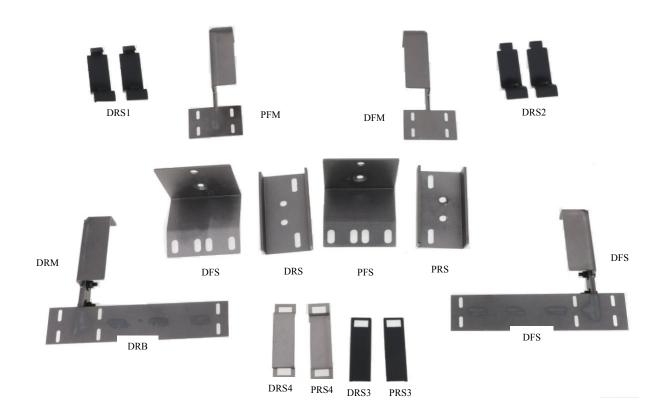
### **PARTS LIST:**

QTY	Description	Item	QTY	Description
1	Driver/Left Sidebar	#16	2	M12 Plastic Retainer
1	Passenger/Right Sidebar	#17	2	M12x40 Hex Scoket Bolt
2	Driver/Left Front Support Bracket (DFS)	#18	4	M12x40 Hex Bolt
2	Driver/Left Rear Support Bracket (DRS)	#19	8	M12 Lock Washer
2	Rear U Bracket (95-98 Model) (DRS4)	#20	12	M12 Flat Washer
2	Straight Brackets (98-03 Model) (DRS3)	#21	8	M12 Hex Nut
2	Rear Top Clamp (DRS2)	#22	4	M10x30 Hex Bolt
2	Rear Bottom Clamp (DRS1)	#23	4	M10x45 Hex Bolt
1	Driver Front Mounting Bracket (DFM)	#24	8	M10 Lock Washer
1	Driver Rear Mounting Bracket (DRM)	#25	12	M10 Flat Washer
1	Passenger Front Mounting Bracket (PFM)	#26	4	M10 Hex Nut
1	Passenger Rear Mounting Bracket (PRM)	#27	1_	Wrench
1	Driver Rear Bar Bracket (DRB)	#28	20	M6 Square Hex Bolt
1	Passenger Rear Bar Bracket (PRB)	#29	20	M6 Flat Washers
2	M12X40 Bolt Plate	#30	20	M6 Nylon Lock Nuts
	1 2 2 2 2 2 2 1 1 1 1 1	1 Driver/Left Sidebar 1 Passenger/Right Sidebar 2 Driver/Left Front Support Bracket (DFS) 2 Driver/Left Rear Support Bracket (DRS) 2 Rear U Bracket (95-98 Model) (DRS4) 2 Straight Brackets (98-03 Model) (DRS3) 2 Rear Top Clamp (DRS2) 2 Rear Bottom Clamp (DRS1) 1 Driver Front Mounting Bracket (DFM) 1 Driver Rear Mounting Bracket (DRM) 1 Passenger Front Mounting Bracket (PFM) 1 Passenger Rear Mounting Bracket (PRM) 1 Driver Rear Bar Bracket (DRB) 1 Passenger Rear Bar Bracket (PRB)	1 Driver/Left Sidebar #16  1 Passenger/Right Sidebar #17  2 Driver/Left Front Support Bracket (DFS) #18  2 Driver/Left Rear Support Bracket (DRS) #19  2 Rear U Bracket (95-98 Model) (DRS4) #20  2 Straight Brackets (98-03 Model) (DRS3) #21  2 Rear Top Clamp (DRS2) #22  2 Rear Bottom Clamp (DRS1) #23  1 Driver Front Mounting Bracket (DFM) #24  1 Driver Rear Mounting Bracket (DRM) #25  1 Passenger Front Mounting Bracket (PFM) #26  1 Passenger Rear Mounting Bracket (PRM) #27  1 Driver Rear Bar Bracket (DRB) #28  1 Passenger Rear Bar Bracket (PRB) #29	1       Driver/Left Sidebar       #16       2         1       Passenger/Right Sidebar       #17       2         2       Driver/Left Front Support Bracket (DFS)       #18       4         2       Driver/Left Rear Support Bracket (DRS)       #19       8         2       Rear U Bracket (95-98 Model) (DRS4)       #20       12         2       Straight Brackets (98-03 Model) (DRS3)       #21       8         2       Rear Top Clamp (DRS2)       #22       4         2       Rear Bottom Clamp (DRS1)       #23       4         1       Driver Front Mounting Bracket (DFM)       #24       8         1       Driver Rear Mounting Bracket (DRM)       #25       12         1       Passenger Front Mounting Bracket (PFM)       #26       4         1       Passenger Rear Mounting Bracket (PRM)       #27       1         1       Driver Rear Bar Bracket (DRB)       #28       20         1       Passenger Rear Bar Bracket (PRB)       #29       20



### **INSTALLATION INSTRUTION:**

# REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

- 1. Install the Bar Brackets on the Drive sidebar & Passenger sidebar, as shown Figure 1A & 1B.
- 2. Select the passenger Sidebar assembly and place it on a clean working area. Attach the front Mounting Bracket to the Sidebar assembly using the included (1) M12 x 50mm Flat Head Bolts, (Figure 2).NOTE: Use the counter sunk hole to attach the Sidebar to the front Mounting Bracket.
- 3. Bolt the rear Mounting Bracket to the Sidebar assembly using the included (1) M12x50mm Hex Bolt, (1) M12 Lock Washer and (1) M12 Flat Washer, (Figure 3).NOTE: Make sure the rear Mounting Bracket is

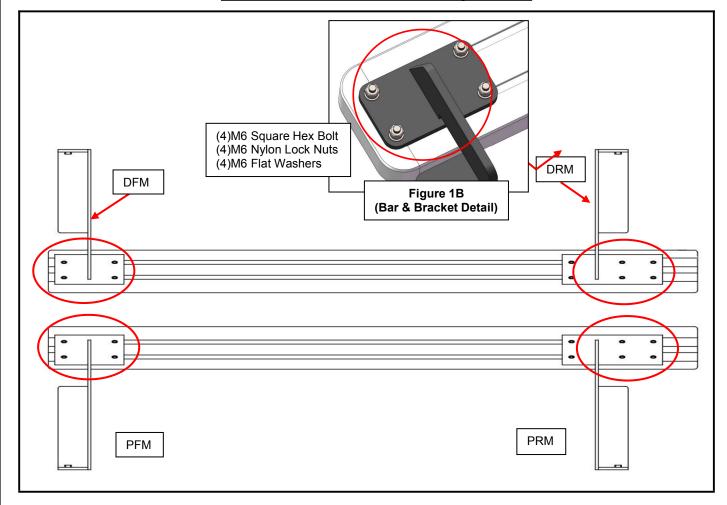
95-04 Toyota Tacoma Ext Cab (4Wd Or Prerunner 2/4Wd)

- positioned so the (2) vertical slots on the Bracket are forward, (toward front of vehicle). Use the bottom round hole on the Bracket to bolt the Bracket to the Sidebar.
- 4. Next, locate the factory rectangular hole in the frame towards the front of the vehicle. Thread (1) 12mm Plastic Retainer part way onto (1) M12 Bolt Plate, (Figure 4B). Insert the M12 Bolt Plate and Retainer into the hole in the side of the frame, (Figure 4A). Once inserted, thread the Plastic Retainer down tight against the side of the frame. IMPORTANT: The Plastic Retainer is designed to prevent the Bolt Plate from falling into the frame channel and to aid in mounting the Bracket.
- 5. With assistance, position the Sidebar assembly and Brackets up to the vehicle frame and place top hole of front Mounting Bracket over previously installed Bolt Plate. Secure the Mounting Bracket to the Bolt Plate with the included (1) M12 Lock Washer, (1) M12 Flat Washer and (1) M12 Hex Nut, (Figure 5). Do not tighten hardware at this time.
- 6. Select (1) Rear Top Clamp and place it in position on top of the frame channel. Depending on your vehicle, place either the Straight Bracket or the Rear U Bracket on the inside of the frame and hook it over the Top Clamp.IMPORTANT: Hook on the Top Clamp should be facing up. Hook Bottom Clamp into the Connector Bracket.NOTE: Hook on the Rear Bottom Clamp should be facing downward, (Figure 6 & 7).95-98 Extended Cab Models: Place Offset Connector Bracket against backside of frame on the passenger side and Straight Connector Bracket against the backside of the frame on the passenger and driver side.
- 7. With assistance, hold the 3pc Clamp Assembly in place while you lift up the Sidebar assembly and Rear Mounting Bracket. Line up the top and bottom mounting holes with the top and bottom Clamps and bolt together using the included (2) M10x45mm Hex Bolts, (2) M10 Lock Washers and (2) M10 Flat Washers, (Figure 8).Do not tighten hardware at this time.
- 8. Return to the front Bracket and line up one of the slots in the bottom of the front Mounting Bracket with the factory hole in the cross member. Bolt the Bracket to the cross member with the included (1) M12x40mm Hex Bolt, (1)M12 Lock Washer, (1) M12 Flat Washer and (1) M12 Hex Nut, (Figure 5).
- **9.** Level and align Sidebar properly and tighten all hardware.
- **10.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

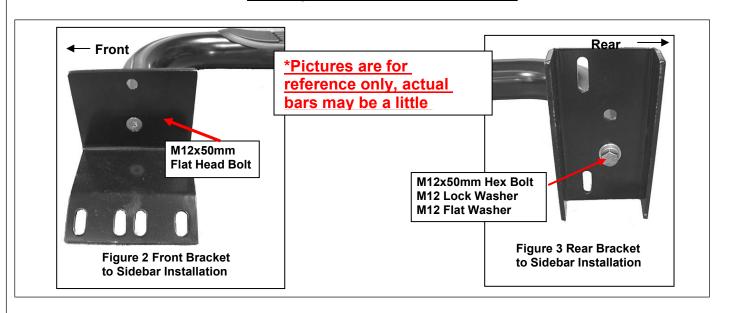
**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For Polished Finishes**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

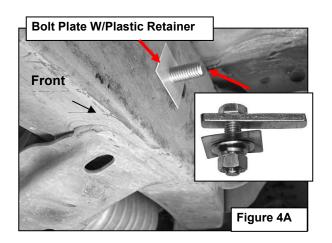
For black finishes: Mild soap may be used to clean the Running Board.

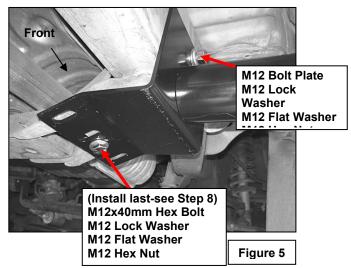
## Sidebar & Bar Bracket Assembly Shown:

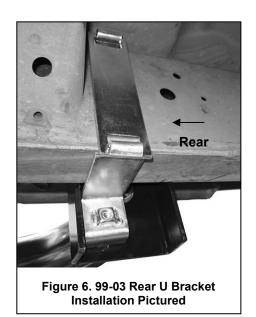


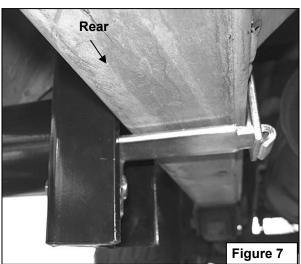
### Passenger Sidebar Installation Shown:











(6)6mmT-bolts

\*Pictures are for reference only, actual bars may be a little

