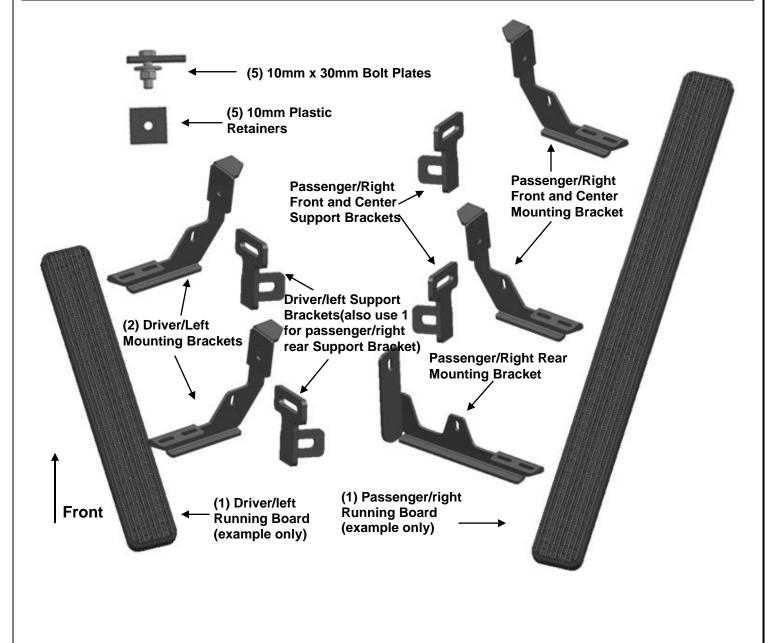
### PARTS LIST:

Item	Qty	Description	ltem	Qty	Description
#1	1	Driver/left Running Board (Short)	#12	5	10-1.5mm Hex Nuts
#2	1	Passenger/right Running Board (Long)	#13	5	8-1.25mm x 25mm Hex Bolts
#3	2	Driver/left Side Mounting Brackets	#14	10	8mm x 24mm x 2mm Flat Washers
#4	2	Passenger/right Front and Center Mounting Brackets	#15	5	8mm Lock Washers
#5	1	Passenger/right Rear Mounting Bracket	#16	5	8mm Hex Nuts
#6	3	Driver/Left Support Brackets (also use 1 for passenger/right rear Support Bracket)	#17	10	6-1.0mm x 20mm T-Bolts
#7	2	Passenger/right Front and Center Support Brackets	#18	10	6-1.mm x 25mm Hex Bolts
#8	5	10mm Bolt Plates	#19	30	6mm x 22mm x 2mm Flat Washers
#9	5	10mm Plastic Retainers	#20	10	6mm Lock Washers
#10	5	10mm x 27mm x 3mm Flat Washers	#21	10	6mm Hex Nuts
#11	5	10mm Lock Washers	#22	10	6mm Nylon lock Nuts

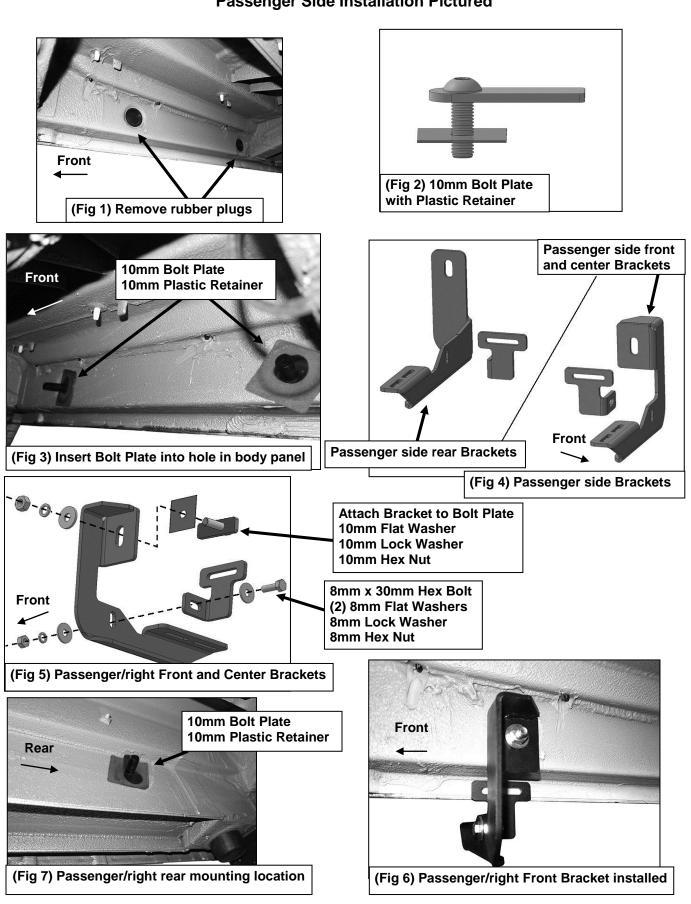


### **PROCEDURE:**

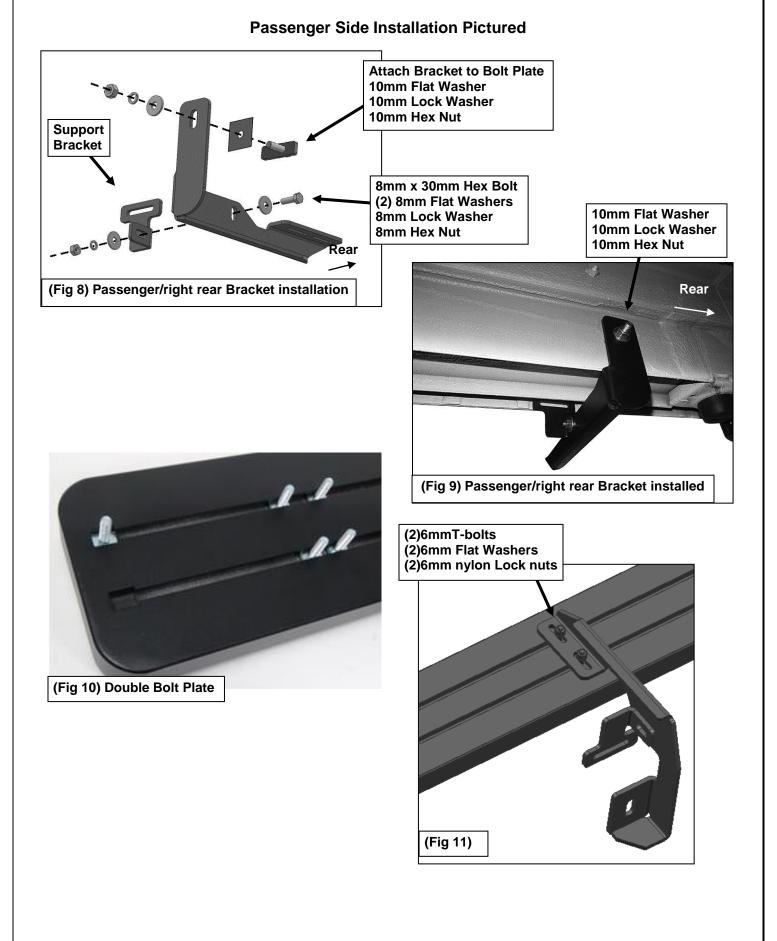
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DRILLING IS REQUIRED. ASSISTANCE IS RECOMMENDED.

- 1. Starting on the passenger/right side of the vehicle, locate the factory hole in the inner body panel closest to the front tire opening, (Figure 1). Remove the rubber plug. NOTE: Mounting locations may be covered with heavy undercoating.
- 2. Select (1) 10mm Bolt Plate and (1) 10mm Plastic Retainer, (Figure 2). Partially thread the Retainer onto the Bolt Plate. Insert Bolt Plate into the hole in the inner body panel, (Figure 3). Once the Bolt Plate is inserted, hold the Bolt end with one hand and tighten the Plastic Retainer with your other hand until it is tight against the body panel. IMPORTANT: The Plastic Retainer is designed to prevent the Bolt Plate from falling into the body panel and to aid in Bracket installation.
- 3. Select (1) Passenger/right Front or Center Mounting Bracket, (Figure 4). Attach the Bracket to the Bolt Plate with (1) 10mm Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, (Figures 5 & 6). Do not tighten hardware at this time.
- 4. Next, select (1) Passenger/right Front and Center Support Bracket. Attach the Support Bracket to the back of the front Mounting Bracket with (1) 8mm x 25mm Hex Bolt, (2) 8mm Flat Washers, (1) 8mm Lock Washer and (1) 8mm Hex Nut, (Figures 4—6). Line up the mounting flange on the Support Bracket with the <u>back</u> of the pinch weld, (Figure 6).
- 5. Repeat **Steps 2—5** to install the passenger side center Bracket and Support Bracket.
- Move along the body to the last mounting hole close to the rear tire opening, (Figure 7). Repeat Steps 2—5 to install the unique passenger/right rear Mounting Bracket., (Figures 8 & 9)
- 7. Select the long passenger side Running Board. Slip (6)6mm T-bolts into bottom channel(4 Bolts per channel)(Figure 10). Carefully position the Running Board onto the (3) Mounting Brackets. IMPORTANT: Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result. Attach the Running Board to the Mounting Brackets with (6)6mm flat washers and (6) 6mm nylon lock nuts (Figures 11). Do not tighten at this time.
- 8. Level and adjust the Running Board and fully tighten the Bracket to vehicle hardware only.
- 9. Make sure the Brackets are level to the vehicle. Line up the slots on each Support Bracket with the back of the pinch weld. Mark the location of the slots onto the pinch weld, (Figure 12). IMPORTANT: Do not drill too close to the bottom edge of the pinch weld. Adjust Support Brackets and/or Mounting Brackets to move slot in support bracket up away from the bottom edge of the pinch weld.
- 10. Once the Running Board and Brackets are properly adjusted and slot locations marked, remove the Running Board and Support Brackets. Use a 1/4" drill bit to drill the (2) holes through the pinch weld for each Support Bracket, (Figure 12). NOTE: Drill holes toward outer ends of slot. Avoid drilling through welds in pinch weld.
- Attach each Support Bracket to the pinch weld with (2) 6mm Hex Bolts, (4) 6mm Flat Washers, (2) 6mm Lock Washers and (2) 6mm Hex Nuts, (Figures 13, 14, 17 & 18). Repeat this Step to attach all Support Brackets. Tighten the hardware attaching the Support Brackets to the vehicle only.
- Move to the driver side of the vehicle, (Figure 17). Repeat Steps 2—5 to install the driver side front and rear Mounting Brackets and Support Brackets, (Figures 16—18). NOTE: The Driver side front and rear Brackets are identical.
- Select the driver/left Running Board. Repeat Steps 7—12 to drill the pinch weld and to install the Running Board.(IMPORTANT: Just need (4)6mm T-bolts, (4)6mm flat washers and (4) 6mm nylon lock nuts to install the running board on the driver side).
- 14. Check the driver/left Running Board for level then fully tighten all hardware.
- **15.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

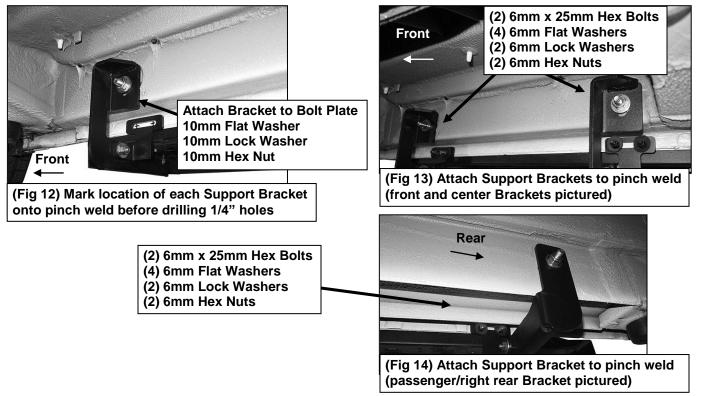
**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Use Mild soap to clean the Running Board.



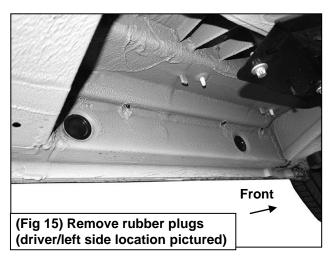
# Passenger Side Installation Pictured



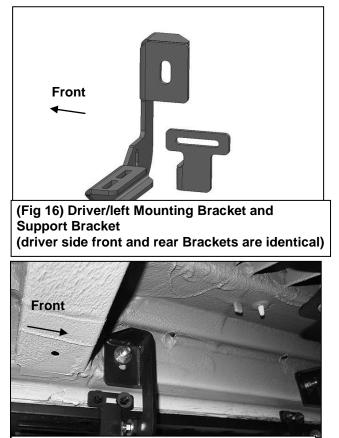
## **Passenger Side Installation Pictured**



## **Driver Side Installation Pictured**







(Fig 18) Driver/left side rear Brackets installed