

For 2007-2018 Jeep Wrangler JK 2Dr (Factory sidesteps or rock rails have to be removed)

Installation Instructions for IA10SAJ6B

by APS Auto Parts Specialist Inc

Application: For 2007-2018 Jeep Wrangler JK 2Dr (Factory sidesteps or rock rails have to be removed)

Estimated Time: 1 to 2 hours



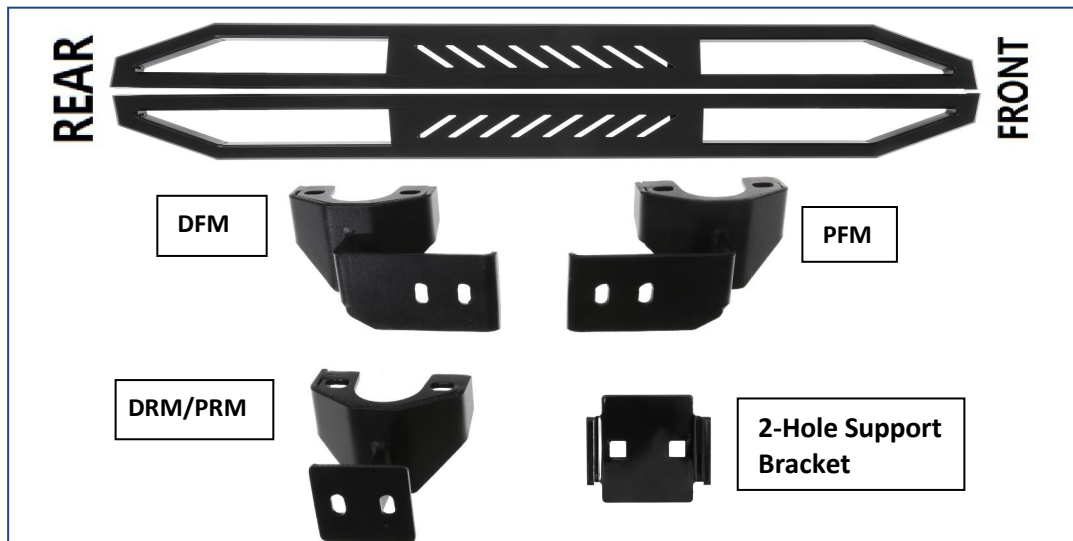
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

APG are proud to offer a high quality product at the industries most competitive pricing!

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PARTS LIST:

Item	QTY	Description	Item	QTY	Description
#1	1	Driver Side Bar	#6	4	2-Hole Support Bracket
#2	1	Passenger Side Bar	#7	8	M10X1.5-75 Carriage Bolts
#3	1	Driver Side Front Mounting Bracket (DFM)	#8	8	M10 Hex Nut
#4	2	Driver /Passenger Side Rear Mounting Bracket (DRM/PRM)	#9	8	M10 Flat Washer
#5	1	Passenger Front Mounting Bracket (PFM)	#10	8	M10 Lock Washer



PROCEDURE:

1. Verify all parts are present. Read instructions completely before beginning.
2. Start from the driver side. Remove all the 16mm nuts from the front and rear body mount area, as shown on Fig 1.
3. Attach the driver side front and rear mounting brackets onto the body frame with the factory 16mm nuts and washers. As shown **on Fig 2**. Do not tighten hardware at this time.
4. Select the Driver Side Bar. Slip (2) M10X1.5-75 Carriage Bolts into each 2-Hole Support Brackets, and insert the 2-Hole support bracket into the Driver Side Bar (**Fig 3**). Carefully position the Bar onto the (2) Mounting Brackets. **IMPORTANT:** Do not slide the Bar on the Brackets or damage to the finish may result.
5. Attach the Driver Side Bar to the Mounting Brackets with (2) M10 Hex Nuts,(2)M10 lock washers and (2)M10 flat washers, (**Fig 4**). Do not tighten hardware.
6. Level and adjust the Bar properly and tighten all hardware. **NOTE: Torque all M10 X1.5-75 Carriage Bolts to 22~25 lb-ft. Don't over tighten,or the aluminum square bars will be damaged by the brackets.**
7. Repeat Step 2-6 for the other side installation. Installation completed!!! (**Fig 5**)
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g.Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

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Driver/Passenger Side Installation Pictured

