

#### DATE:

December 2014

#### **DESCRIPTION:**

Old Man Emu Suspension System

#### **APPLICATION:**

Ford F250/350 2011+ Ford F250/350 2008 to 2010

#### PART NO.:

Refer to Application

#### **AVAILABILITY DATE:**

January 2015



# PRODUCT SPECIFICATION

### **OME SUSPENSION SYSTEMS:**

Aftermarket 4WD suspension is extremely complex. Determining the right solution for your vehicle and your requirements demands special attention to many factors. Unlike numerous aftermarket suspension systems, which are only available in a single configuration targeting lift height, OME offers a range of tuned and matched <u>integrated suspension systems</u> to ensure the right suspension is available to suit how the vehicle is outfitted and the conditions it will encounter. Kit numbers have been created for the 2011+ trucks, allowing for easy ordering of all the components needed to reach 3 unique heights. Individual components are also available for purchase in the traditional Old Man Emu fitment style.

#### **DESIGN & DEVELOPMENT:**

The OME Engineers objective was to develop an integrated suspension system for the later model Ford F250 and F350 Super Duty models. Areas considered when developing the suspension system for the F250/350 were lift and load carrying, but particular attention was paid to improving the ride quality. The Ford F250/350 runs a traditional full size truck suspension set up consisting of front and rear live axles. The individual components consist of coil spring, shock absorber, radius arms and track bar (panhard rod). The rear suspension set up consists of leaf spring and shock absorber. When lifting this type of suspension geometry consideration was needed to be given to caster, lateral position of front axle and steering geometry. Once ride height was determined it was also important to consider any potential areas that need to be addressed by increasing travel.

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# FRONT SPRINGS AND SHOCK ABSORBERS:

3 spring options were developed to cater for front ride height increases of 2"(50mm), 3" (75mm) and 4"(100mm) with a spring rate increase of approximate of 15%. Matching shock absorbers were developed and tuned to the spring rate; open and closed lengths were developed to maximize travel. A 10mm trim packer was developed for fine-tuning ride heights.



#### CASTER CORRECTION KIT:

P/No. FK81

2 inch (50mm)

A caster correction kit was developed to provide approximately 3.5 to 4.0 degrees of extra caster. It is advisable to have a front-end alignment carried out to determine if a FK81 kit is required.



# REAR SPRINGS AND SHOCK ABSORBERS:

A replacement rear spring and extra leaf combination was designed to improve ride characteristics, achieve 3"(75mm) ride height increase and to cater for 2 different load ratings being medium load and constant 450kg (1000lbs). For very heavy applications a second extra leaf can be fitted to increase the leaf spring to a constant 900kg (2000lbs). A matching shock absorber was tuned to cater for the new spring design.

Replacement spring bushes and U-bolts were also developed, noting that the F250 and F350 have different length U-bolts and has been catered for in the OME selection.



# RADIUS ARM DROP BRACKET KIT:

P/No. FK70 & FK80

3"(75mm) and 4" (100mm) lift only.

2 different kits were developed; FK70 suits 2011+ models and FK80 suits 2008 to 2010 models. The Radius Arm Drop bracket was developed from 8mm pressed formed metal to ensure maximum strength and durability.

To optimize the strength of the bracket, the OME engineers designed this bracket to mount on the original mounting points, but it also triangulates the load back to a third mounting point on the chassis.

The primary function of the Radius arm drop bracket is to restore castor angle when fitting a larger lift.





# TRACK BAR (PANHARD ROD) RELOCATION KIT:

P/No. FK69

3"(75mm) and 4" (100mm) lift only

A track bar relocation bracket was developed to re-center the axle, as any lift will pull the axle to one side. The relocation bracket also improves bump steer by realigning steering geometry. This change in steering geometry also improves the ball joint angle, which in turns allows further down travel.



### **BRAKELINE BRACKET KIT:**

P/No. FK71

3"(75mm) and 4" (100mm) lift only

Brake line and ABS extension brackets were developed to relocate the position of the brake line so at full extension when OME shocks and Radius Arm Drop Bracket have been fitted, brake lines and ABS wires do not become overstretched.



#### SWAYBAR BRACKET KIT:

P/No. FK72

3"(75mm) and 4" (100mm) lift only

With fitting of OME shocks, down travel has been increased. To ensure the sway bar does not limit travel a Sway Bar Bracket kit was developed and spaces down the fixed end on the chassis.



### **BUMP STOP SPACER KIT:**

P/No. FK73

3"(75mm) and 4" (100mm) lift only

By installing taller front coil springs and longer travel shocks, it becomes necessary to install a Front Bump Stop Spacer to ensure bump contact is achieved before coil bind occurs.



## 2008+ AND 2008-2010 FORD F250/350 SUPER DUTY

KIT NUMBER		DESCRIPTION
OMEESESSON	OME	F2F0/2F0 2000 : Loveling Wit 2//
OMEF25008LVL2K		F250/350 2008+ Leveling Kit 2"
Component Parts	Quantity	Component Description
2768	1	Coil Ford 2005 On
60123	2	Sport Shock Superduty Front
60122	2	Sport Shock Superduty Rear
FK81	1	F250/350 Caster Kit
217195	1	OME Hat
215507	2	OME Sticker
OMEF25008LFT3K		F250/350 2008-2010 3"Lift Kit
Component Parts	Quantity	Component Description
3075	1	Coil Ford 75mm
60121	2	Sport Shock Superduty Front
FK69	1	F250/350 Panhard Brkt
FK80	1	F250/350 Rad Arm Brkt
FK71	1	F250/350 Brake Line Brkt Kit
FK72	1	F250/350 Sway Bar Brkt Kit
FK73	1	F250/350 Bump Stop Spacer Kit
EL077R	2	Spring Ford F250/350
60122	2	Sport Shock Superduty Rear
OMESB109	2	OME Spring Bush Kit
OMEU79	4	OME U Bolt Washer & Nut
217195	1	OME Hat
215507	2	OME Sticker
OMEF25008LFT4K	OME	F250/350 2008-2010 4" Lift Kit
Component Parts	Quantity	Component Description
3076	1	Coil Ford 100mm
60121	2	Sport Shock Superduty Front
FK69	1	F250/350 Panhard Brkt
FK80	1	F250/350 Rad Arm Brkt
FK71	1	F250/350 Brake Line Brkt Kit
FK72	1	F250/350 Sway Bar Brkt Kit
FK73	1	F250/350 Bump Stop Spacer Kit
EL077R	2	Spring Ford F250/350
EL40XL	2	XL Leaf Suit EL077R
60122	2	Sport Shock Superduty Rear
OMESB109	2	OME Spring Bush Kit
OMEU80	4	OME U Bolt Washer & Nut
UCB21	2	OME Centre Bolt & Nut
217195	1	OME Hat
21,100	'	OWIE Hat

## **2011+ FORD F250/350 SUPER DUTY KITS**

KIT NUMBER	DESCRIPTION			
OMEF25011LFT3K	OME F250/350	0 2011+ 3" LIFT KIT		
Component Parts	Quantity	Component Description		
3075	1	Coil Ford 75mm		
60121	2	Sport Shock Superduty Front		
FK69	1	F250/350 Panhard Brkt		
FK70	1	F250/350 Rad Arm Brkt		
FK71	1	F250/350 Brake Line Brkt Kit		
FK72	1	F250/350 Sway Bar Brkt Kit		
FK73	1	F250/350 Bump Stop Spacer Kit		
EL077R	2	Spring Ford F250/350		
60122	2	Sport Shock Superduty Rear		
OMESB109	2	OME Spring Bush Kit		
OMEU77	4	OME U Bolt Washer & Nut		
217195	1	OME Hat		
215507	2	OME Sticker		
OMEF25011LFT4K	OME F250/350	2011+ 4" LIFT KIT		
OMEF25011LFT4K Component Parts	OME F250/350	2011+ 4" LIFT KIT  Component Description		
Component Parts	Quantity	Component Description		
Component Parts 3076	Quantity 1	Component Description Coil Ford 100mm		
Component Parts 3076 60121	Quantity 1 2	Component Description Coil Ford 100mm Sport Shock Superduty Front		
Component Parts  3076  60121  FK69	Quantity 1 2 1	Component Description Coil Ford 100mm Sport Shock Superduty Front F250/350 Panhard Brkt		
Component Parts 3076 60121 FK69 FK70	Quantity  1 2 1 1	Component Description Coil Ford 100mm Sport Shock Superduty Front F250/350 Panhard Brkt F250/350 Rad Arm Brkt		
Component Parts  3076 60121 FK69 FK70 FK71	Quantity  1 2 1 1 1 1	Component Description Coil Ford 100mm Sport Shock Superduty Front F250/350 Panhard Brkt F250/350 Rad Arm Brkt F250/350 Brake Line Brkt Kit		
Component Parts  3076 60121 FK69 FK70 FK71 FK72	Quantity  1 2 1 1 1 1 1	Component Description Coil Ford 100mm Sport Shock Superduty Front F250/350 Panhard Brkt F250/350 Rad Arm Brkt F250/350 Brake Line Brkt Kit F250/350 Sway Bar Brkt Kit		
Component Parts  3076 60121 FK69 FK70 FK71 FK72 FK73	Quantity  1 2 1 1 1 1 1 1	Component Description  Coil Ford 100mm  Sport Shock Superduty Front F250/350 Panhard Brkt F250/350 Rad Arm Brkt F250/350 Brake Line Brkt Kit F250/350 Sway Bar Brkt Kit F250/350 Bump Stop Spacer Kit Spring Ford F250/350  XL Leaf Suit EL077r		
Component Parts  3076 60121 FK69 FK70 FK71 FK72 FK73 EL077R	Quantity  1 2 1 1 1 1 1 2	Component Description  Coil Ford 100mm  Sport Shock Superduty Front  F250/350 Panhard Brkt  F250/350 Rad Arm Brkt  F250/350 Brake Line Brkt Kit  F250/350 Sway Bar Brkt Kit  F250/350 Bump Stop Spacer Kit  Spring Ford F250/350		
Component Parts  3076 60121 FK69 FK70 FK71 FK72 FK73 EL077R EL40XL	Quantity  1 2 1 1 1 1 1 2 2 2 2	Component Description  Coil Ford 100mm  Sport Shock Superduty Front F250/350 Panhard Brkt F250/350 Rad Arm Brkt F250/350 Brake Line Brkt Kit F250/350 Sway Bar Brkt Kit F250/350 Bump Stop Spacer Kit Spring Ford F250/350  XL Leaf Suit EL077r		
Component Parts  3076 60121 FK69 FK70 FK71 FK72 FK73 EL077R EL40XL 60122	Quantity  1 2 1 1 1 1 2 2 2 2 2	Component Description  Coil Ford 100mm  Sport Shock Superduty Front F250/350 Panhard Brkt F250/350 Rad Arm Brkt F250/350 Brake Line Brkt Kit F250/350 Sway Bar Brkt Kit F250/350 Bump Stop Spacer Kit Spring Ford F250/350  XL Leaf Suit EL077r Sport Shock Superduty Rear		
Component Parts  3076 60121 FK69 FK70 FK71 FK72 FK73 EL077R EL40XL 60122 OMESB109	Quantity  1 2 1 1 1 1 2 2 2 2 2	Component Description  Coil Ford 100mm  Sport Shock Superduty Front F250/350 Panhard Brkt F250/350 Rad Arm Brkt F250/350 Brake Line Brkt Kit F250/350 Sway Bar Brkt Kit F250/350 Bump Stop Spacer Kit Spring Ford F250/350  XL Leaf Suit EL077r Sport Shock Superduty Rear OME Spring Bush Kit		
Component Parts  3076 60121 FK69 FK70 FK71 FK72 FK73 EL077R EL40XL 60122 OMESB109 OMEU78	Quantity  1 2 1 1 1 1 2 2 2 2 2 4	Component Description  Coil Ford 100mm  Sport Shock Superduty Front F250/350 Panhard Brkt F250/350 Rad Arm Brkt F250/350 Brake Line Brkt Kit F250/350 Sway Bar Brkt Kit F250/350 Bump Stop Spacer Kit Spring Ford F250/350  XL Leaf Suit EL077r Sport Shock Superduty Rear  OME Spring Bush Kit OME U Bolt Washer & Nut		

## **SHOCK ABSORBER SPECIFICATIONS:**

Part Number	Open Length (mm)	Closed Length (mm)	Upper Mount Bush Kit	Lower Mount Bush Kit
60121	620	370	SMP493	110-110-103
60122	785	460	SMP657	110-A42-124
60123	560	340	SMP493	110-110-103

## **SPRING SPECIFICATIONS:**

Part	Bar Dia/	Free He	ight mm	No. of	Coil	Spring	g Rate	OE Spring
Number	mm	A	В	Turns	Weight ka	Lbf/in	N/mm	Rate lbs
2768	20	560	560	11	10.3	450	79	220
3075	21.5	580	580	11.95	13.1	520	91	220
3076	21.5	605	605	11.95	13.1	520	91	220

## **COMPONENTS:**

PART NUMBER	DESCRIPTION
2768	Coil Ford 2005 On
3075	Coil Ford 75mm
3076	Coil Ford 100mm
60121	Sport Shock Superduty Front
60122	Sport Shock Superduty Rear
60123	Sport Shock Superduty Front
EL077R	Spring Ford F250/350
EL40XL	XL Leaf Suit EL077R
FK69	F250/350 Panhard Brkt
FK70	F250/350 Rad Arm Brkt
FK71	F250/350 Brake Line Brkt Kit
FK72	F250/350 Sway Bar Brkt Kit
FK73	F250/350 Bump Stop Spacer Kit
FK74	F250/350 Trim Packer Front
FK80	F250/350 Rad Arm Brkt
FK81	F250/350 Caster Kit
OMESB109	OME Spring Bush Kit
OMEU77	OME U Bolt Washer & Nut
OMEU78	OME U Bolt Washer & Nut
OMEU79	OME U Bolt Washer & Nut
OMEU80	OME U Bolt Washer & Nut
UCB21	OME Centre Bolt & Nut

## **FORD**

### FORD F250 & F350 2008 - 2010

FRONT	DIESEL E	DIESEL ENGINE			
Estimated Lift: 45mm	PART NUMBER	QTY	-		
SPRING: 45MM	2768	1			
NITROCHARGER SPORT	60123	2			
CASTER CORRECTION KIT	FK81 6	1			

FRONT	DIESEL ENGINE				
Estimated Lift: 75 - 100mm	PART NUMBE	PART NUMBER			
SPRING: 75MM	3075	1	1		
NITROCHARGER SPORT	60121	2	2		
SPRING: 100MM	3076	1	1		
NITROCHARGER SPORT	60121	2	2		
PANHARD BRACKET	FK69				
RADIUS ARM DROP BRACKET KIT	FK80				
BRAKELINE BRACKET KIT	FK71		1		
SWAYBAR BRACKET KIT	FK72				
BUMP SPACER KIT	FK73				
TRIM PACKET (10mm)	FK74	3			

REAR	ALL MOI	DDELS		
Estimated Lift: 75mm	PART NUMBER	QTY		
SPRING: MEDIUM LOAD	EL077R	2		
SPRING: CONSTANT 450 KGS	EL077R + EL40XL 4	2+2		
NITROCHARGER SPORT	60122	2		
SPRING BUSH KIT	OMESB109	2		
U BOLTS - NO OVERLOAD LEAF	OMEU79	4		
U BOLTS - WITH OVERLOAD LEAF	OMEU80	4		
EXTRA LEAF	EL40XL	2		
CENTRE BOLT	UCB21 4	2		

#### REMARKS:

- When fitting either 3075 or 3076 it is mandatory to fit Bump Spacer Kit FK73 to prevent the coil from being over stressed.
- 2 OME front shock 60121 is not suitable as an OE replacement. When fitting our longer OME shock 60121 you must fit:
  - FK71 Brakeline Kit to extend / drop the brakelines
  - FK72 Swaybar Kit to lower the front swaybar
  - FK80 Radius Arm Drop Bracket Kit, if not fitted you may over stretch the front brakelines
- 3 When bull bar and / or winch are fitted use FK74 on both coils to restore nominal lift height.
- Where the OE rear leaf spring has an overload leaf fitted, this overload leaf is to be fitted to the OME leaf, EL077R is to have its centre bolt replaced with a longer bolt UCB21 and OE spacer blocks are to be reused.
- Use OMEU79 when fitting to a vehicle without an overload leaf.
  Use OMEU80 when fitting to a vehicle with an overload leaf.
- Fitment of a FK81 Caster Correction Kit will provide approximately 3.5 to 4.0 degrees of extra caster. It is advisable to have a front end alignment carried out to determine if a FK81 kit is required.

## **FORD**

### FORD F250 & F350 2011 ON

FRONT	DIESEL ENGINE			
Estimated Lift: 45mm	PART NUMBER	QTY		
SPRING: 45MM	2768	1		
NITROCHARGER SPORT	60123	2		
CASTER CORRECTION KIT	FK81 6	1		

FRONT	DIESEL ENGINE			
Estimated Lift: 75 - 100mm	PART NUMBER		QTY	
SPRING: 75MM	3075	1	1	
NITROCHARGER SPORT	60121	2	2	
SPRING: 100MM	3076	1	1	
NITROCHARGER SPORT	60121	2	2	
PANHARD BRACKET	FK69			
RADIUS ARM DROP BRACKET KIT	FK70			
BRAKELINE BRACKET KIT	FK71		1	
SWAYBAR BRACKET KIT	FK72			
BUMP SPACER KIT	FK73			
TRIM PACKET (10mm)	FK74	3		

REAR	ALL MODELS		
Estimated Lift: 75mm	PART NUMBER	QTY	
SPRING: MEDIUM LOAD	EL077R	2	
SPRING: CONSTANT 450 KGS	EL077R + EL40XL	2+2	
NITROCHARGER SPORT	60122	2	
SPRING BUSH KIT	OMESB109	2	
U BOLTS - NO OVERLOAD LEAF	OMEU77	4	
U BOLTS - WITH OVERLOAD LEAF	OMEU78	4	
EXTRA LEAF	EL40XL	2	
CENTRE BOLT- OVERLOAD ONLY	UCB21 4	2	

#### **REMARKS:**

- When fitting either 3075 or 3076 it is mandatory to fit Bump Spacer Kit FK73 to prevent the coil from being over stressed.
- OME front shock 60121 is not suitable as an OE replacement. When fitting our longer OME shock 60121 you must fit:
  - FK71 Brakeline Kit to extend / drop the brakelines
  - FK72 Swaybar Kit to lower the front swaybar
  - FK70 Radius Arm Drop Bracket Kit, if not fitted you may over stretch the front brakelines
  - When bull bar and / or winch are fitted use FK74 on both coils to restore nominal lift height.
  - Where the OE rear leaf spring has an overload leaf fitted, this overload leaf is to be fitted to the OME leaf, EL077R is to have its centre bolt replaced with a longer bolt UCB21 and OE spacer blocks are to be reused.
  - Use OMEU77 when fitting to a vehicle without an overload leaf.
  - Use OMEU78 when fitting to a vehicle with an overload leaf.
  - Fitment of a FK81 Caster Correction Kit will provide approximately 3.5 to 4.0 degrees of extra caster. It is advisable to have a front end alignment carried out to determine if a FK81 kit is required.