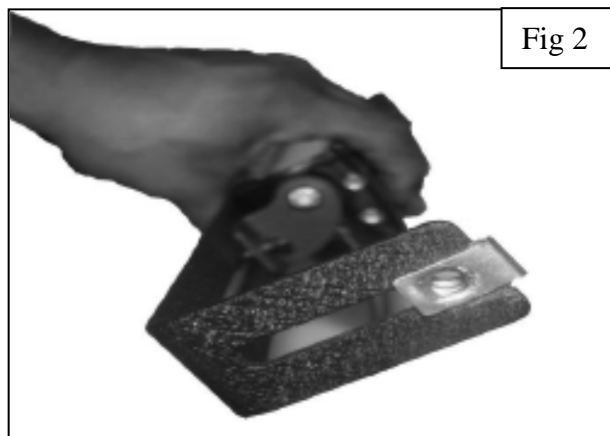


Fig 2

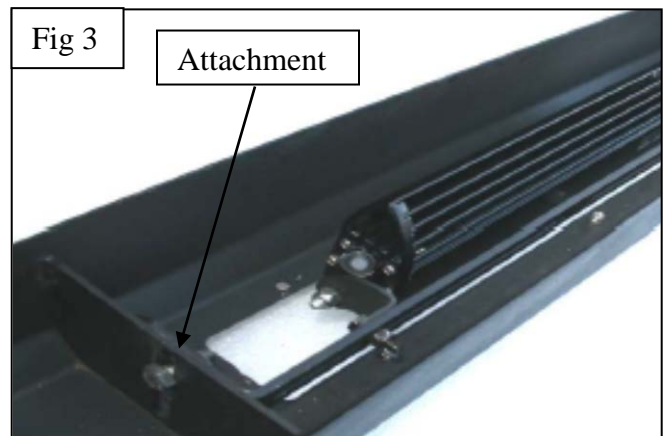


Fig 3

Attachment

Grill Guard Installation

1. Start installation from under the front of the vehicle. Determine if the vehicle is equipped with tow hooks. **IMPORTANT:** Tow hooks cannot be reinstalled with the Grille Guard.
Tow Hook equipped vehicles:
 - a. Remove the factory tow hook from the end of each frame channel, **(Figure 1)**. **NOTE:** The driver side tow hook removal is difficult and assistance is highly recommended.
 - i. **Tow hook removal-option 1:** Remove the hex bolts securing the driver side of the bumper to the bracket. Use a short pry bar or large screwdriver to move the tab on the bumper bracket up and away only enough to clear the hex bolt and slide it out past the bumper bracket, **(Figures 2A, 2B & 5)**.
 - ii. **Option 2:** Remove plastic radiator grille. Loosen and/or completely remove the front bumper to remove the long hex bolts through the tow hooks, **(Figure 2B)**.
 - b. Reattach the bumper after both tow hooks have been removed and the openings have been checked for Bracket clearance, **(Figure 5)**. Tighten all factory bumper hardware.
 - c. Proceed to **Step 2**.**Vehicles without tow hooks:**
 - a. Cut out the lower portion of the indented area in both sides of the plastic bumper insert to clear the Brackets as pictured, **(Figures 3 & 4)**. **IMPORTANT:** Make several small cuts for best fit. **NOTE:** The plastic panel is held in place with several small screws. The screws at the top corners are difficult to impossible to reach and remove with the bumper in place without damaging the cover. If you prefer to remove the panel to cut out the openings, it may be necessary or easier to remove the plastic grille then the steel bumper assembly with the plastic panel attached to access all of the small screws and clips.
 - b. Reattach the bumper and/or bumper insert and grille, (if removed), once openings have been cut out, **(Figure 4)**. Tighten all factory bumper hardware.
2. Select (1) Frame Bracket, **(Figure 6)**. Insert the Bracket through the opening in the driver side of the plastic bumper, **(Figures 4 & 5)**. Line up the (3) holes in the Bracket with the holes in the end of the frame.
3. Select (1) 12mm Double Bolt Plate, **(Figure 7A)**. Insert the Bolt Plate into the end of the frame channel, through the (2) holes in the side of the frame and out through the Bracket. Secure the Bracket to the Double Bolt Plate with (2) 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts, **(Figure 7B)**. Snug but do not fully tighten hardware at this time. Repeat this **Step** to install the 12mm x 35mm Single Bolt Plate, **(Figure 8A)**, into the remaining hole in the other side of the frame channel and Bracket, **(Figures 8B & 8C)**.
4. Next, select the driver side Grille Guard Mounting Bracket. Bolt the Mounting Bracket to the bottom of the Frame Bracket with (3) 8mm x 30mm Hex Bolts, (3) 8mm Lock Washers and (3) 8mm Flat Washers, **(Figures 9 & 10)**. Do not tighten hardware at this time.
5. Repeat **Steps 2—4** to install the passenger side Frame and Mounting Brackets.

6. With assistance, hold the Grille Guard up in position on the outside of the Mounting Brackets. Bolt the Grille Guard to the Brackets with (4) 10mm x 30mm Hex Bolts, (8) 10mm Flat Washers, (4) 10mm Lock Washers and (4) 10mm Hex Nuts, **(Figure 10)**. Snug but do not tighten hardware.
7. Check the Grille guard alignment with the vehicle. Adjust as required then tighten first the Frame Bracket hardware then the (6) 8mm Hex Bolts securing the Mounting Brackets to the bottom of the Frame Brackets. Do not fully tighten the Grille Guard to Bracket hardware at this time.
8. Next, open the hood and remove the plastic cover between the top of the grille and the radiator. Use a small flat blade screw driver to pop up the center of the plastic clips. Locate and remove the hardware bolting the top of the grille in place. Carefully pull the grille straight out from the vehicle to release the grille from the clips and tilt forward, **(Figure 11)**. **IMPORTANT:** It is not necessary to completely remove the grille, just make sure all hardware has been removed before pulling on grille to release from clips. **NOTE:** On some models, Top Brackets can be installed through the openings in the grille without removing or releasing the grille.
9. Locate the square tube support braces running up at an angle from the top of the frame channel to the bottom of the hood release mechanism, **(Figures 12B, 14 & 15)**. Select the driver side Inner Top Bracket and (1) Backing Plate, **(Figure 12A)**. Hold the Inner Bracket up to the bottom of the brace tube with the Backing Plate over the top. Bolt the Brackets together around the square tube with (2) 6mm x 25mm Hex Bolts, (2) 6mm Lock Washers and (2) 6mm Flat Washers, **(Figure 12B)**. Leave loose at this time.
10. Select the driver side Outer Top Bracket, **(Figure 13)**. Insert the Outer Bracket through the grille and up to the Inner Top Bracket assembly, **(Figures 14 & 15)**. Slide the Bracket assembly up or down the tube to match up the Outer Top Bracket to the hole in the Grille Guard upright. Bolt the Outer Bracket to the top of the Inner Bracket with (2) 6mm x 25mm Hex Bolts, (2) 6mm Lock Washers and (2) 6mm Flat Washers, **(Figure 16)**. Leave hardware loose at this time.
11. Line up the outer bent end of the Top Bracket with the hole in the Grille Guard upright. Bolt the bent end of the Outer Top Bracket to the upright with (1) 8mm x 25mm Button Head Allen Bolt, (2) 8mm Flat Washers and (1) 8mm Nylon Lock Nut, **(Figures 16 & 17)**.
12. Repeat **Steps 9—11** for passenger side Top Bracket assembly installation, **(Figure 15)**.
13. Level and adjust the Grille Guard and fully tighten all hardware. **IMPORTANT:** Adjust the position of the Top Brackets so that they cannot come in contact with the plastic grille, **(Figures 14 & 15)**.
14. Reinstall the plastic grille if previously removed. Reinstall the top plastic cover if removed.
15. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

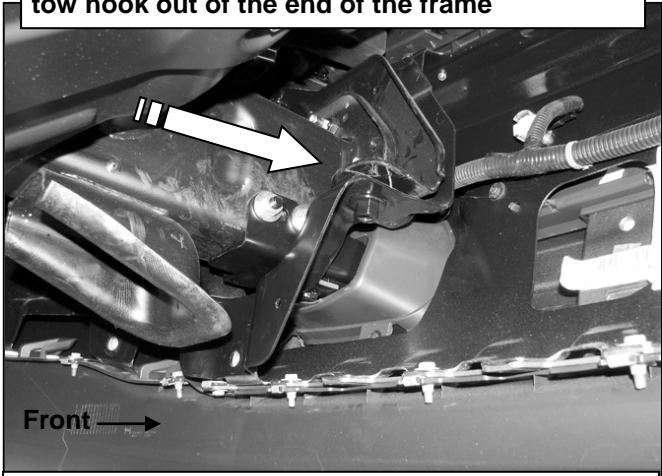
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Grille Guard.

For gloss black finishes: Mild soap may be used to clean the Grille Guard.

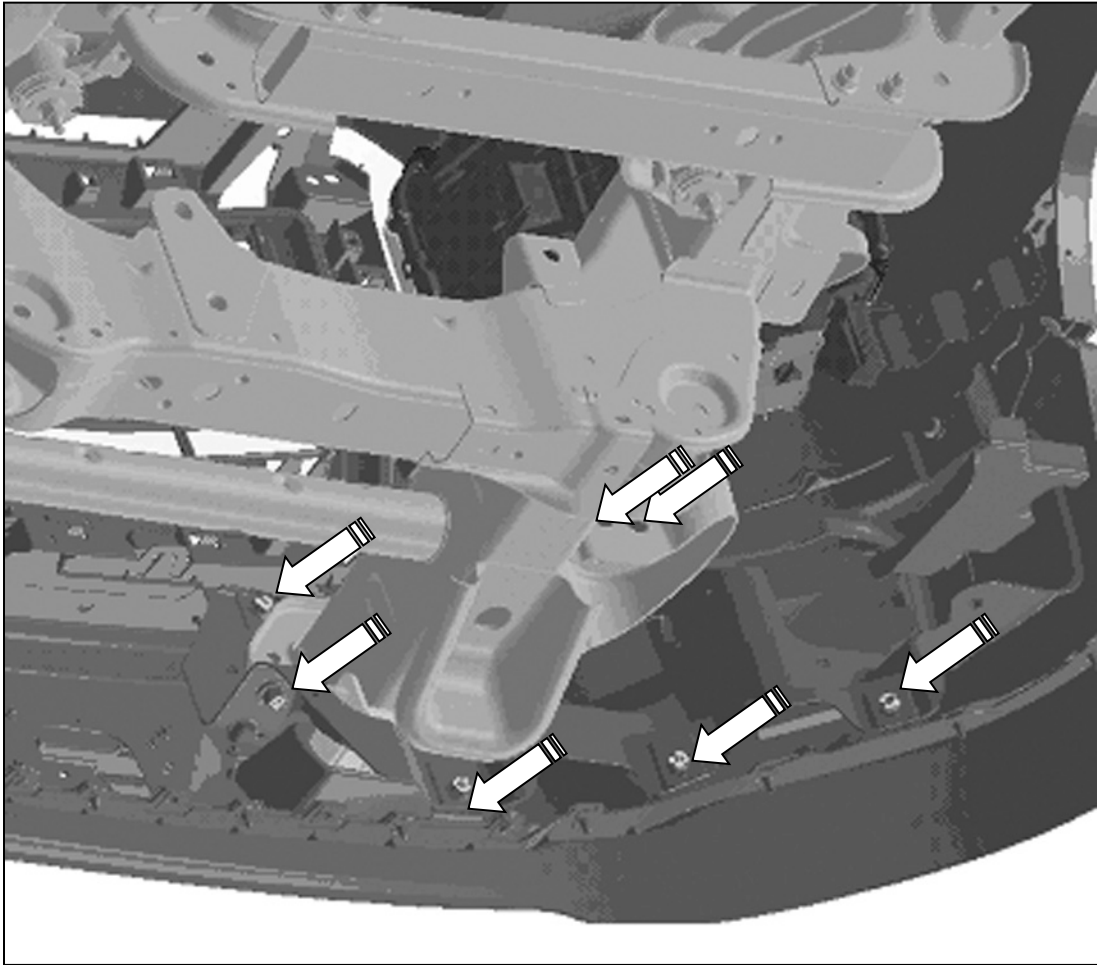


(Fig 1) Opening for tow hook pictured

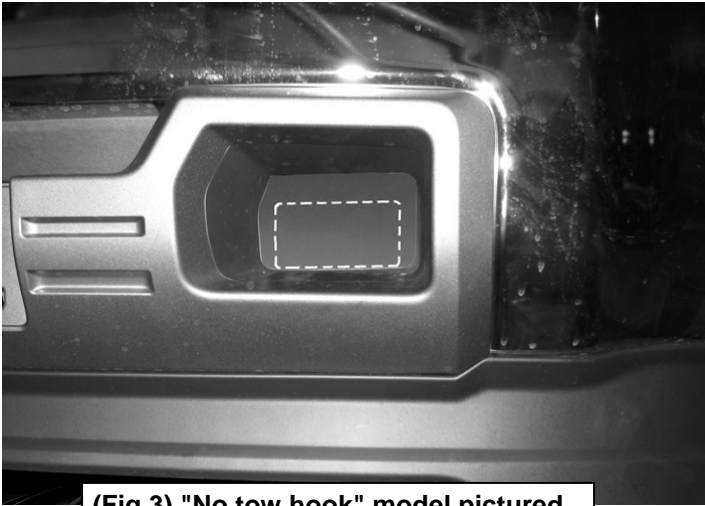
Remove the bolts securing the driver side of the bumper to the bumper bracket. Use a large screwdriver or pry bar to move the mounting tab up enough to get the long bolt through the tow hook out of the end of the frame



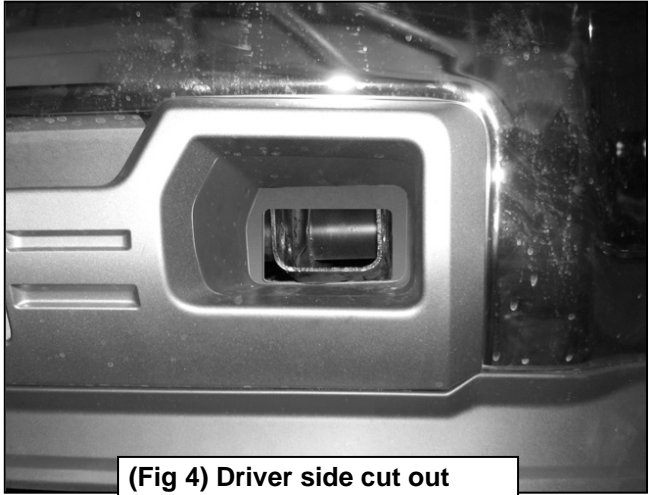
(Fig 2A) Driver side pictured from behind bumper



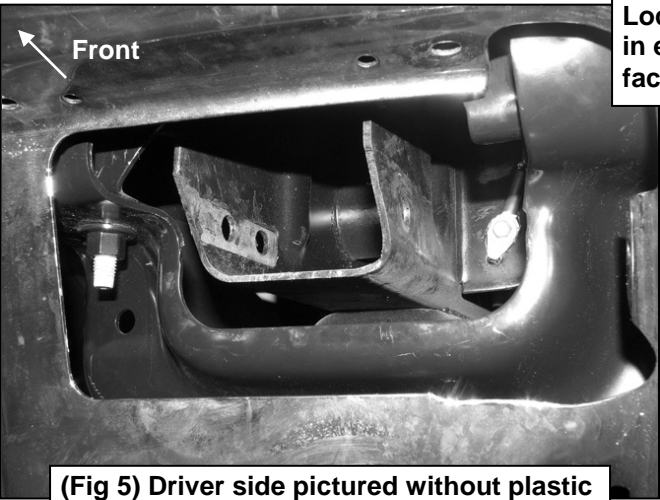
(Fig 2B) Passenger side illustrated from behind bumper to show bumper bolt locations



(Fig 3) "No tow hook" model pictured



(Fig 4) Driver side cut out illustrated for reference only



(Fig 5) Driver side pictured without plastic panel for instruction purposes only

Locate mounting holes in end of frame for factory tow hooks



Fig 6

- 12mm Double Bolt Plate
- (2) 12mm Flat Washers
- (2) 12mm Lock Washers
- (2) 12mm Hex Nuts

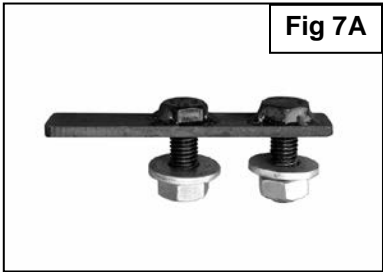


Fig 7A



(Fig 7B) Outer passenger side pictured

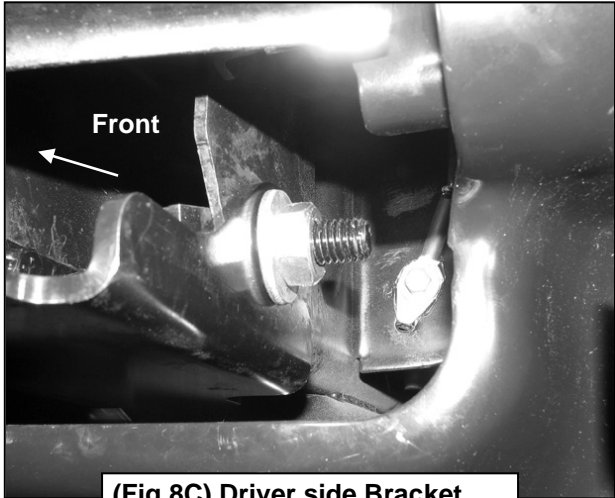
Fig 8A



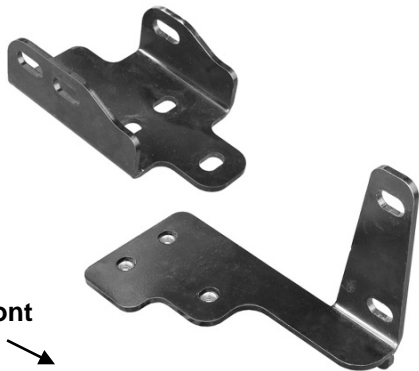
12mm Bolt Plate
12mm Flat Washer
12mm Lock Washer
12mm Hex Nut



(Fig 8B) Passenger side Frame Bracket installation pictured



(Fig 8C) Driver side Bracket installation pictured from front



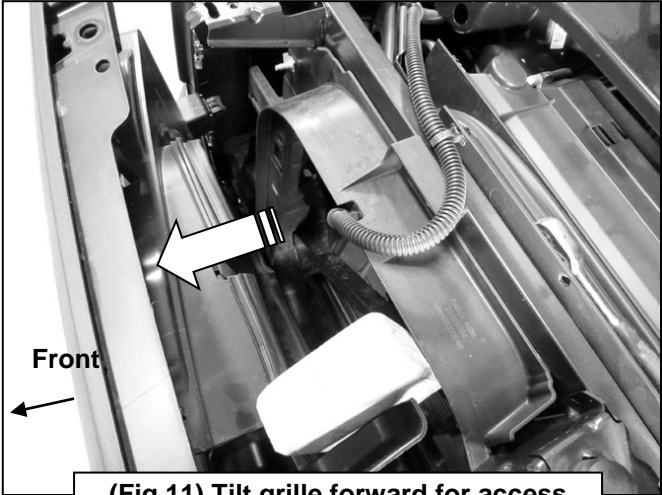
(Fig 9) Driver side Mounting Brackets pictured

**Bolt the Mounting Bracket to the bottom of the Frame Bracket with:
(3) 8mm 25mm Hex Bolts
(3) 8mm Lock Washers
(3) 8mm Flat Washers**

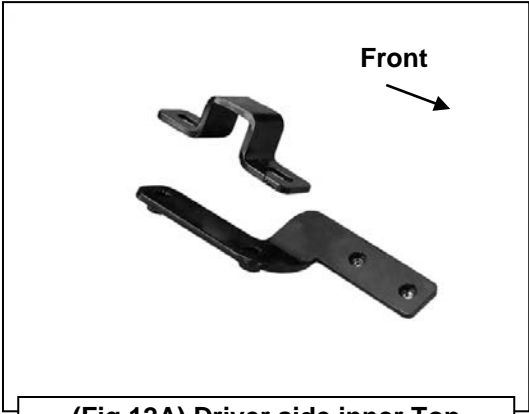


(Fig 10) Driver side pictured

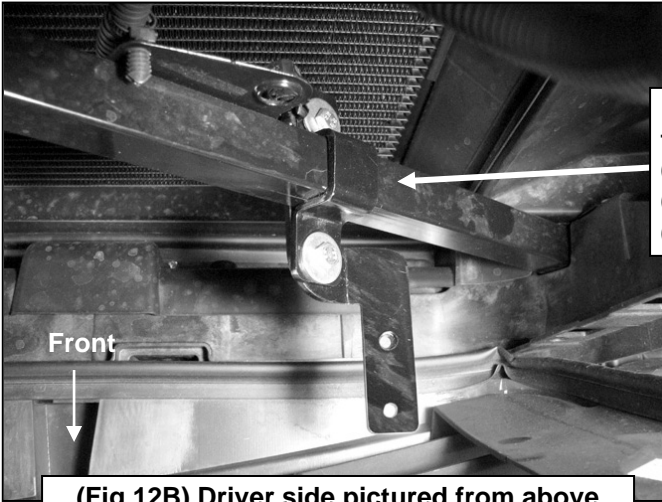
Driver Side Installation Pictured



(Fig 11) Tilt grille forward for access



(Fig 12A) Driver side inner Top Bracket and Backing Plate pictured

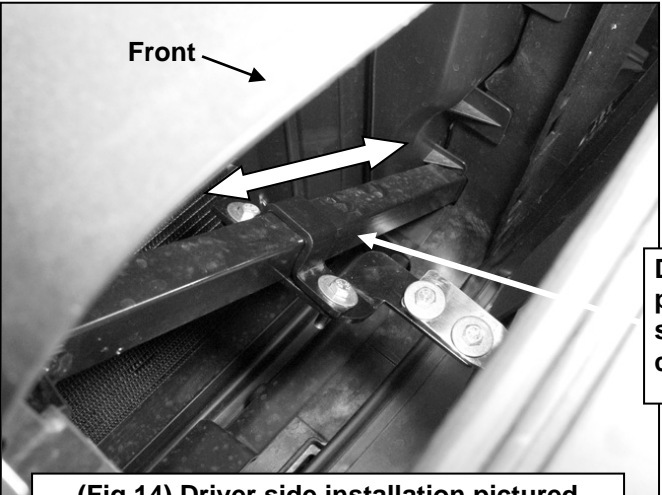


(Fig 12B) Driver side pictured from above

Bolt the Top Inner Bracket to the Backing Plate with:
(2) 6mm x 25mm Hex Bolts
(2) 6mm Lock Washers
(2) 6mm Flat Washers



(Fig 13) Driver side Top Brackets pictured



(Fig 14) Driver side installation pictured

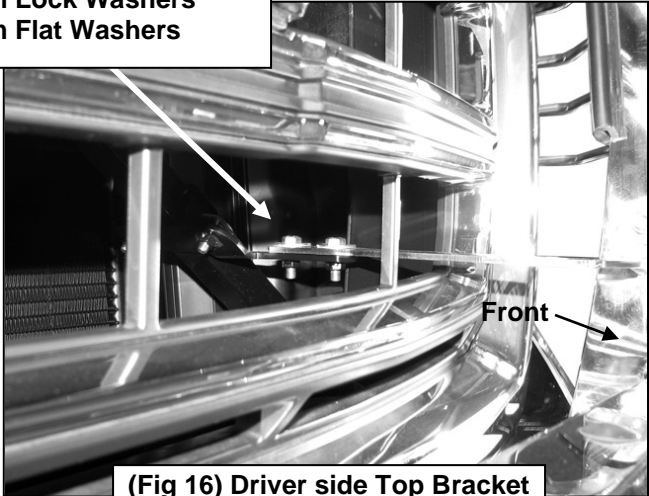
Driver side Top Bracket installation pictured. Adjust position up or down the square tubing so that Bracket cannot come in contact with plastic grille



Bolt the Top Outer Bracket to the Inner Bracket with:
(2) 6mm x 25mm Hex Bolts
(2) 6mm Lock Washers
(2) 6mm Flat Washers

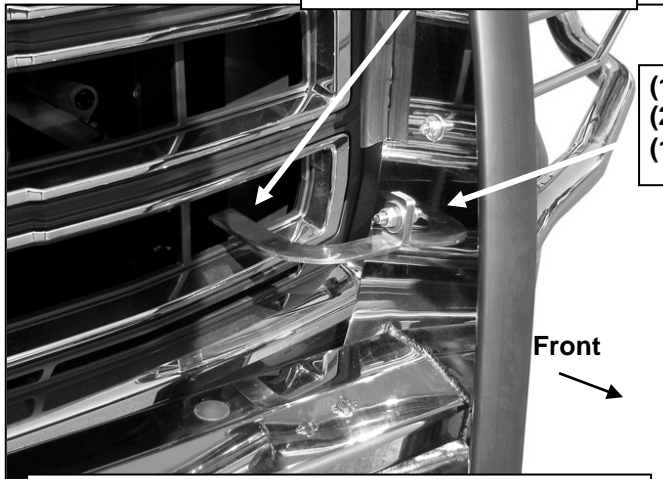
(Fig 15) Passenger side installation pictured

6mm x 25mm Hex Bolts
6mm Lock Washers
6mm Flat Washers



(Fig 16) Driver side Top Bracket installation pictured

6mm x 25mm Hex Bolts
6mm Lock Washers
6mm Flat Washers



(1) 8mm Button Head Bolt
(2) 8mm Flat Washers
(1) 8mm Nylon Lock Nut

(Fig 17) Driver side outer Top Bracket pictured