

Installation Instructions for IB-C271

by APS Auto Parts Specialist Inc.

Application: For 2002-2013 Cadillac Escalade
Estimated Time: 1 to 2 hours



Disclaimer: Instructions intended for persons aged 18+ please do not attempt without adult supervision. Instructions are not intended to replace professional installation. Damage from improper installation, misuse or modification to the product voids the manufacturer's warranty.

PARTS LIST:

Item	Qty	Description	Item	Qty	Description
#1	2	Running Board(use for left or right)	#7	6	M12 x1.75- 120 mm Hex Head Bolts
#2	1	Driver Front Bracket(DFM)	#8	6	12mm ID x 24mm OD x 2.5mm Flat Washers
#3	1	Passenger Front Bracket(PFM)	#9	6	M12 Lock Washers
#4	1	Driver Rear Bracket(DRM)	#10	12	M6X1.0mm - 20mm T-Bolts
#5	1	Passenger Rear Bracket(PRM)	#11	12	6mm x 22mm OD x 2mm Flat Washers
#6	2	Driver /Passenger Center Brackets(D/PCM)	#12	12	M6 Nylock Nuts



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

1. Locate left side brackets, M12 x 120mm Hex Bolts, M12 Lock washers and 12mm Flat washers. Remove front, center, and rear cab mount bolts located under the cab. Loosely attach brackets to the bottom of the cab mounts with the hardware listed in this step (**Fig 1**).
2. Select a Running Board. Slip(3)M6 T-bolts into each bottom channel(**Fig 2**). Carefully position the Running Board onto the (3) Mounting Brackets. **IMPORTANT:** Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result. Attach the Running Board to the Front Mounting Brackets with(2) M6 T-bolts,(2)6mm flat washers and (2)M6 lock nuts (**Fig 3**), Do not tighten at this time.
3. Level and adjust the Running Board and tighten all hardware.
4. Repeat **Steps 1 - 3** for Passenger Running Board installation.
5. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

