PARTS LIST:

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Item	QTY	Description	Item	QTY	Description
#01	2	STEP BOARD, PASSENGER (1) AND DRIVER (2)	#08	6	CT9v2E Colf Tanning Corous
#02		STEP BOARD, PASSENGER (1) AND DRIVER (2)		0	ST8x25 Self Tapping Screw
#03	2	Front Bracket (DFM/PFM)	#09	18	M8 Flat Washers
#04	2	Left Center/Rear Bracket Passenger (DCM/PRM)	#10	12	M8 Lock Washers
#05	2	Right Center/Rear Bracket Passenger (DRM/PRM)	#11	12	M6 Square Hex Bolt
#06	12	M8X1.25-25mm Hex Bolt	#12	12	M6 Nylon Lock Nuts
#07	6	M8 Hex Nuts	#13	12	M6 Flat Washers



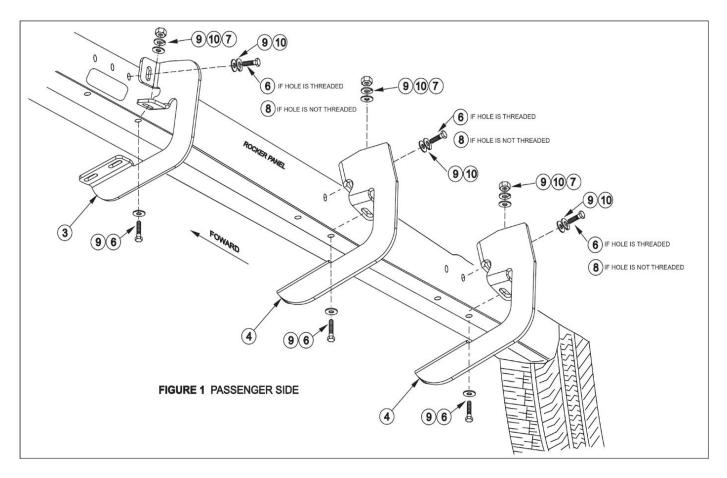
INSTALLATION INSTRUTION:

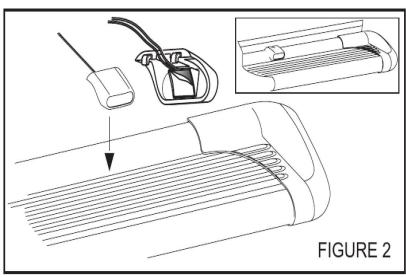
- 1. Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning. If desired, for this vehicle application, the Sure-Grip Gap Strip Kit (part #27-9907) can be purchased and used with the Sure-Grip running boards.
- 2. Remove any tape on the inside of rocker panel that covers the mounting holes. **NOTE**: M8 self tapping bolts replace one 8mm bolt per bracket if the factory holes are not tapped for 8mm bolts.
- 3. Attach brackets to underside of body panel as shown. Leave loose. SEE FIGURE1.
- 4. Insert square head bolts as shown (3 per slot,6 per Step board/Running board).SEEFIGURES 3 AND 4.NOTE:For lighted boards,run wiring harness prior to attaching board to brackets (refer to Step6) SEE FIGURES 7.Run longer wire harness on passenger side.
- **5.** For Sure-Grip Running Boards, if purchased, slide closure strip as shown. Set lights (if purchased) in appropriate location. Attach to Sure-Grip Running Board as shown. **SEE FIGURE2**. Drill hole through plastic strip and run wires as shown. **SEE FIGURE5**
- **6.** Attach board to brackets as shown . Make sure board and brackets are properly aligned and tighten .fasteners.Recommended torque values are 16 Ft. Lbs. for 8mm fasteners, 5 Ft. Lbs. For M8 self tapping bolts, and 10 Ft. Lbs. for M6 square head fasteners.**SEE FIGURE 6** .**NOTE:**For lighted version of Molded Step Board, remove plastic cover from each end of under side of board. Proceed to **Steps 7-8.**
- **7.** Under-coat board, brackets and electrical wires, connections and lenses for harsh weather conditions. Reinstall plastic cover on underside of Step boards.**INSTALLATION IS COMPLETE.**

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

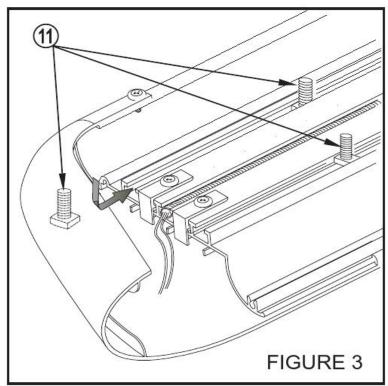
For Polished Finishes: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

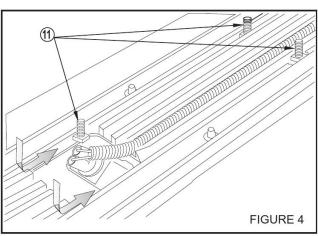
For black finishes: Mild soap may be used to clean the Running Board.

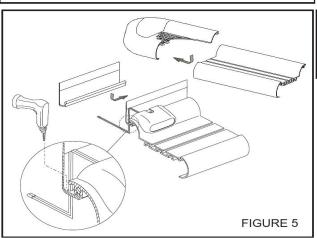


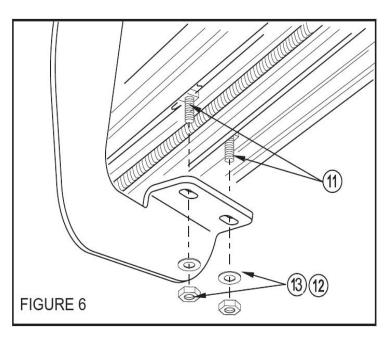


 $\label{eq:Board} IB(5",\!4)) \ RUNNING \ BOARD$ For 03-15 FORD EXPEDITION (Excl. EL model)









*Pictures are for reference only, actual bars may be a little