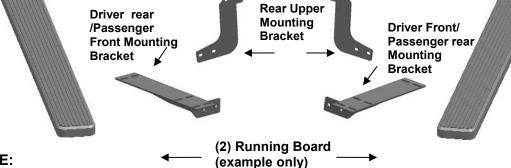
IB(5",4")RUNNING BOARD 01-04 TOYOTA TACOMA DOUBLE CAB

PARTS LIST:

Item	QTY	Description	Item	QTY	Description
#1	2	Running Board(use for left or right)	#10	12	10mm Lock Washers
#2	2	Front Upper Mounting Brackets (DFM/PFM)	#11	12	10mm Hex Nuts
#3	2	Rear Upper Mounting Brackets (DRM/PRM)	#12	8	8-1.25mm x 25mm Hex Head Bolts
#4	2	Driver Front/Passenger Rear Mounting Brackets (DFB/PRB)	#13	16	8mm Flat Washers
#5	2	Driver Rear/Passenger Front Mounting Brackets (PFB/DRB)	#14	8	8mm Lock Washers
#6	4	10-1.5mm x 25mm Hex Bolt	#15	8	8mm Hex Nuts
#7	8	10-1.5mm x 35mm Hex Bolt	#16	24	6mm T-Bolts
#8	16	10mm Large Flat Washers	#17	24	6mm Flat Washers
#9	8	10mm Flat Washers	#18	24	6mm Lock Nuts
		Driver Front/ Passenger rear Mounting Bracket			Driver rear /Passenger Front Mounting Bracket

Front Upper Mounting Bracket



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS RECOMMENDED.
- 2. Starting on the driver side front of the vehicle, locate the (3) mounting holes in the body support. Partially attach a front upper Mounting Bracket to the center mounting hole in the vehicle using (1) 10mm x 25mm Hex Bolt, (2) 10mm x 20mm OD x 2mm Large Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut. Use the included (2) 8mm x 25mm Hex Head Bolts, (2) 8mm Lock Washers, (4) 8mm Flat Washers and (2) 8mm Hex Nuts in the remaining inner and outer mounting holes. Snug but do not tighten hardware at this time.
- Select a driver front lower bracket, attach to the front upper bracket with (2)10mmx35 Hex bolts,(4)10mm flat washers,(2)10mm lock washers and (2)10mm Hex nuts (Figure 3) .Snug but do not tighten hardware at this time

NOTE: THE DRIVER FRONT LOWER BRACKET AND THE PASSENGER REAR LOWER BRACKET ARE UNIVERSAL.

- 4. Repeat Step 2 &3 to install the rear driver's side Mounting Brackets.
- Select a Running Board. Slip(12) 6mm T-bolts into each bottom channel(Figure 4). Carefully position the Running Board onto the (2) Mounting Brackets. IMPORTANT: Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result. Attach the Running Board to the Mounting Brackets with(6) 6mm T-bolts,(6)6mm flat washers and (6)6mm lock nuts (Figures 4). Do not tighten at this time..
- 6. Level and adjust Running Board properly and tighten all hardware.
- 7. Repeat Steps 2-6 for installing passenger Running Board.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

