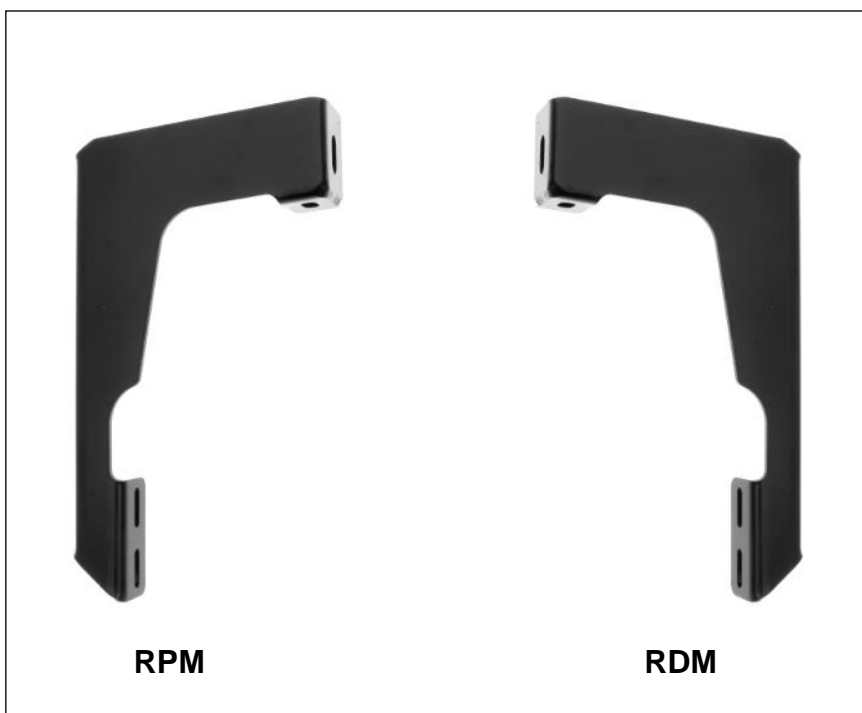




IB(6",5",4")REAR STEP
For 2014-2018 DODGE PROMASTER VAN 136"/159" WHEEL BASE (FULL SIZE)
Rev:20181101

PARTS LIST:

Item	QTY	Description	Item	QTY	Description
#01	1	Rear Step	#07	2	M12 Lock Washers
#02	1	Driver/left Frame Mounting Bracket(RDM)	#08	2	M12 Hex Nuts
#03	1	Passenger/right Frame Mounting Bracket(RPM)	#09	4	M6X1.0 Nylon Lock Nuts
#04	2	M12 Bolt Plates	#10	4	M6X1.0 - 20mm T-Bolts
#05	2	12mm Plastic Retainers	#11	4	M6 Flat Washers
#06	2	M12 Flat Washers			



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. INSTALLATION MAY INTERFERE WITH FACTORY OR AFTERMARKET TOW HITCH AND/OR BACKUP SENSOR OPERATION.

WARNING: ALLOW TIME FOR THE MUFFLER TO COOL COMPLETELY BEFORE INSTALLING REAR BUMPER GUARD BRACKETS.

1. Starting on the passenger side of the vehicle, locate the square hole in end of the rear frame channel, **(Figure 1)**. **NOTE:** Remove rubber plug if equipped. Next, remove the factory hex nut attaching the bottom bumper bracket bolt to the frame channel inside the rear tow hook.
2. Insert (1) 12mm Bolt Plate into the square hole in the bottom of the frame channel, **(Figures 1 & 2)**. Use the included 12mm Plastic Retainer to help hold the Bolt Plate in place in the frame.
3. Select the passenger/right side Frame Mounting Bracket. Attach the Bracket to the Bolt Plate with the included M12 Flat Washer, M12 Lock Washer and M12 Hex Nut, **(Figure 3)**. Reuse the factory hex nut to attach the mounting tab on the Bracket to the bumper bracket bolt. Do not fully tighten hardware at this time.
4. Repeat **Steps 1—3** to install the driver side Bracket.
5. Select the Rear Step. Slip (2)M6 T-bolts into each bottom channel **(Figure 4)**. Carefully position the Rear Step onto the (1) Mounting Brackets. **IMPORTANT:** Do not slide, (front to back), the Rear Step on the Brackets or damage to the finish may result. Attach the Rear Step to Mounting

Brackets with (2) M6 T-bolts, (2)M6 flat washers and (2)M6 nylon lock nuts **(Figure 5)**. Do not tighten at this time.

- Align and adjust the Rear Step as necessary and fully tighten all hardware. **NOTE: Torque all M6 nylon lock nuts to 7 lb-ft.**
- Do periodic inspections of the installation to make sure that all hardware is secure and tight.

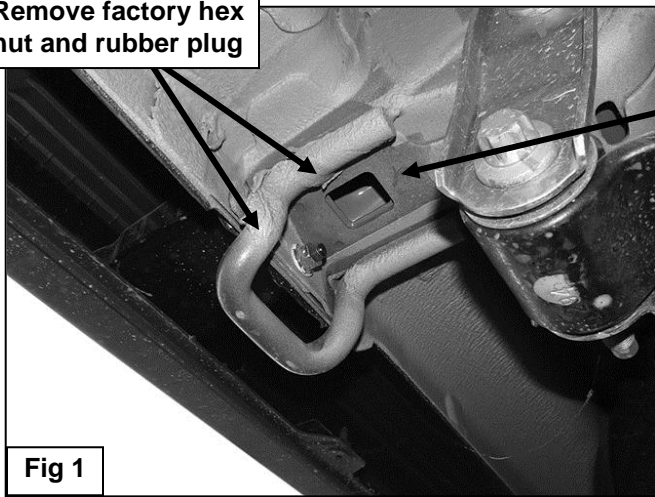
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For Polished Finishes: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Rear Step.

For Black Finishes: Mild soap may be used to clean the Rear Step.

Passenger Side Installation Pictured

Remove factory hex nut and rubber plug



Remove excess sealant as necessary to clear bracket for proper fitment



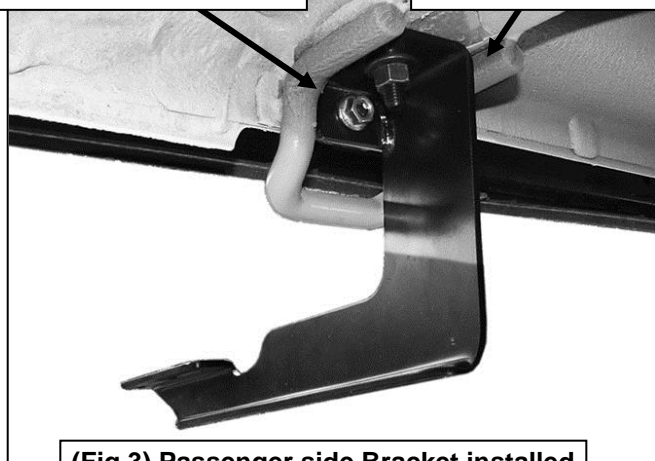
(Fig 2) 12mm Bolt Plate



(Fig 4) Slip M6 T-bolts into the bottom channel

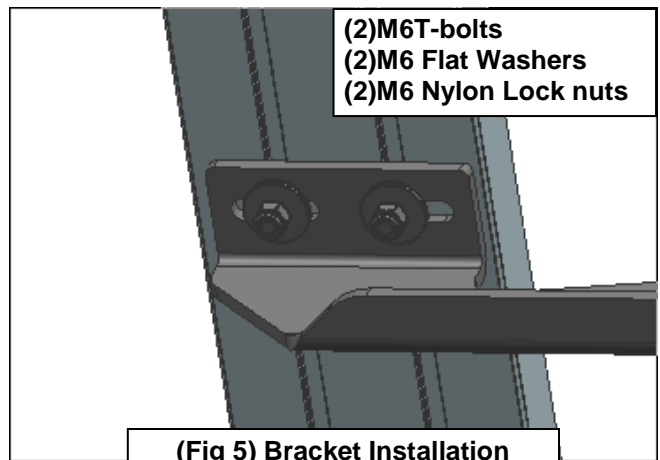
Reuse factory bumper bolt hardware

M12 Flat Washer
M12 Lock Washer
M12 Hex Nut



(Fig 3) Passenger side Bracket installed

(2)M6T-bolts
(2)M6 Flat Washers
(2)M6 Nylon Lock nuts



(Fig 5) Bracket Installation