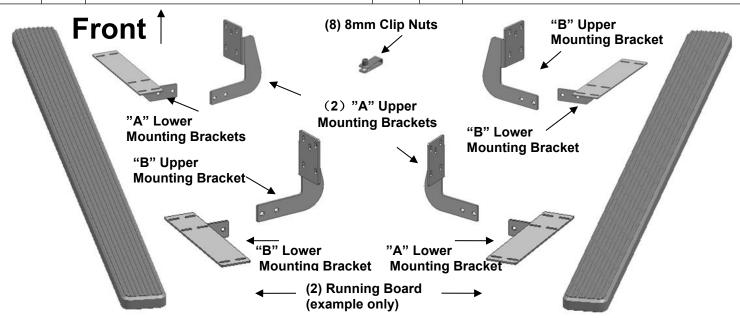
PARTS LIST:

Item	QTY	Description	Item	QTY	Description
#1	2	Running Board(use for left or right)	#9	12	8mm Lock Washers
#2	2	"A" Upper Mounting Brackets(Use for Driver Front/Passenger Rear)	#10	8	10mm x 30mm Hex Bolts
#3	2	"B" Upper Mounting Brackets(Use for Driver Rear/Passenger Front)	#11	16	10mm Flat Washers
#4	2	"A" Lower Mounting Brackets(Use for Driver Front/Passenger Rear)	#12	8	10mm Lock Washers
#5	2	"B" Lower Mounting Brackets(Use for Driver Rear/Passenger Front)	#13	8	10mm Hex Nuts
#6	8	8mm Clip Nuts	#14	24	6mm T-Bolts
#7	12	8mm x 30mm Hex Bolts	#15	24	6mm Flat Washers
#8	12	8mm Flat Washers	#16	24	6mm Lock Nuts



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.
- 2. Starting on the driver side-front of the vehicle, Locate on the backside of the rocker panel three locations where the plastic fascia is cut out. Select (2) 8mm Clip Nuts, Insert Clip Nuts one at a time into the hole. Just above the clip nut locations remove plug to expose threaded hole. NOTE: Threaded nut must go towards the inside of the side panel, (Figures 1).
- **3.** Partially attach (1)driver front upper Mounting Bracket ("A") to the Clip Nuts with the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2)8mm Flat Washers, to the threaded hole using (1)8mmx30mm Hex bolt, (1) 8mm Lock Washers and (1)8mm Flat Washer, (Figure 1).
- **4.** Select a driver front lower bracket and bolt to the upper bracket with included (2) 10mm x 30mm Hex Bolts, (4) 10mm Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts, (**Figure 1&3**). Do not tighten hardware at this time.
- **5.** Move along the vehicle to the next(Rear) mounting location. Repeat **Steps 2—4** to install (1) Driver rear upper and lower Mounting Bracket in the rear location. Do not tighten hardware at this time.

IB(5",4")RUNNING BOARD 2001-2006 Ford Explorer Sport Trac

- 6. Select a Running Board. Slip(12)6mm T-bolts into each bottom channel(Figure 2). Carefully position the Running Board onto the (2) Mounting Brackets. IMPORTANT: Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result. Attach the Running Board to each Mounting Brackets with(6) 6mm T-bolts,(6)6mm flat washers and (6)6mm lock nuts (Figures 3). Do not tighten at this time.
- 7. Level and adjust Running Board properly and tighten all hardware.
- **8.** Repeat **Steps 2—7** for passenger/right Running Board installation.
- 9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For Polished Finishes: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

For Black Finishes: Mild soap may be used to clean the Running Board.

Install 2 clip nuts (2)10mmx30mm Hex bolts (4)10mm Flat Washers (2)10mm Lock Washers (2)10mm Lock Nuts (Fig 1)



(Fig 2) Slip 6mm T-bolts into the bottom channel

