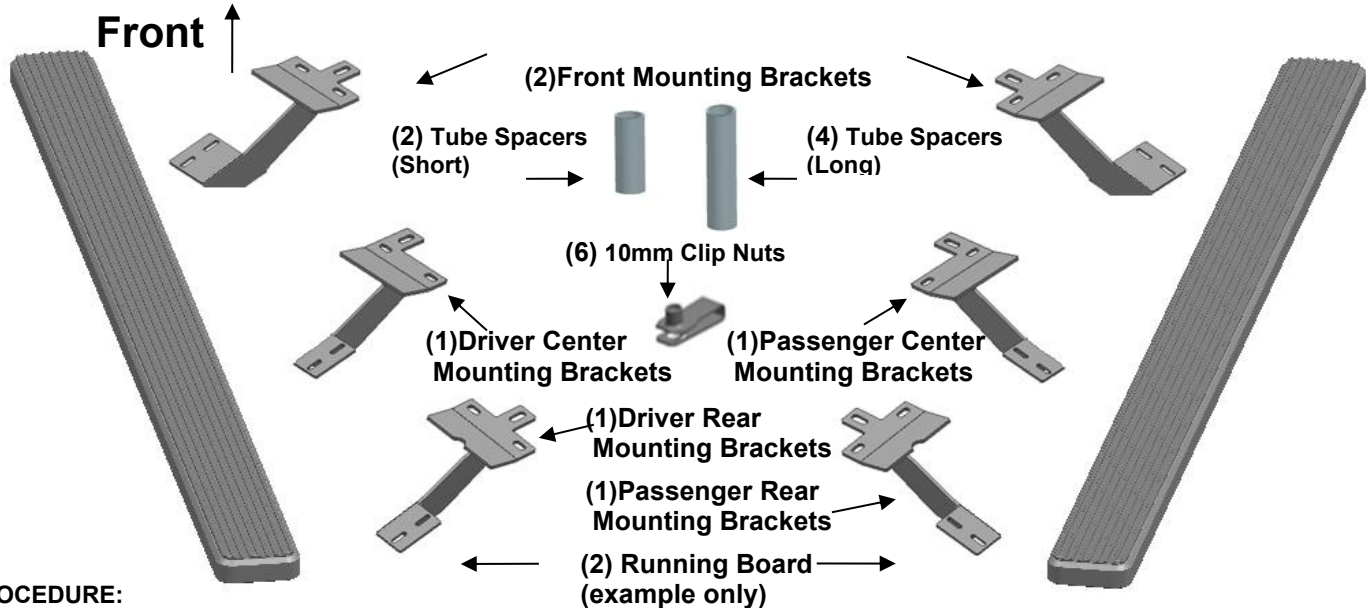


PARTS LIST:

Item	QTY	Description	Item	QTY	Description
#1	2	Running Board(use for left or right)	#10	2	10-1.50mm x 100mm Hex Head Bolts
#2	2	Front Mounting Brackets (use for left or right)	#11	12	10-1.50mm x 30mm Hex Head Bolts
#3	1	Driver/Left Center Mounting Brackets	#12	30	10mm ID x 20mm OD x 2mm Flat Washers
#4	1	Passenger/Right Center Mounting Brackets	#13	18	10mm Lock Washers
#5	1	Driver/Left Rear Mounting Brackets	#14	6	10-1.50mm Clip Nuts
#6	1	Passenger/Right Rear Mounting Brackets	#15	12	10mm Hex Nuts
#7	4	Tube Spacers(long)	#16	12	6-1.0mm x 20mm T-Bolts
#8	2	Tube Spacers(short)	#17	12	6mm x 22mm OD x 2mm Flat Washers
#9	4	10-1.50mm x 120mm Hex Head Bolts	#18	12	6mm Lock Nuts



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. From underside of vehicle locate the two Christmas trees fasteners in the front and two in the back. Use a flat screw driver and a pair of pliers to remove Christmas trees fasteners from side panel, and then remove plastic brackets with studs from pinch weld (**Figure 1B**).
NOTE: Some 08 Models may be equipped with side valance (**Figure 1A**); if so you will need to permanently remove it from vehicle .
3. Locate the two front factory holes on the driver side floor panel located by the front tire. With the threaded nut facing up, insert (1) 10mm Clip Nut through larger hole. Orient Clip Nut to engage in the smaller hole (**Figure 2**).
4. Partially hang a front Mounting Bracket to pinch weld using (2) 10mm x 30mm Hex Head Bolts, (2) 10mm Hex Nuts,(2) 10mm Lock Washers, and (4) 10mm Flat Washers (**Figure 3**).
5. Place (1) short Tube Spacer between the tab on the Mounting Bracket and the already installed Clip Nut. Insert (1) 10mm x 100mm Hex Head Bolt through tab on the Mounting Bracket and Tube Spacer and to Clip Nut (**Figure 4**). Do not tighten at this time.
6. Repeat **Steps 2 – 5** for driver center and driver rear Mounting Brackets. Depending upon your vehicle, the center factory hole might be too small for the Clip Nut, file the Clip Nut until you are able to mount it. **NOTE:** You will be using a long Tube Spacers with 10mm x 120mm Hex Head Bolts on the center and rear Mounting Brackets.
7. Once all three Mounting Brackets are partially mounted, Select a Running Board. Slip(12) 6mm T-bolts into each bottom channel(**Figure 5**). Carefully position the Running Board onto the (3) Mounting Brackets. **IMPORTANT:** Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result. Attach the Running Board to the Mounting Brackets with(2) 6mm T-bolts,(2)6mm flat washers and (2)6mm lock nuts (**Figures 6**). Do not tighten at this time.
8. Level and adjust Running Board properly and tighten all hardware.
9. Repeat Steps 2—7 for passenger/right Running Board installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

IB(5",4")RUNNING BOARD
06-10 FORD EXPLORER 4 DOOR

For Polished Finishes: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

For Black Finishes: Mild soap may be used to clean the Running Board.

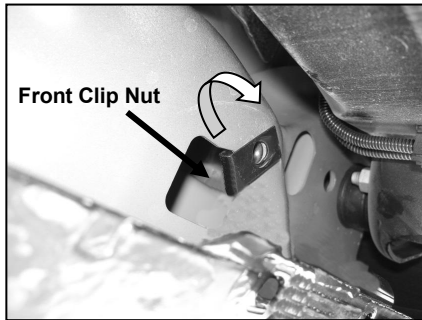
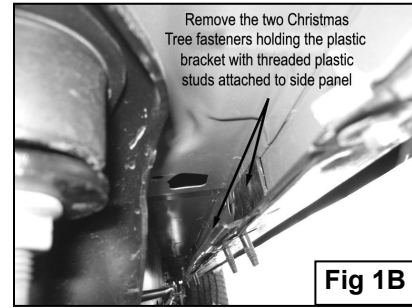
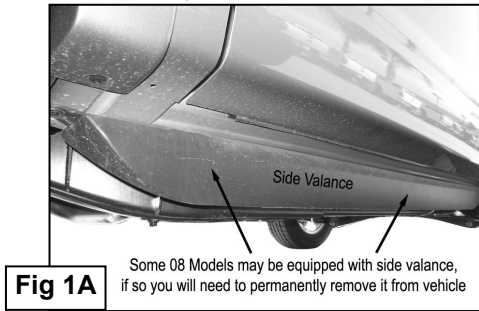


Figure 2A

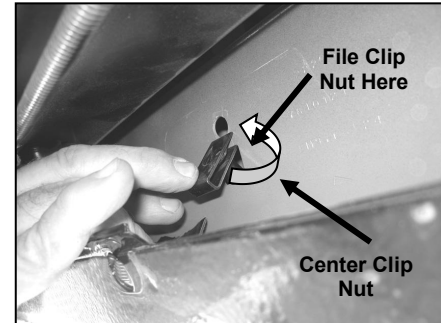


Figure 2B

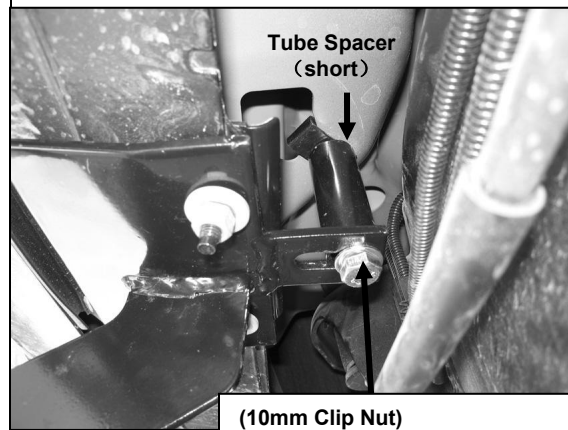
Driver Side Front Mounting Bracket Shown



- 10mm x 30mm Hex Head Bolts
- 10mm Flat Washers
- 10mm Lock Washers
- 10mm Hex Nuts

Figure 3

Driver Side Front Mounting Bracket Shown



- (10mm Clip Nut)
- 10mm x 100mm Hex Head Bolt
- 10mm Lock Washer
- 10mm Flat Washer

Figure 4

